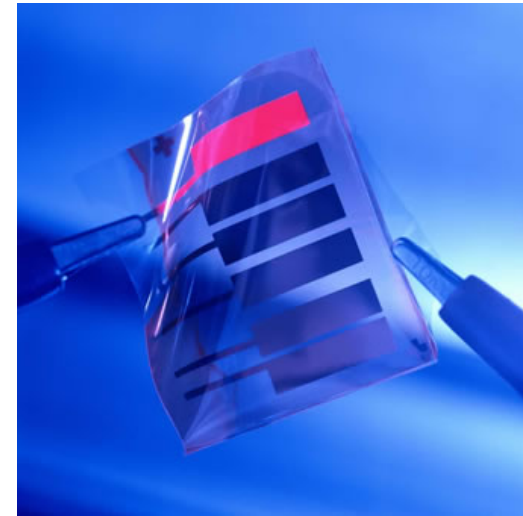
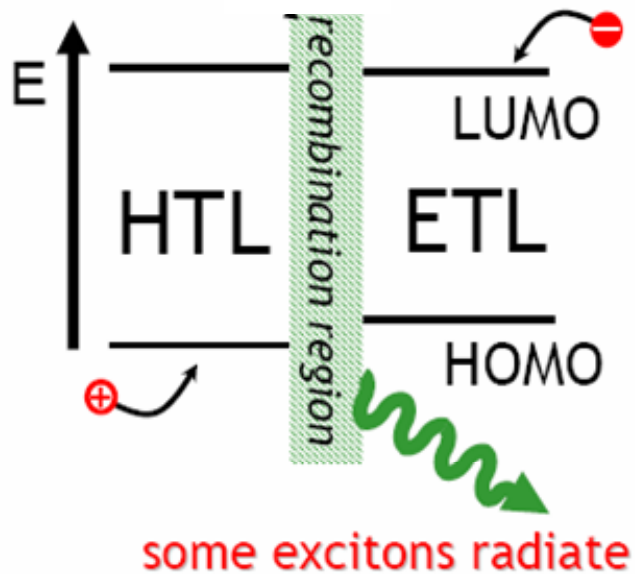


# Electron Transport Materials for Organic Light-Emitting Diodes

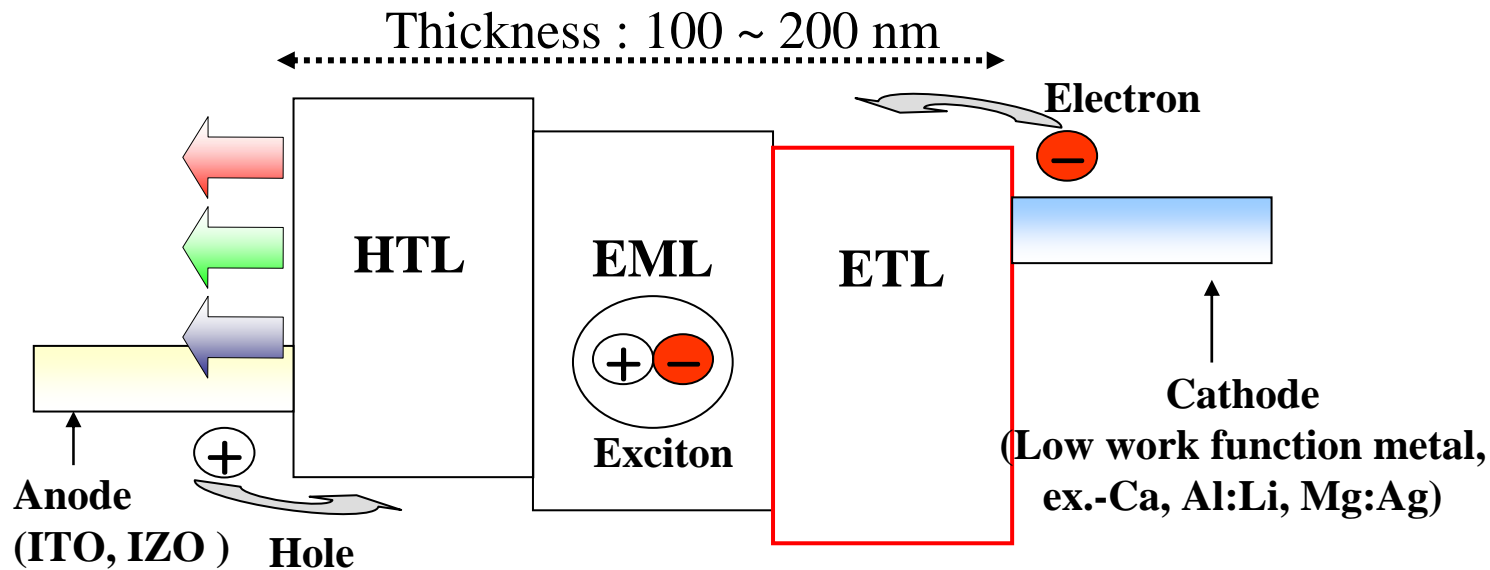


PLED display  
(Philips)



PLED MP3display  
(Delta Electronic)





### Electron Transport Layer (ETL) ;

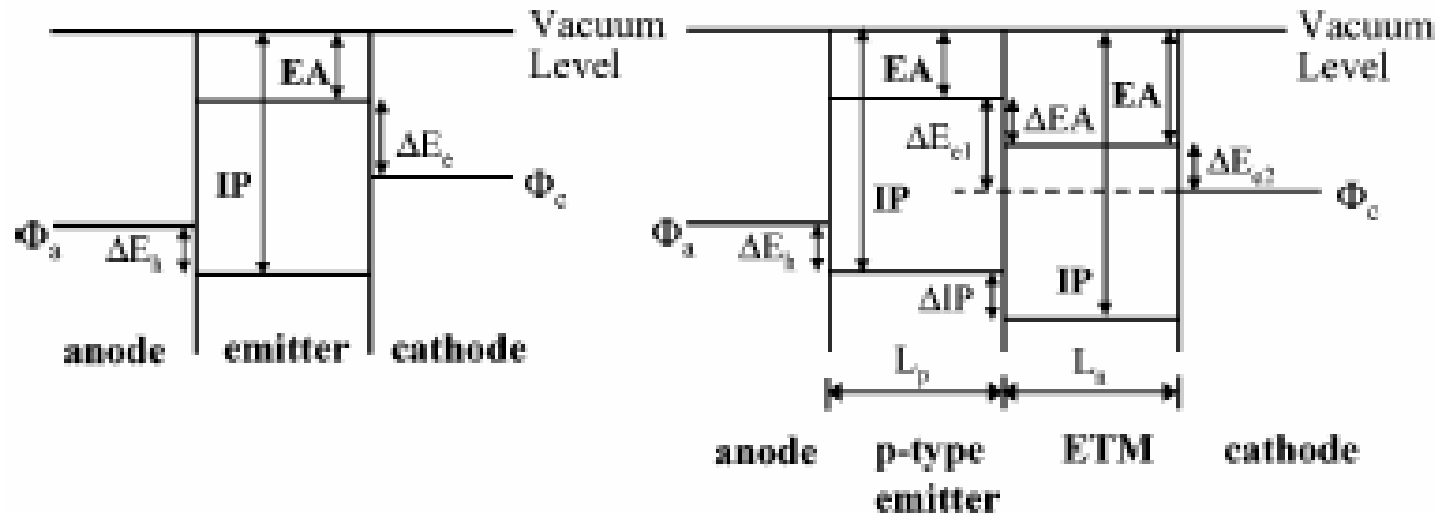
- help transport electrons from the cathode and into the emitting layer of the OLED.
- ideally transporting the electrons via a hopping mechanism involving transitory production of anion radicals of the molecules involved.

### cf. – Electron Injecting Layer (EIL) ;

- ✓ relatively high mobility of holes compared with the mobility of electrons in organic materials, holes are the major carriers in OLED.
- ✓ lower electron injection barrier by introducing a cathode interfacial materials
- ✓ optimized thickness of EIL – 0.3~10 nm  
ex. LiF, CsF, Li/Cs dopant with BCP, Organic polymer surfactants, etc.

**In this lecture, we will study the ETL and EIL materials without separation**

## Energy-level diagrams



(a) single-layer

(b) two-layer OLED

In a Single-layer OLED, large barriers for hole injection at the anode ( $\Delta E_h = \Phi_a - IP$ ) and electron injection at the cathode ( $\Delta E_c = \Phi_c - EA$ ), lead to poor OLED performance.

The introduction of one or more layers of charge transport materials in addition to the emitter layer provides a powerful means to controlling charge injection, transport, and recombination in OLED.

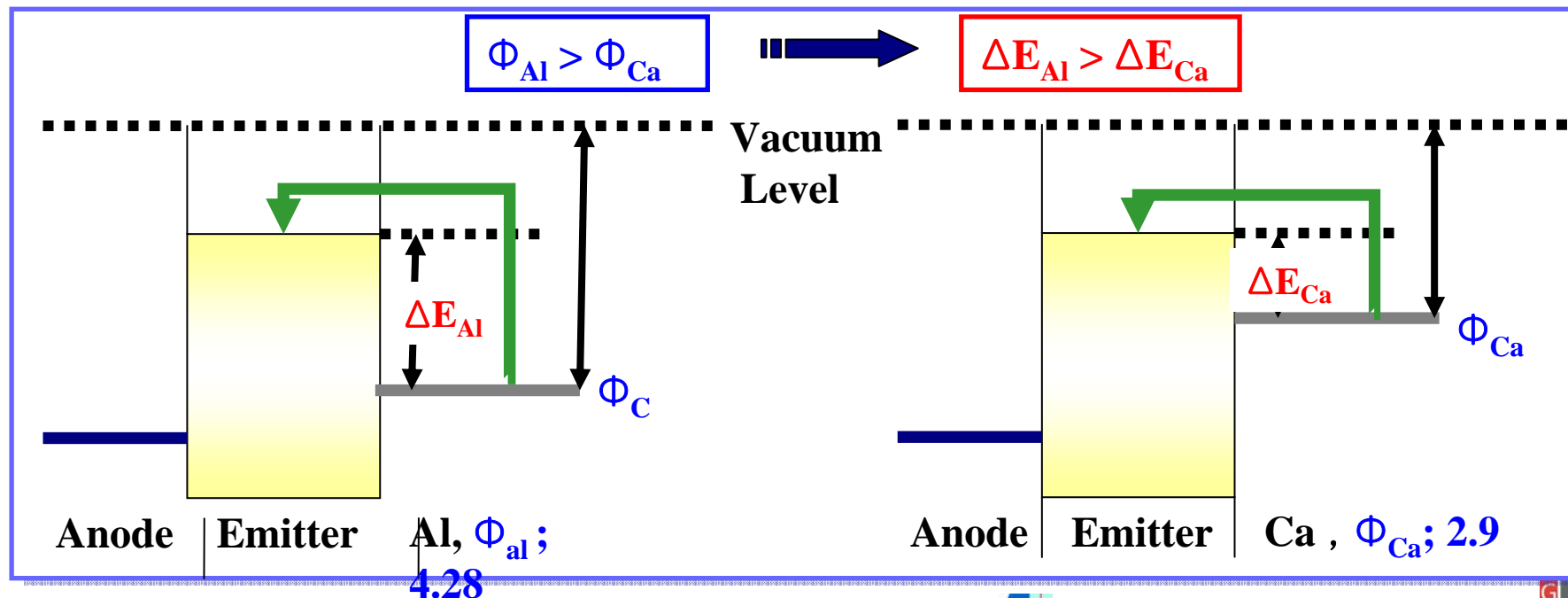


## Limiting Factor of Efficiency of PLED

Charge injection is the limiting factors for device efficiency.

In order to lower the barrier height ( $\Delta E$ ) to electron injection, low-work-function ( $\Phi$ ) metals are typically used to obtain adequate electron injection for high efficiency at low operating voltage.

However, low-work-function metals such as Ca or Ba are air-sensitive.  
So, PLED with low-work-function metal damage in air.

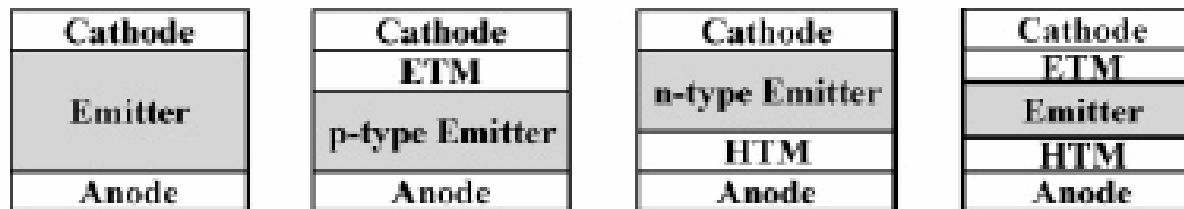


## Requirements for ETL

- ✓ A reversible electrochemical reduction with a sufficiently high reduction potential
- ✓ Suitable EA and IP values relative to the p-type emitter  
→ minimization of the barrier for electron injection, reduction of turn-on-operating voltage and effective hole blocking.
- ✓ High electron transport mobility - electron mobilities in organic materials can be several orders of magnitude less than hole mobilities.
- ✓ High glass transition temperatures ( $T_g$ ) and thermal stability to withstand inevitable Joule heating encountered during OLED operation ( $T_g > 120\text{ }^\circ\text{C}$ )
- ✓ Match the optical band gap of the emitters – should avoid light absorption and scattering to maximize light output and increase the efficiency.
- ✓ Processability to uniform, pinhole-free, thin films either by evaporation (low molar mass ETM) or by spin casting, printing, and related techniques

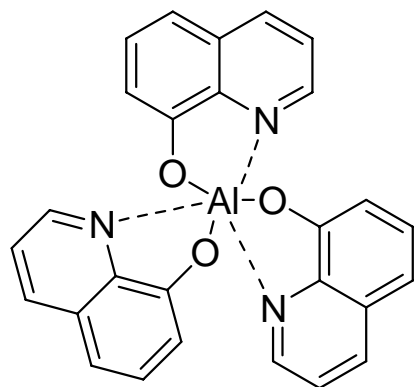
## On the basis of these criteria, the chemical structure of ETL

1. Metal chelates.
2. Oxadiazole compounds.
3. N=C (imine) containing quinoline, anthrazoline, phenanthraline, and pyridine compounds.
4. Cyano and F-substituted compounds.
5. Others.

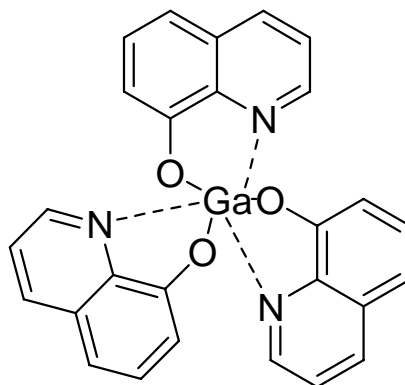


Common OLED architectures with a HTL and an ETL.

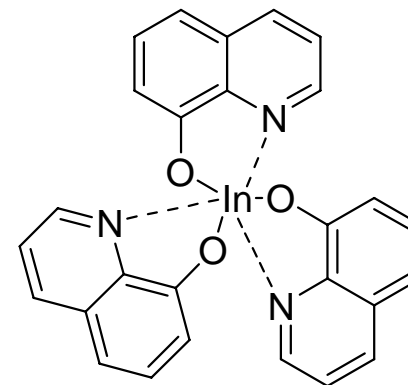
## Metal chelate electron transporting materials



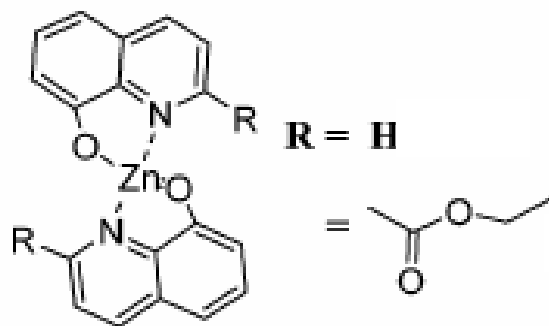
**Alq<sub>3</sub>**



**Gaq<sub>3</sub>**

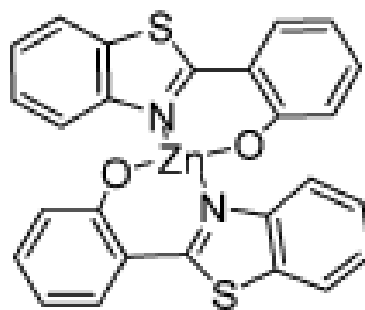
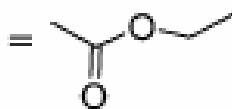


**Inq<sub>3</sub>**

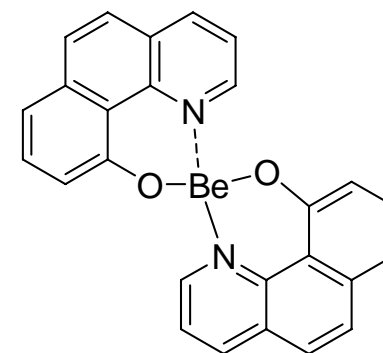


**Znq<sub>2</sub>**

**R = H**



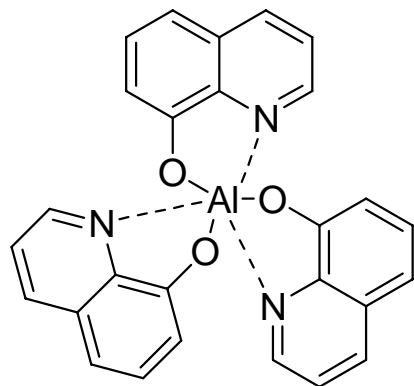
**Zn(BTZ)<sub>2</sub>**



**BeBq<sub>2</sub>**

Metal chelates have been intensely explored for OLED applications as emissive and electron transport materials and as host materials for fluorescent dyes.

## tris(8-hydroxyquinoline)aluminum (Alq<sub>3</sub>)



Alq<sub>3</sub>

◆ Since the pioneering work of Tang and van Slyke in 1987 demonstrating efficient electroluminescence from thin films of tris(8-hydroxyquinoline)aluminum

◆ Alq<sub>3</sub> remains the most widely studied metal chelate owing to its superior properties such as high EA (3.0 eV) and IP (5.95 eV), good thermal stability (T<sub>g</sub> :172 °C), and ready deposition of pinhole-free thin films by vacuum evaporation.

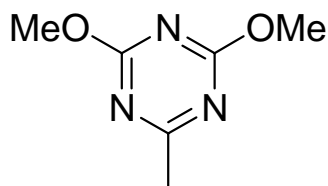
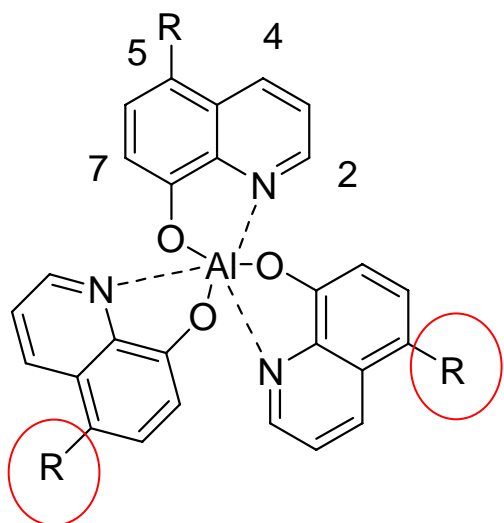
◆ Four polymorphic phases were identified in single crystals of Alq<sub>3</sub> by X-ray diffraction but, vapor-deposited films were completely amorphous due to the intrinsic polymorphism of Alq<sub>3</sub>, likely containing a mixture of both mer and fac isomers.

◆ Alq<sub>3</sub> has a solid-state fluorescence quantum efficiency of 25-32%.

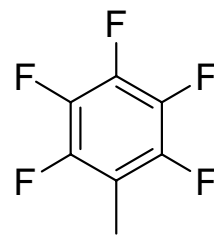




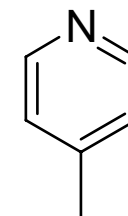
## Alq<sub>3</sub> derivatives – Max. emission, PLQE, band gap



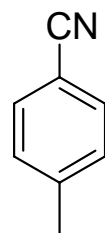
490 nm  
 QE<sub>F</sub> : 53.3 %  
 3.26 eV



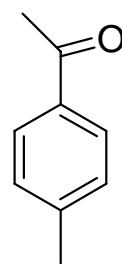
516 nm  
 QE<sub>F</sub> : 45.3 %  
 3.27 eV



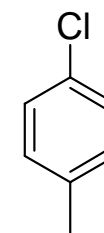
530 nm  
 QE<sub>F</sub> : 30.1 %  
 3.25 eV



534 nm  
 QE<sub>F</sub> : 29.8 %  
 2.91 eV



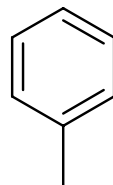
537 nm  
 QE<sub>F</sub> : 23.4 %  
 2.75 eV



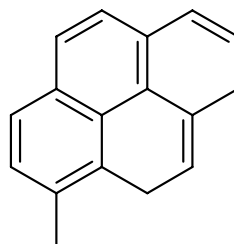
541 nm  
 QE<sub>F</sub> : 20.1 %  
 2.80 eV



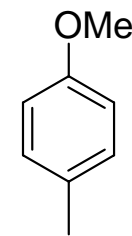
526 nm  
 QE<sub>F</sub> : 17.1 %  
 2.57 eV



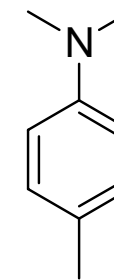
545 nm  
 QE<sub>F</sub> : 10.0 %  
 2.72 eV



551 nm  
 QE<sub>F</sub> : 9.80 %  
 2.80 eV



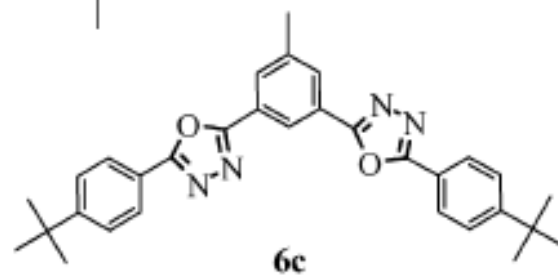
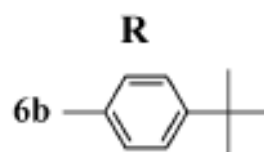
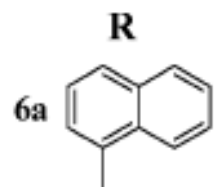
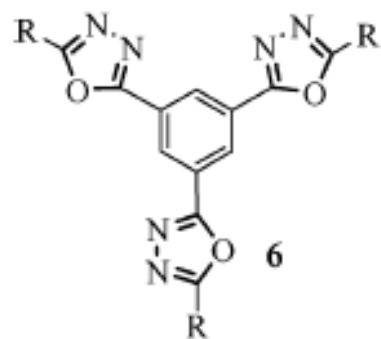
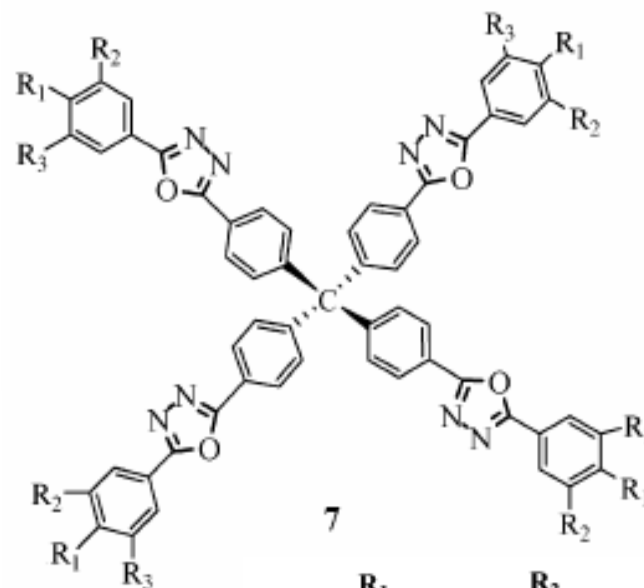
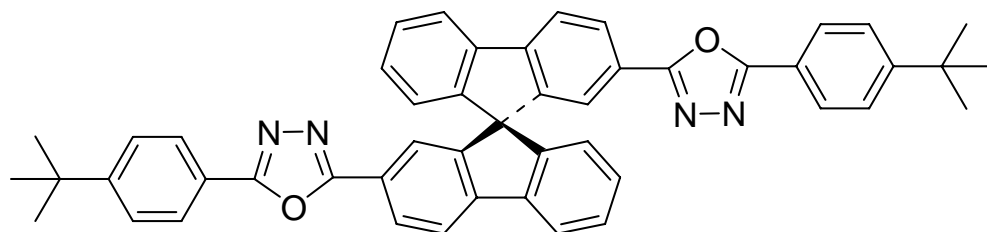
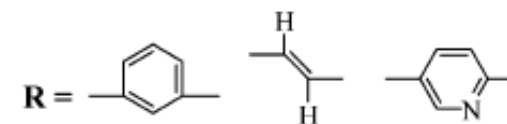
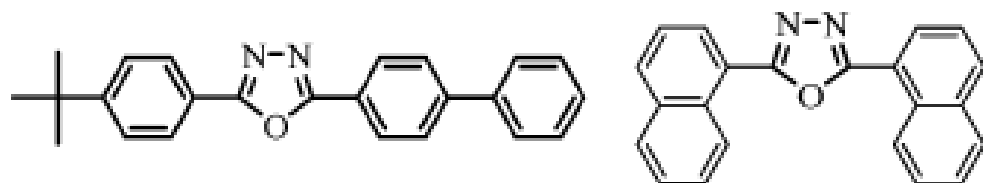
564 nm  
 QE<sub>F</sub> : 5.70 %  
 2.53 eV



612 nm  
 QE<sub>F</sub> : 0.80 %  
 2.47 eV

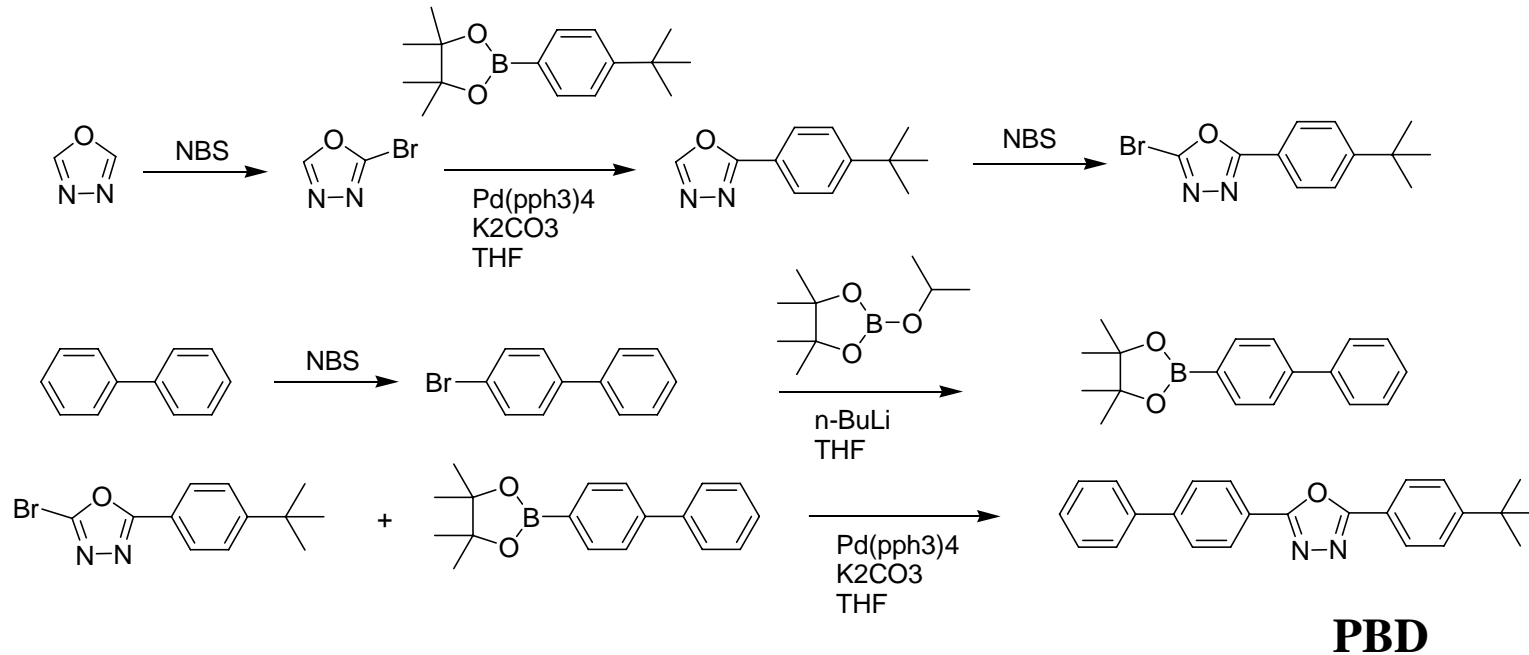


## Oxadiazole Molecules and Dendrimers



	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>
7a	H	C(CH <sub>3</sub> ) <sub>3</sub>	C(CH <sub>3</sub> ) <sub>3</sub>
7b	OCH <sub>3</sub>	OCH <sub>3</sub>	H
7c	H	CF <sub>3</sub>	H

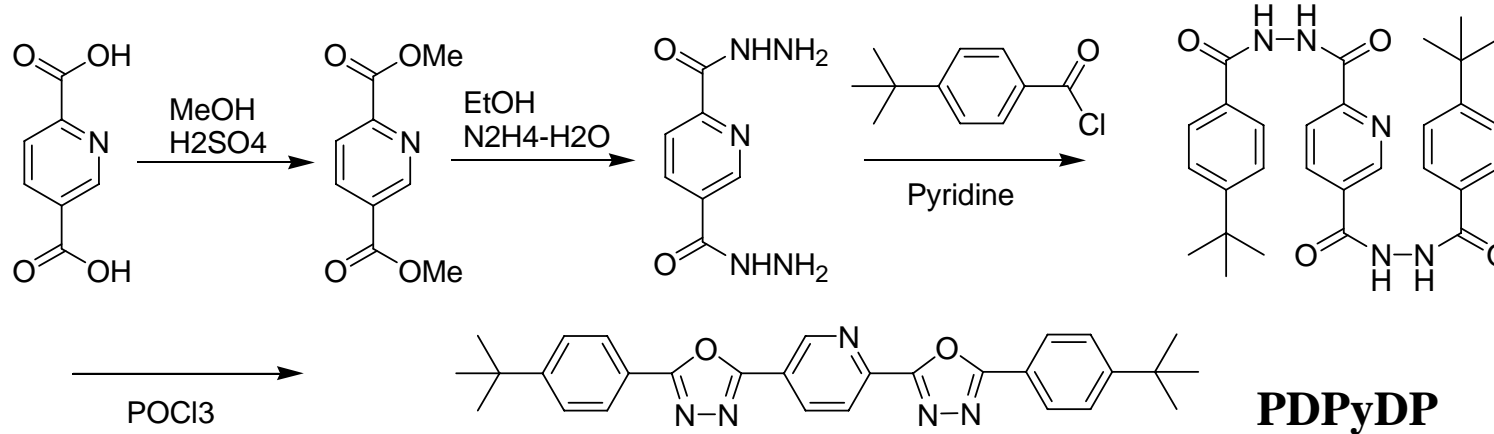
## Oxadiazole Molecules and Dendrimers



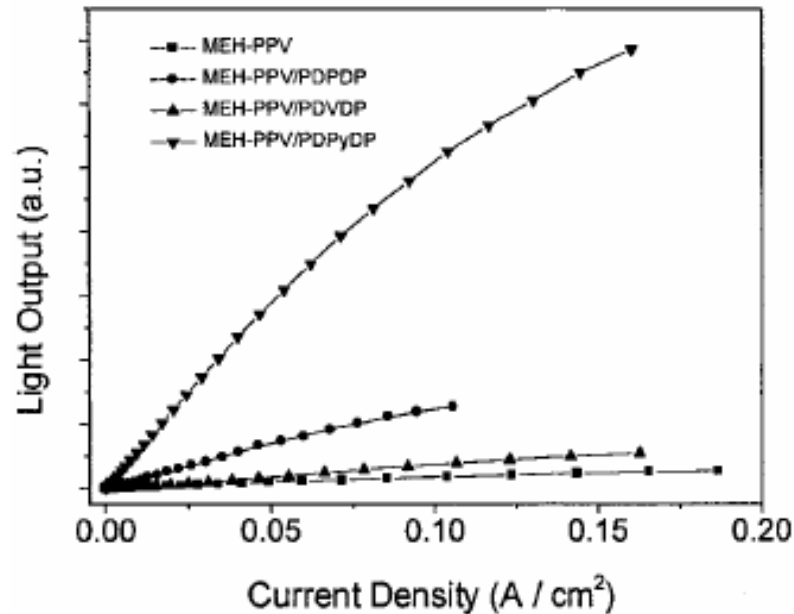
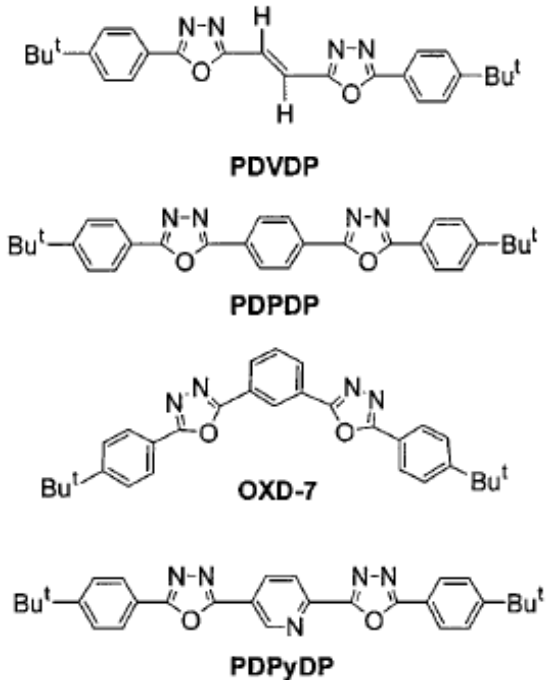
- ✓ **PBD with a LUMO of 2.16 eV and a HOMO of 6.06 eV, was first used as an electron transport material in a bilayer OLED.**
- ✓ **bilayer LEDs using PBD were 104 times more efficient than those without PBD.**
- ✓ **However, the vacuum-evaporated amorphous PBD thin films ( $T_g \uparrow 60^\circ\text{C}$ ) crystallized over time due to joule heating during device operation.**
  - **This results in reduced device lifetimes**
  - **solution) PBD was dispersed in a PMMA matrix that can be spin coated. External quantum efficiencies of 2-4% were achieved by blending PBD in PPV-based OLED**



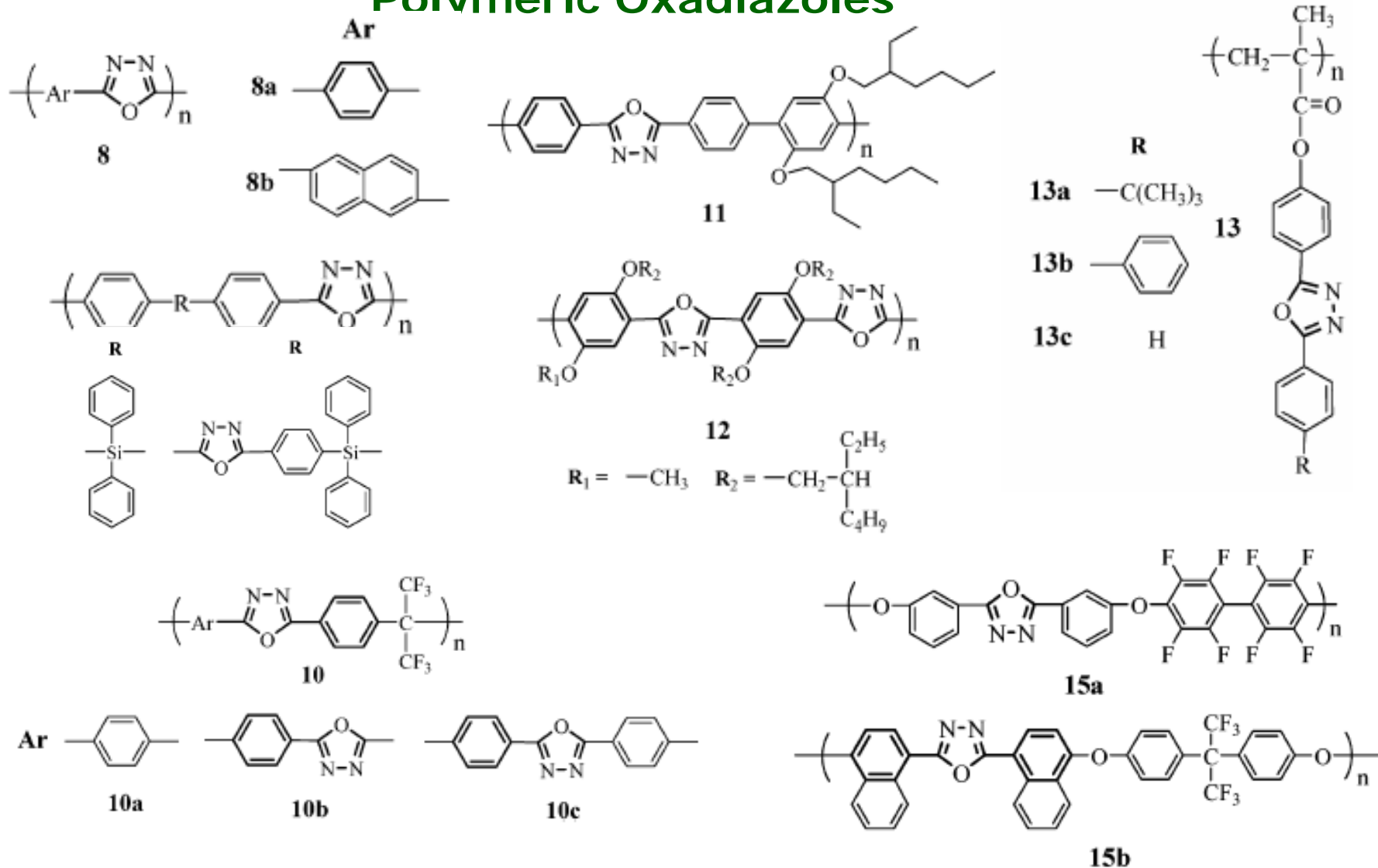
# Oxadiazole Molecules and Dendrimers



**PDPyDP - higher T<sub>g</sub> than PBD,  
increase the stability of the amorphous films**



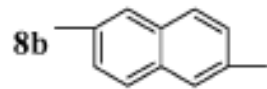
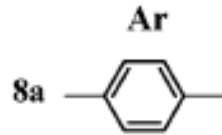
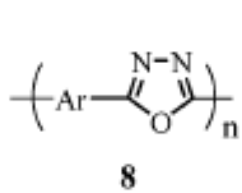
## Polymeric Oxadiazoles



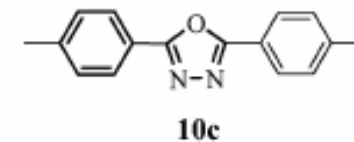
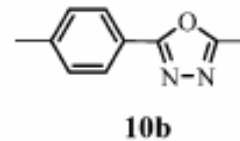
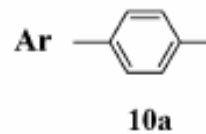
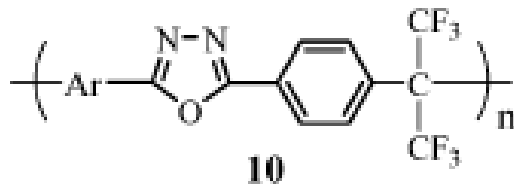
Oxadiazole-containing polymers are expected to have higher T<sub>g</sub> and to be less susceptible to crystallization under device operation.



## Polymeric Oxadiazoles



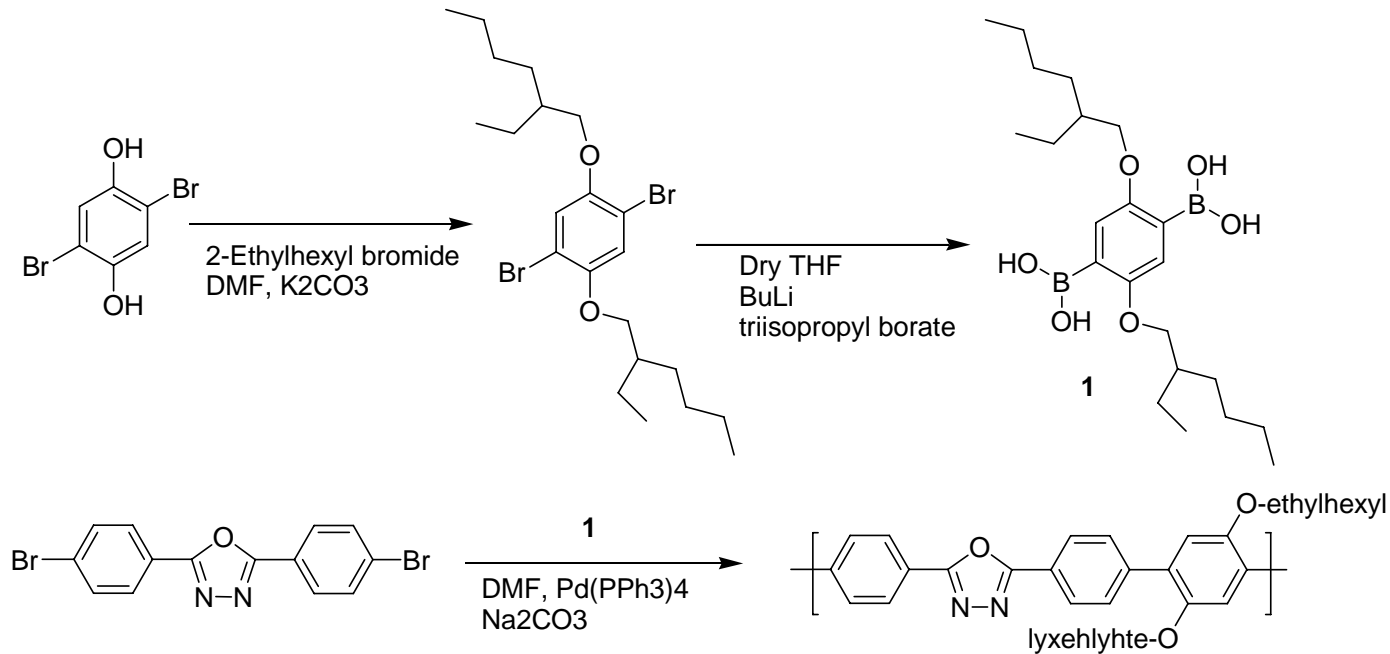
- ✓ reversible electrochemical reductions and irreversible oxidations, suggesting that they were easily n-doped
- ✓ high EAs of 2.8-3.6 eV and high IPs of 6.0 eV
- ✓ However, due to their insolubility in organic solvents, they have so far not been fully explored as ETM in OLED



- ✓ incorporating hexafluoroisopropylidene functional groups  
→ improve solubility
- ✓ 10b was less soluble than 10a, whereas 10c was only soluble in acids
- ✓ electrochemical properties of polymer 10c – reversible reduction with an EA of 2.8 eV, suggesting that these polyoxadiazole could be good ETMs.



## Polymeric Oxadiazoles



Adv. Funct. Mater. 2001, 11

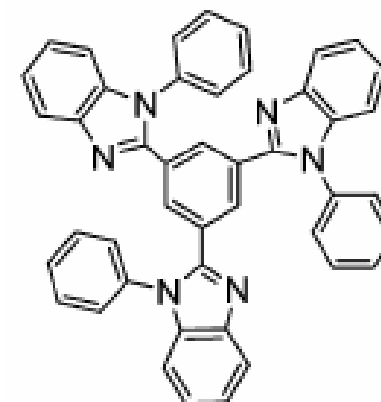
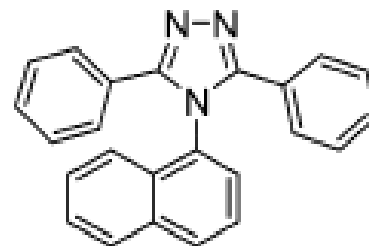
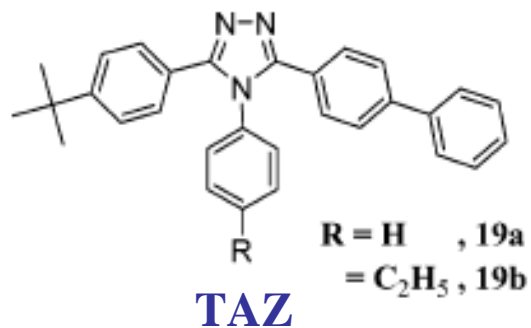
- ✓ completely soluble in organic solvents, T<sub>g</sub> of 196 °C and thermal stability up to 370 °C
- ✓ compared to single layer MEH-PPV LEDs, the bilayer LEDs using an ETM showed an improvement in brightness and EQE by factors of ↑50 and 25, respectively.

But, this polymer was soluble in organic solvents, and EML (MEH-PPV) was also soluble in organic solvents.....



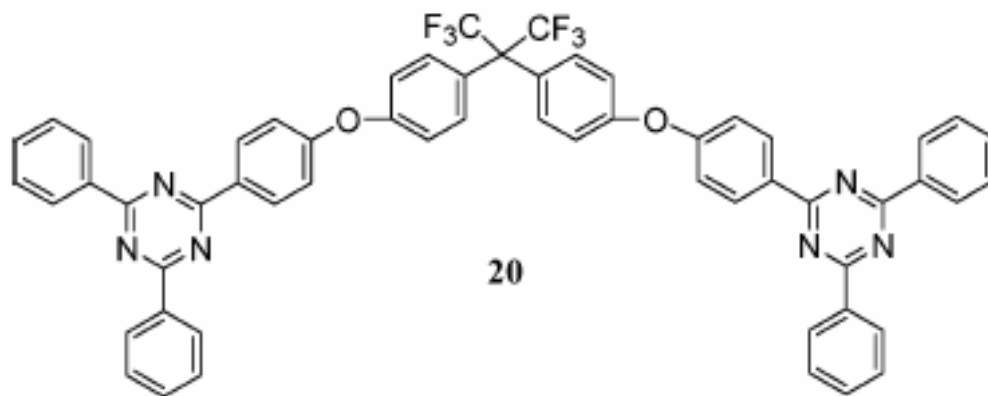
## Azole-Based Materials

- triazole, imidazole, oxazole, thiazole, and thiadiazole derivatives

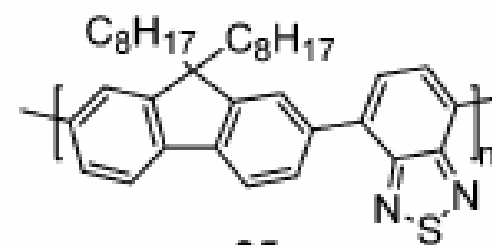
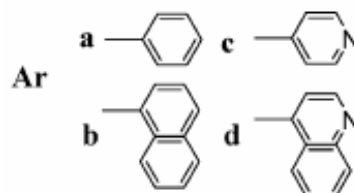
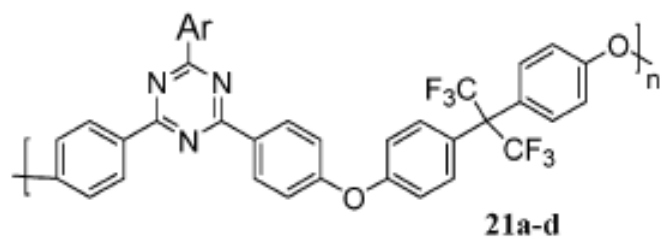


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**TPBI**

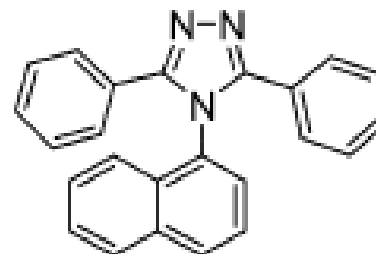
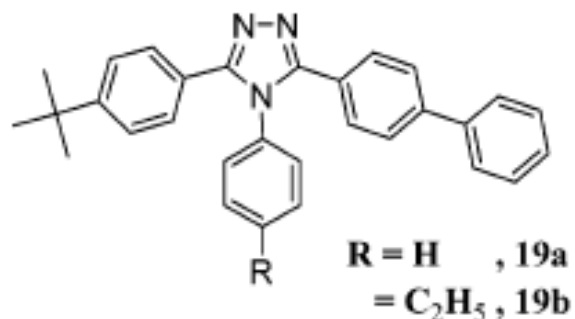


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## Triazole-Based Materials



**1,2,4-Triazole compound (19a, TAZ) was first demonstrated as an ETM in 1993 in multilayer OLEDs fabricated by vacuum evaporation.**

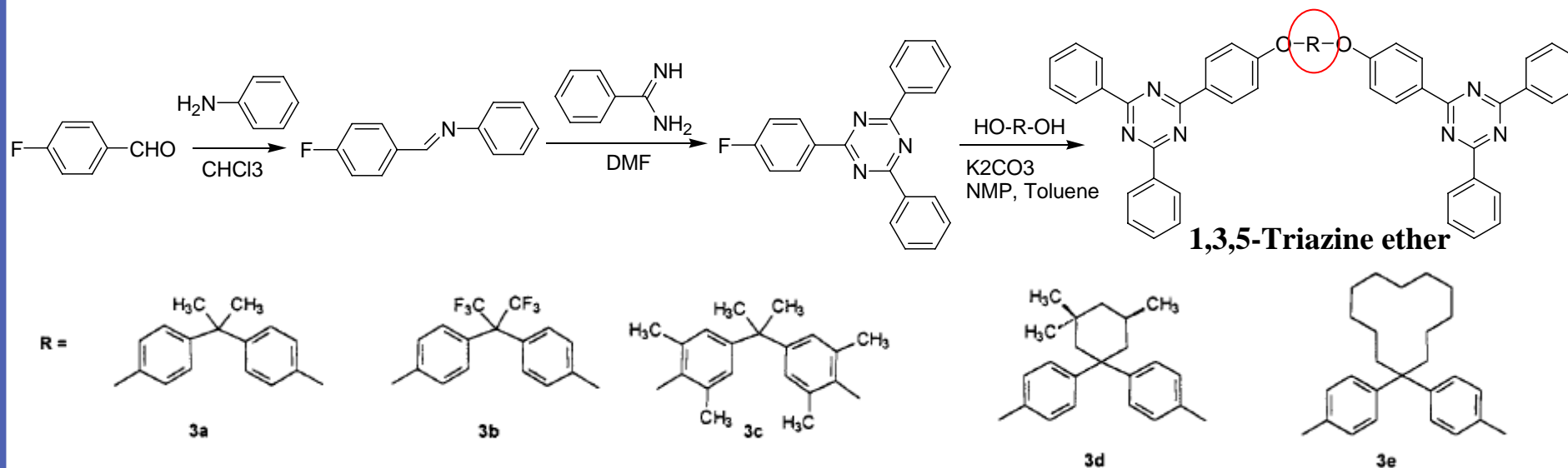
**Cyclic voltammetry revealed reversible reductions of the triazoles with EA values about 2.3 eV**

**OLEDs using TAZ as the ETM with an Alq<sub>3</sub> emissive layer had a brightness of 5800 cd/m<sup>2</sup>.**

**TAZ has been demonstrated as a more effective hole blocker than PBD.**



## Triazine-Based Materials

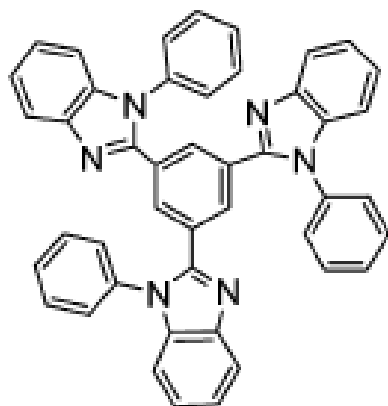


*Chem. Mater.* **1998**, *10*, 3620-3625

- ✓ Triazine formed amorphous films with a  $T_g$  of  $115^\circ\text{C}$  after vapor deposition.
- ✓ CV revealed a reversible reduction with an EA of 2.48 eV
- ✓ Using Triazine an ETM in OLEDs, EL was achieved with a brightness of  $1000\text{cd/m}^2$  and modest improvement in device efficiency by factors of 2-3 was seen.
- ✓ However, triazines were found to be inferior ETMs compared to Alq3.



## Benzimidazole-Based Materials



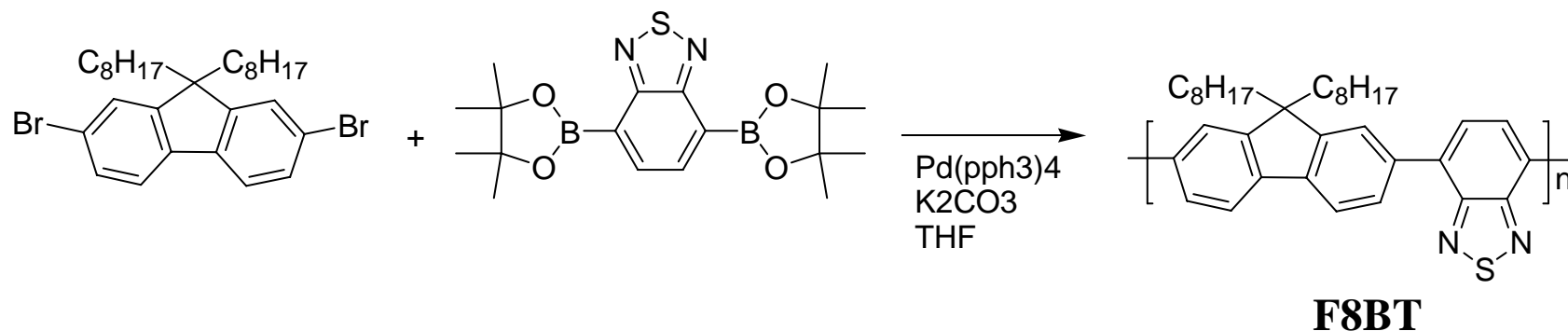
Dendritic molecule 1,3,5-tris(N-phenylbenzimidazol-2-yl)benzene (TPBI)

U.S. Patent 5646948, 1997.

- ✓ TPBI act a host material and an ETM for OLEDs
- ✓ Compared to Alq3, TPBI has a lower EA (2.7 eV) and a higher IP (6.2-6.7 eV).
- ✓ TPBI can act as a host or ETM for blue emitters due to higher optical band gap.
- ✓ Bright blue emission (11 000 cd/m<sup>2</sup>) was achieved using TPBI as the ETL.
- ✓ TPBI showed better hole blocking than Alq3 due to its higher IP.
- ✓ Using TPBI as the ETM in an OLED based on blends of a phosphorescent Ir complex, 10.4% EQE was obtained at much lower voltages compared to those without TPBI.



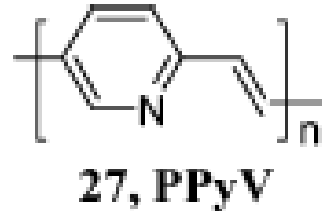
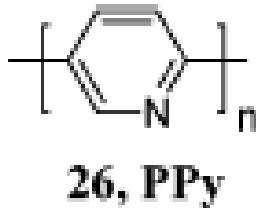
## Benzothiadiazole Polymers



- ✓ Benzothiadiazole ring is a useful n-type building block for designing ETMs for OLEDs.
- ✓ Soluble copolymer of benzothiadiazole with fluorene (F8BT) ; EA : 3.2-3.5, IP : 5.9 eV.
- ✓ Highly dispersive electron transport mobility of order of  $10^{-3}$  cm<sup>2</sup>/Vs.
- ✓ High-efficiency OLEDs as the green-emitting material.
- ✓ Bilayer OLEDs with a fluorene-triphenylamine copolymer as the HTL and F8BT as the emissive ETM showed high brightness (10 000 cd/m<sup>2</sup>) and efficiency (14.5 cd/A).
- ✓ Even higher brightness (153 000 cd/m<sup>2</sup>) was achieved in very-small-area OLEDs based on blends of F8BT with PFO.

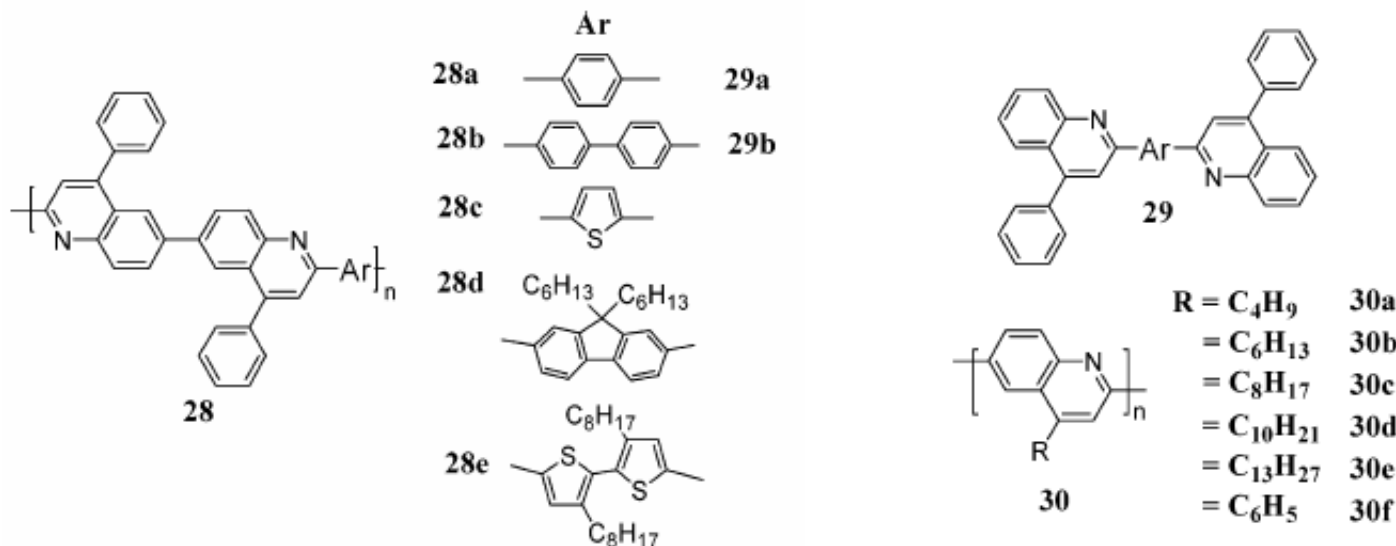


## Pyridine-Based Materials



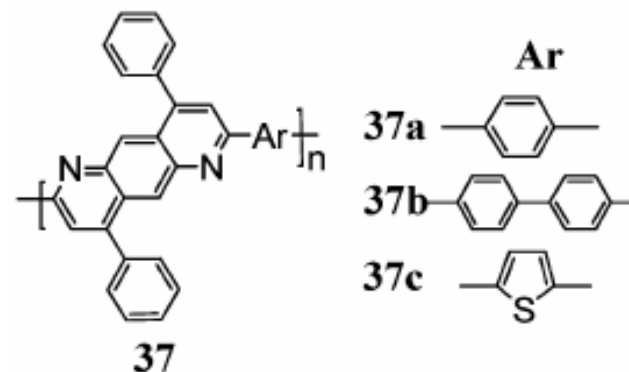
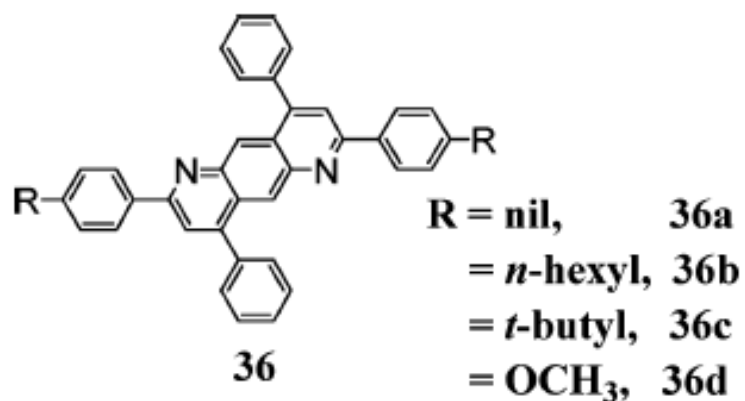
- ✓ Polypyridines (PPy) and poly(pyridine vinylene)s (PPyV) as ETMs in OLEDs due to the electron-deficient pyridine ring.
- ✓ Both polymers have reversible n-doping properties.
- ✓ EA values of 2.9-3.5 eV and IPs of 5.7-6.3 eV for PPy, and even higher EA (4.3 eV) and IP (6.7 eV) values for polymer PPyV.
- ✓ The stiff polymer backbones and strong intermolecular interactions, resulted in rigid-rod structure and excimer formation in thin films.

## Quinoline-Based Materials



- ✓ Quinoline, an electron deficient molecule with a half-wave reduction potential of -2.13 eV (vs SCE) has been widely used as a building block for ETMs for OLEDs.
- ✓ Polyquinolines possess excellent mechanical properties and good thermal stability.
- ✓ Polyquinolines have a T<sub>g</sub> above 200 °C and onset thermal decomposition above 400 °C.
- ✓ The poly(phenylquinoline)s (28a-c and 30f) are completely soluble in formic acid, allowing thin film processing by spin-coating.
- ✓ Cyclic voltammetry on these polyquinolines showed excellent electronaccepting properties with EA of ↑2.4-2.65 eV, depending on the arylene linkage.

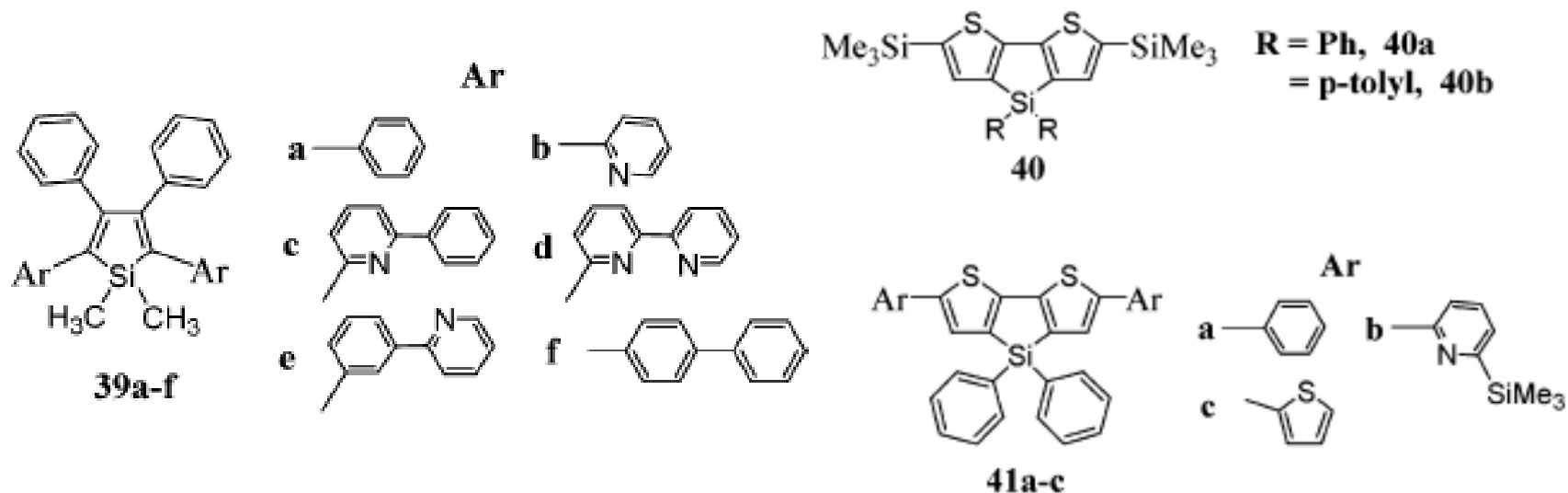
## Anthrazoline-Based Materials



- ✓ The polycyclic-ring anthrazolines offer the possibility for higher EA and higher electron mobility than the quinolines or quinoxalines
- ✓ They had excellent thermal stability with Tg and Td above 300 and 400 °C
- ✓ High EAs (2.9-3.1 eV) and IPs (5.65-5.85 eV) were obtained from CV, suggesting good electron-transporting/hole-blocking properties in OLEDs.
- ✓ When used as ETMs with MEH-PPVbased OLEDs, up to 50-fold improvement in brightness was seen with EQE as high as 3.1%



## Silole-Based Materials

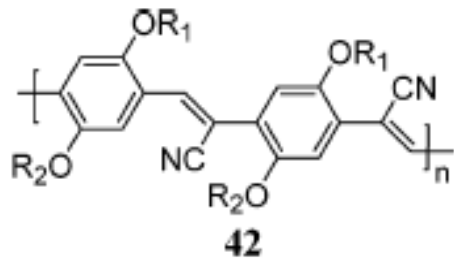


**Silicon-containing silole ring** has a **particularly low-lying LUMO level** compared to nitrogen containing heterocycles (oxadiazoles, triazoles, oxazoles, and pyridines) due to its **unique electronic structure** in which the **LUMO level arises from the mixing of the  $\sigma^*$  orbital of the silicon atom and the  $\pi^*$  orbital of the butadiene moiety** in the ring



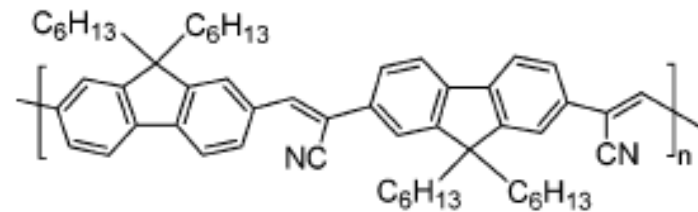
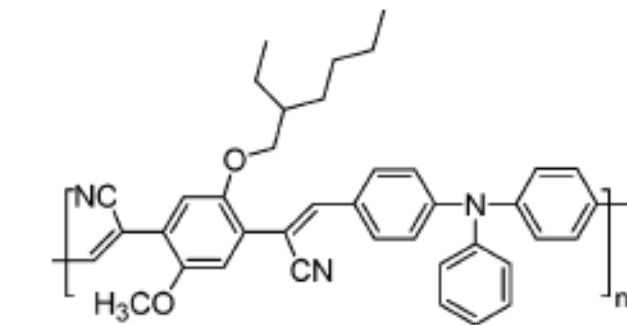
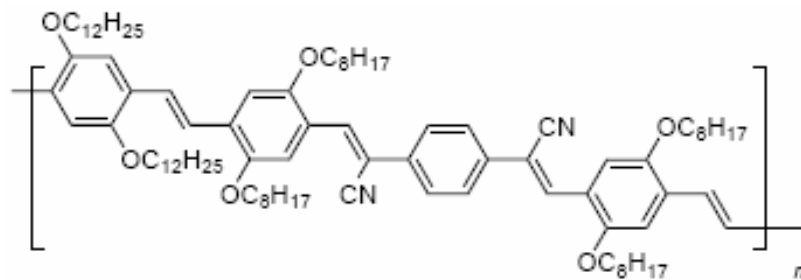
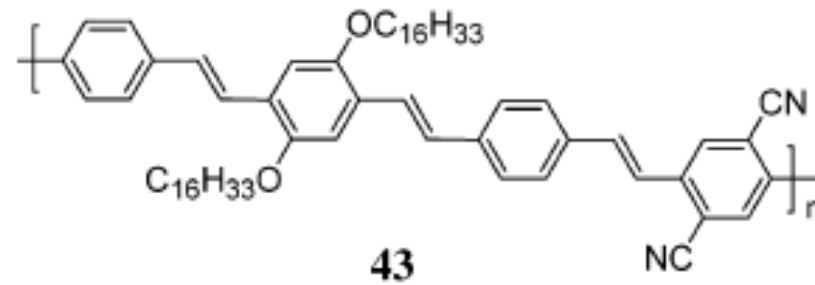


# Cyano-Containing Polymers

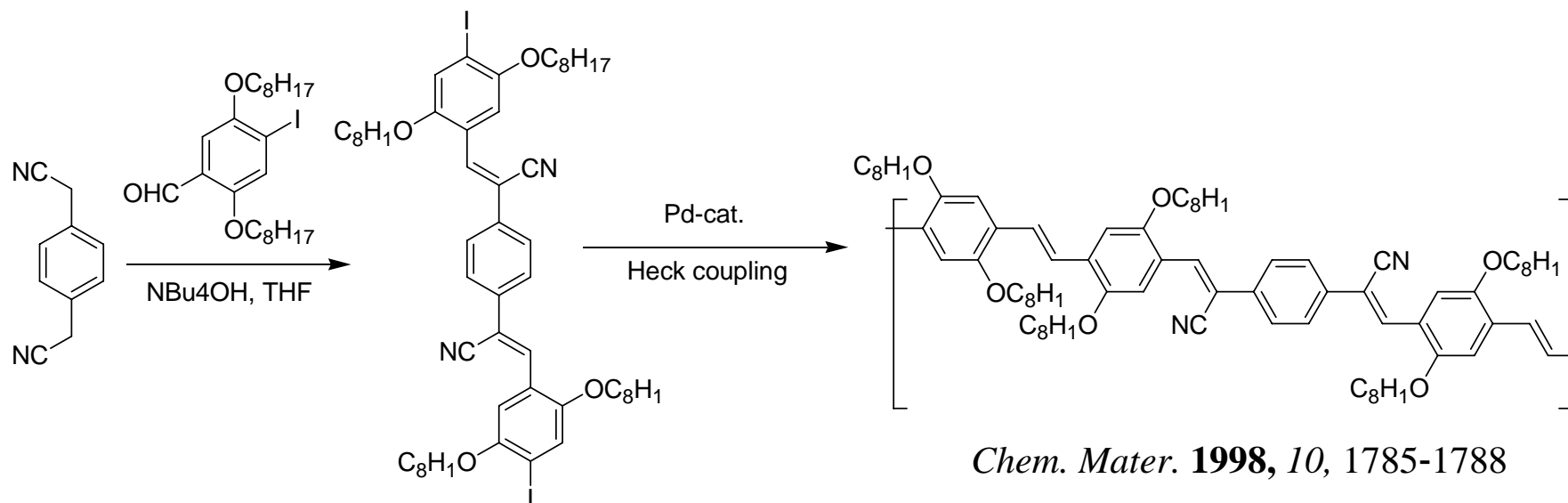


a  $R_1 = R_2 = C_6H_{13}$  42a

b  $R_1 = CH_2CH(C_2H_5)C_4H_9$  42b  
 $R_2 = CH_3$

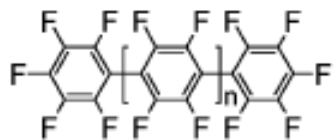


## Cyano-Containing Polymers



- ✓ Poly(cyanoterephthalidyne)s are PPV derivatives with better n-type characteristics than the parent PPV due to the presence of the cyano groups.
- ✓ They are soluble in organic solvents, show reversible reductions with typical EA 3.0 eV which is higher than that of PPV (2.7 eV), and are low band gap polymers (Eg - 2.1 eV) with red or near-infrared luminescence.

## Perfluorinated Materials.



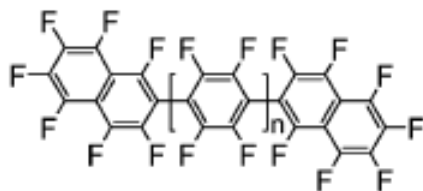
44

$a n = 3$

$b n = 4$

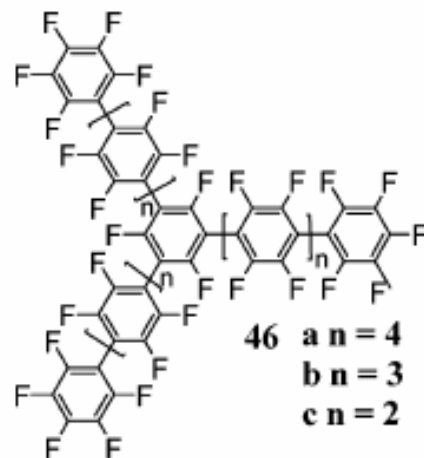
$c n = 5$

$d n = 6$



45

$n = 4$

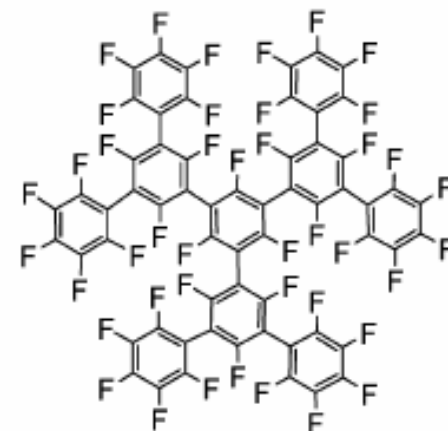


46

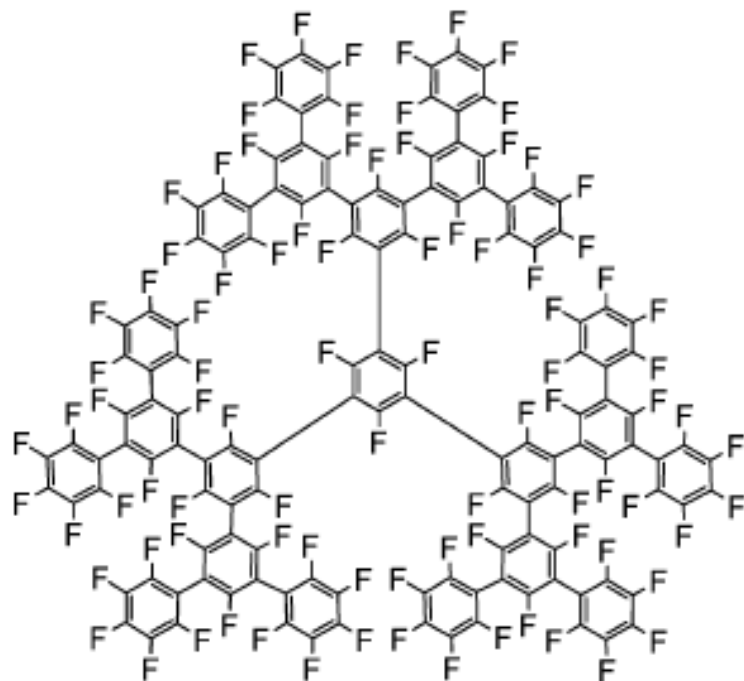
$a n = 4$

$b n = 3$

$c n = 2$



47a



47b

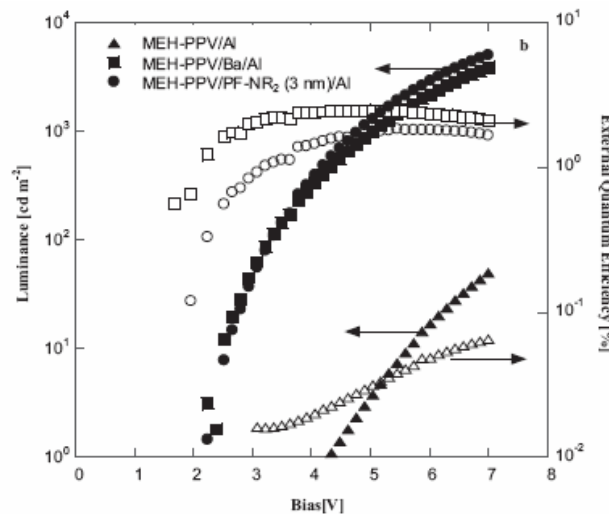
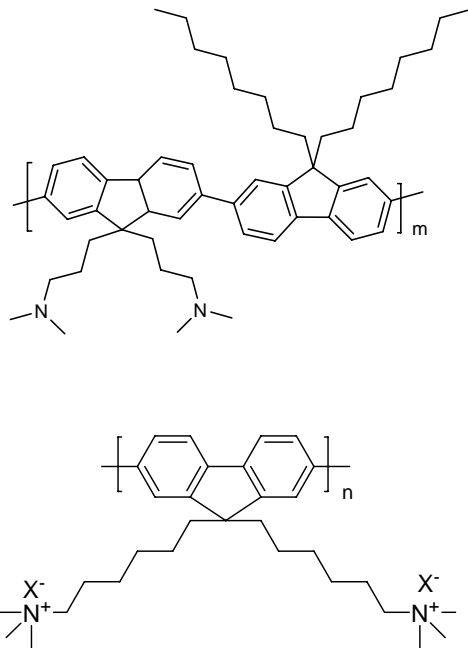
Perfluorinated oligo(pphenylene)s, linear and branched and phenylene dendrimers were developed as ETMs for OLEDs.



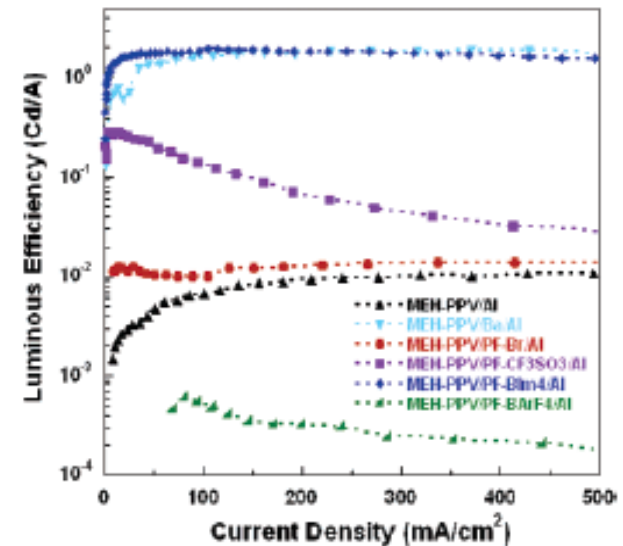
## Water soluble EIL of PLED

### ❖ Water-soluble conjugated polymer as electron injecting layer in PLED

In order to introduce air-stable high-work-function cathode and enhance device efficiency at the same time, water-soluble polymers as an electron injection layer were introduced in PLED and operating voltage was reduced **due to interface dipole formation between EIL and cathode.**

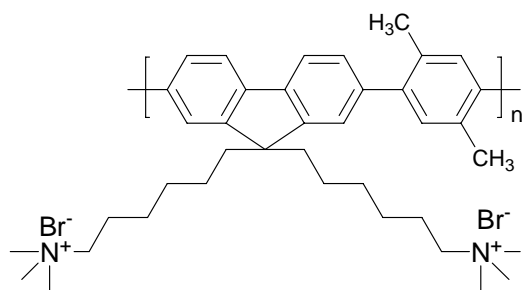
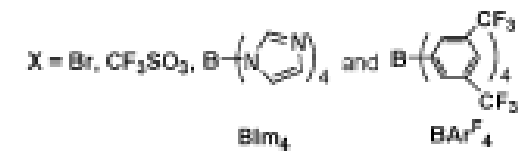
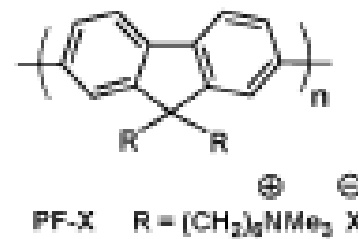
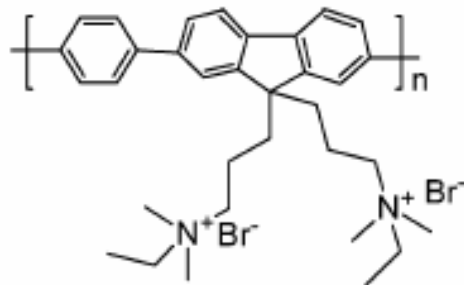
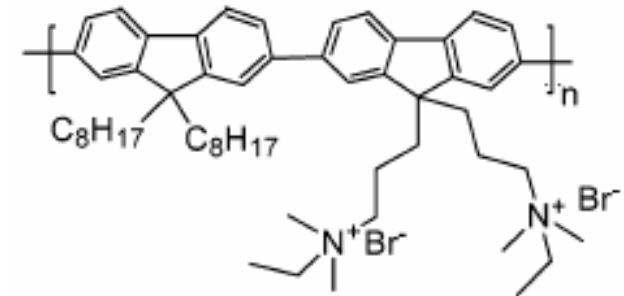
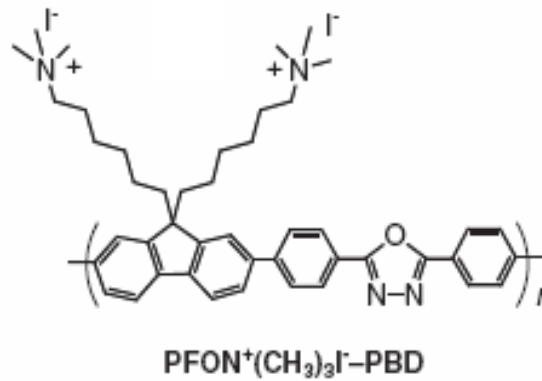
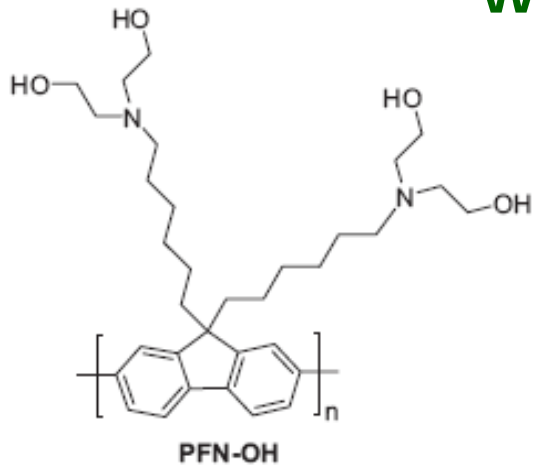


Cao et al. *Adv. Mater.* 2004.

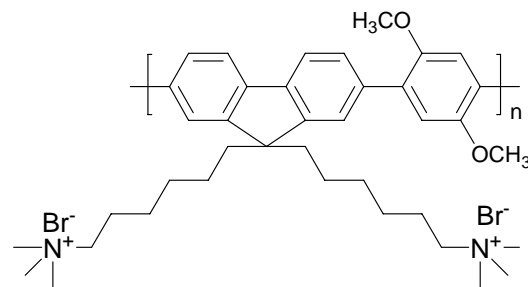


Bazan et al. *JACS.* 2006.

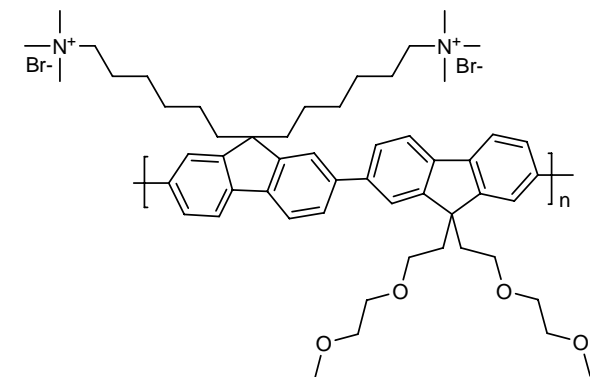
# Water soluble EIL of PLED



**WPXF**

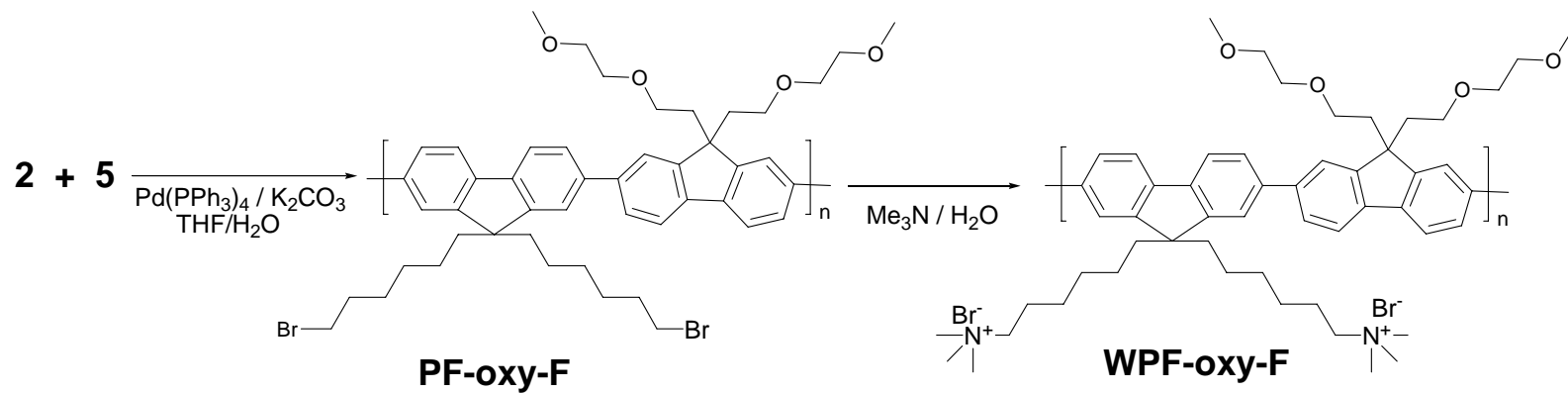
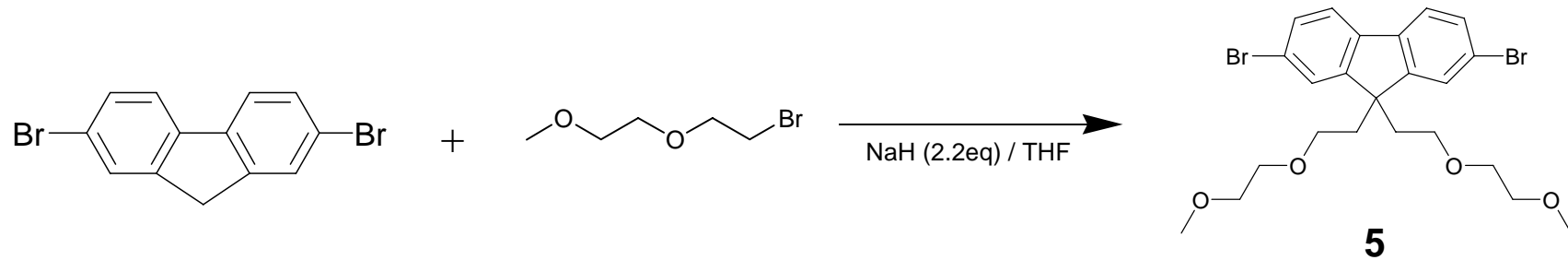
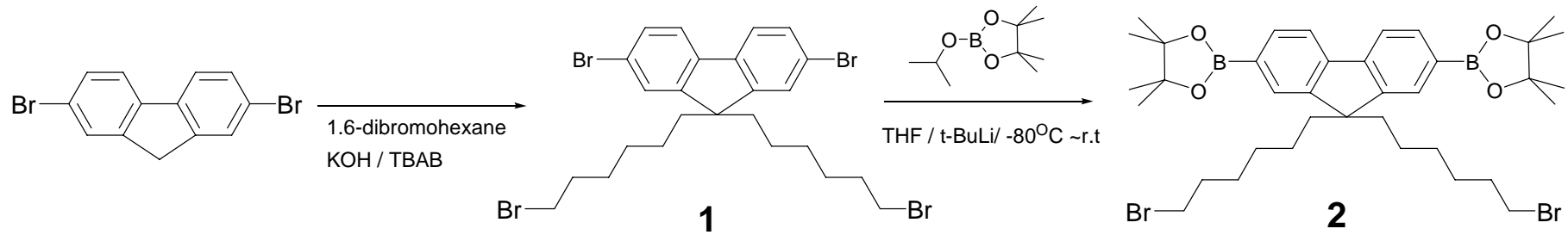


**WPmXF**



**WPF-oxy-F**

# Water soluble EIL of PLED



# Water soluble EIL of PLED

## Structure of Device

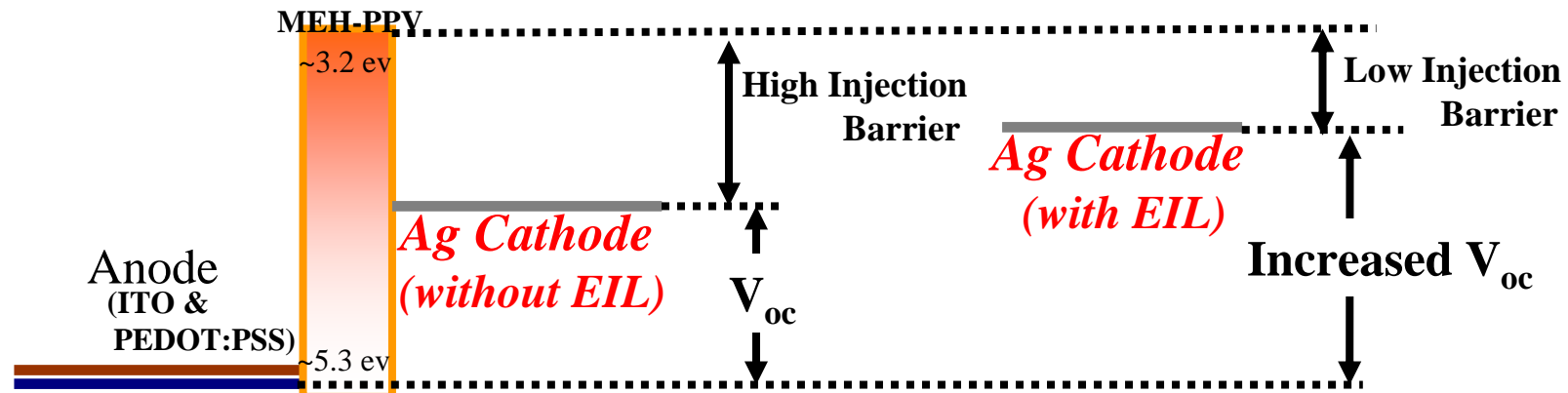
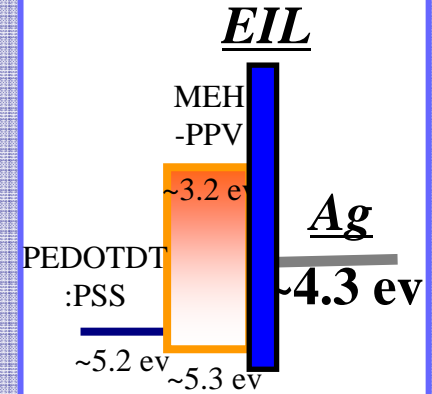
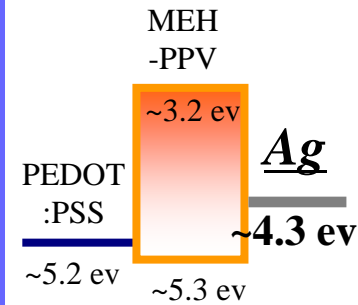
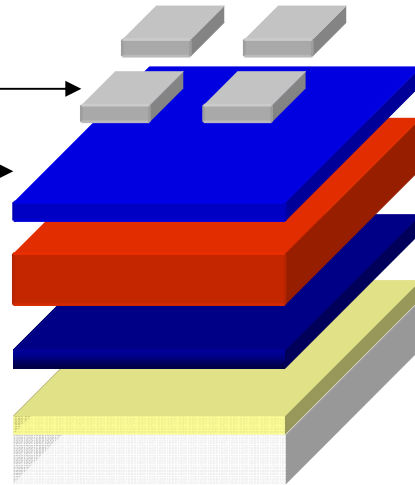
Ag ; 100nm

EIL ; 10nm

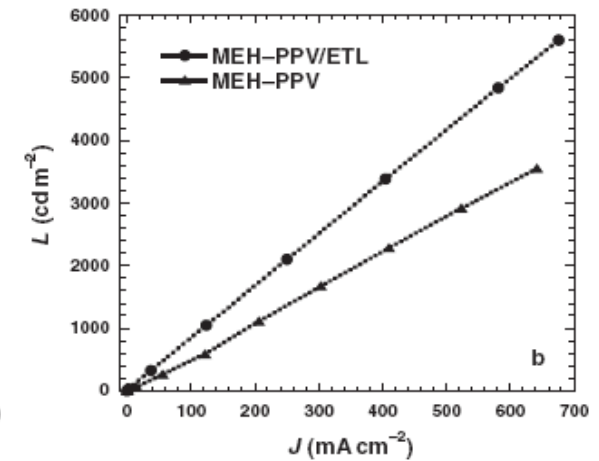
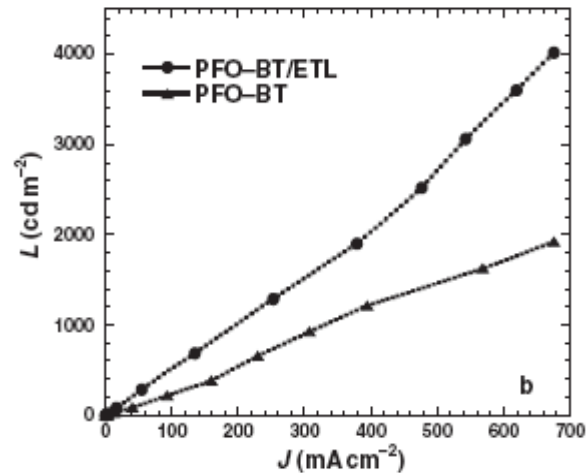
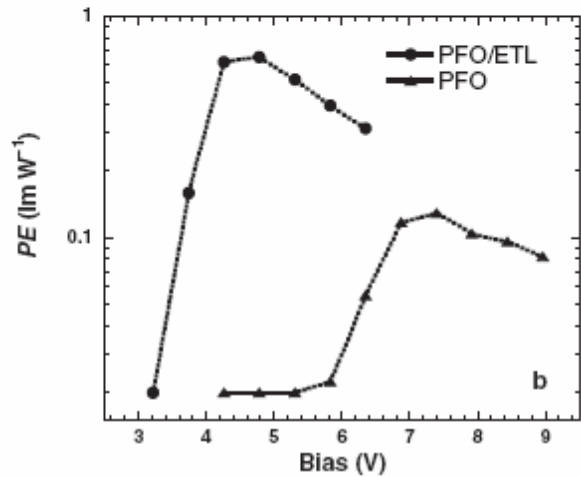
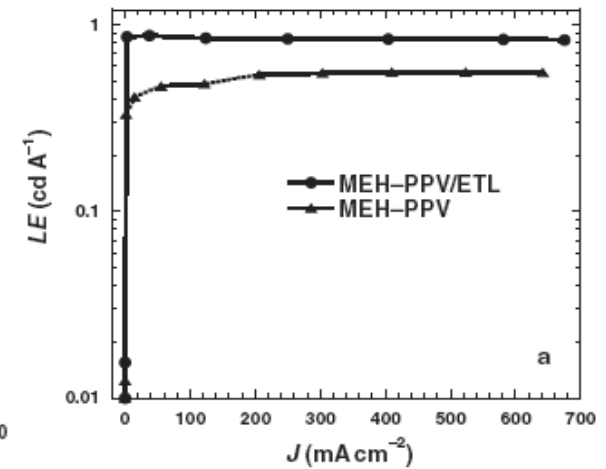
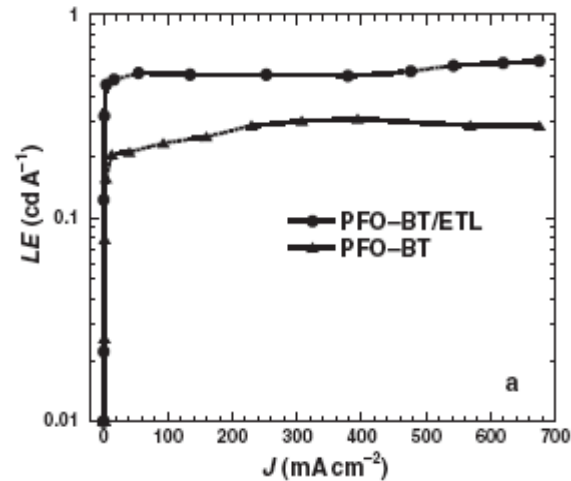
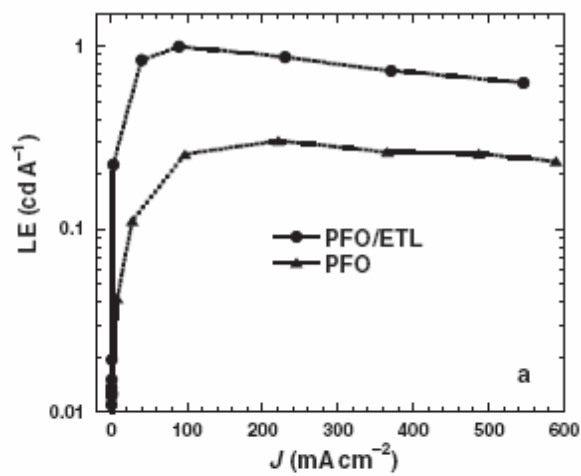
MEH-PPV ; 70nm

PEDOT:PSS ; 30nm

ITO



## Water soluble EIL of PLED

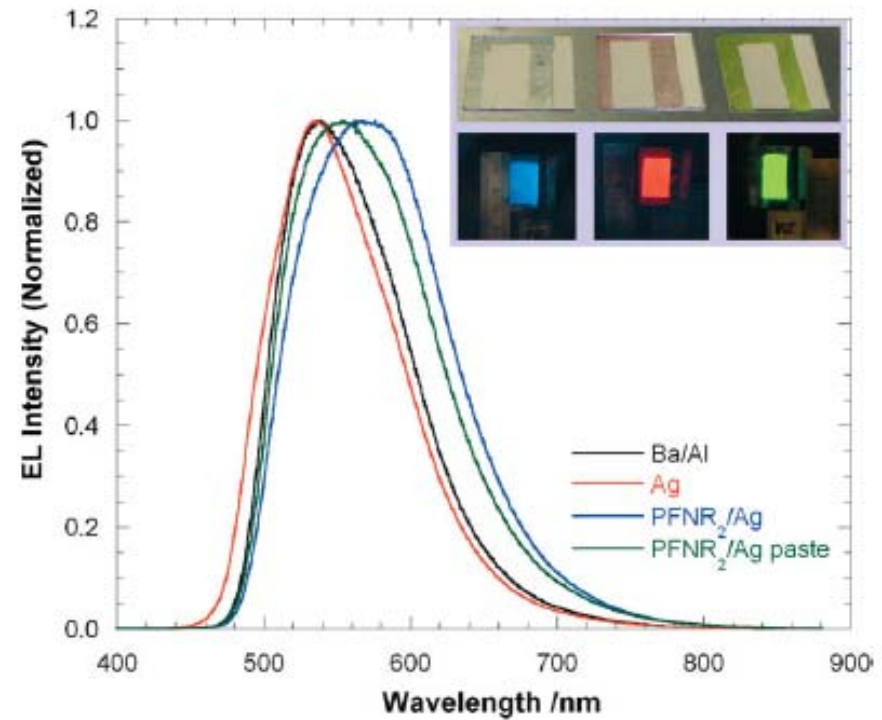
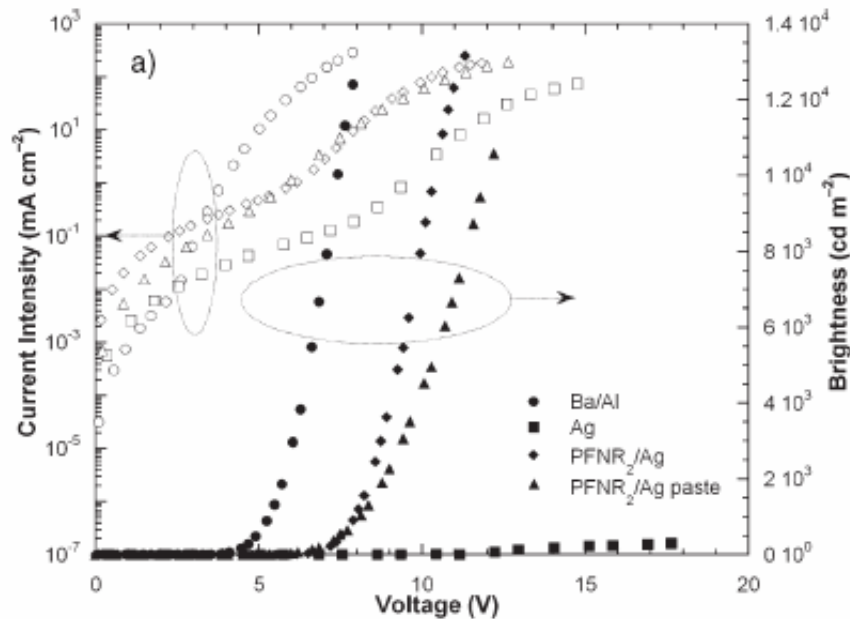
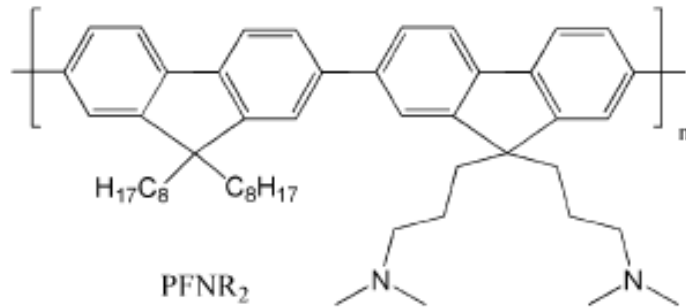


Using blue, green, and red emitting semiconducting polymers as EML and water soluble polymer as ETL, significant improvements in OLED performance.





# Water soluble EIL & Ag paste



- ◆ PLED fabrication process by doctor blade a conducting **Ag-paste cathode** on the top of a water-soluble EIM PFNR<sub>2</sub> layer.
- ◆ Efficiency is **comparable** to the devices using a **thermally evaporated Ba/Al** cathode.