

# Competitive and Cooperative Inventory Policies in a Two-Stage Supply-Chain

(G. P. Cachon and P. H. Zipkin)

Presented by

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# Outline

- Introduction
- Model
- Centralized optimization problem
- Inventory games
- Nash equilibrium outcomes vs. centralized solution
- Optimal linear contracts
- Conclusion
- Future scope



# Overview

- Two stage serial supply chain
- Stationary stochastic demand
- Fixed transportation time
- Single product
- Inventory holding costs at each stage
- Consumer backorder penalty at each stage



# Motivation

## ■ Retailers

- Kroger
- JCPenny
- Best Buy

## ■ Suppliers

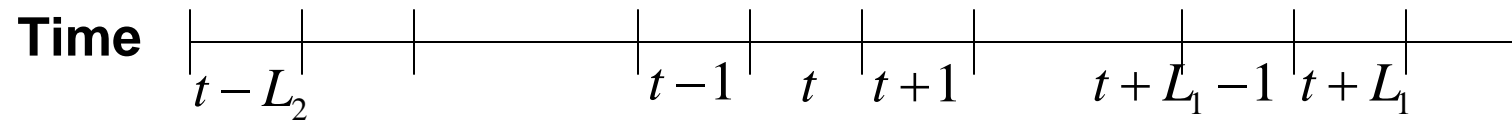
- Kellogg
- Nike
- Apple



# Contribution

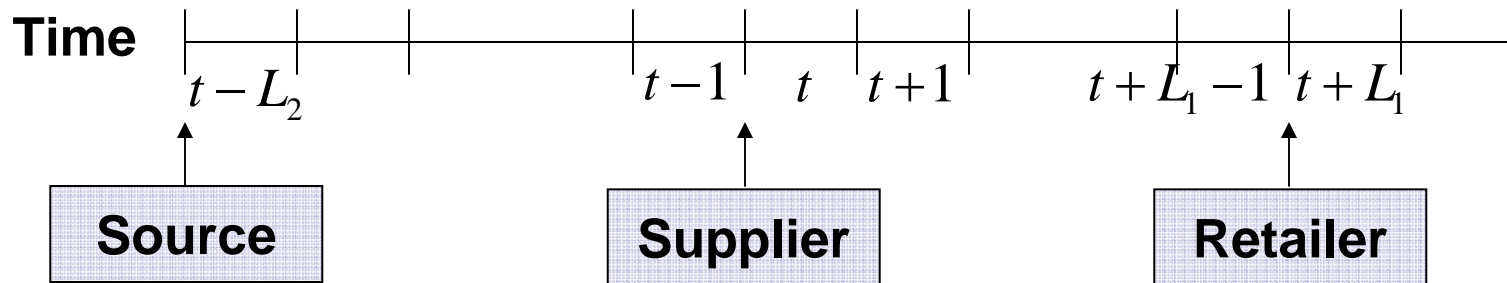
- Models competitive behavior of agents
  - Game theoretic analysis
- Each agent has equal position in the game
  - Analysis of Nash equilibria
- Study of two different games
  - Echelon inventory tracking
  - Local inventory tracking
- Design of linear transfer payments that help minimize system cost at Nash equilibrium

# The Model



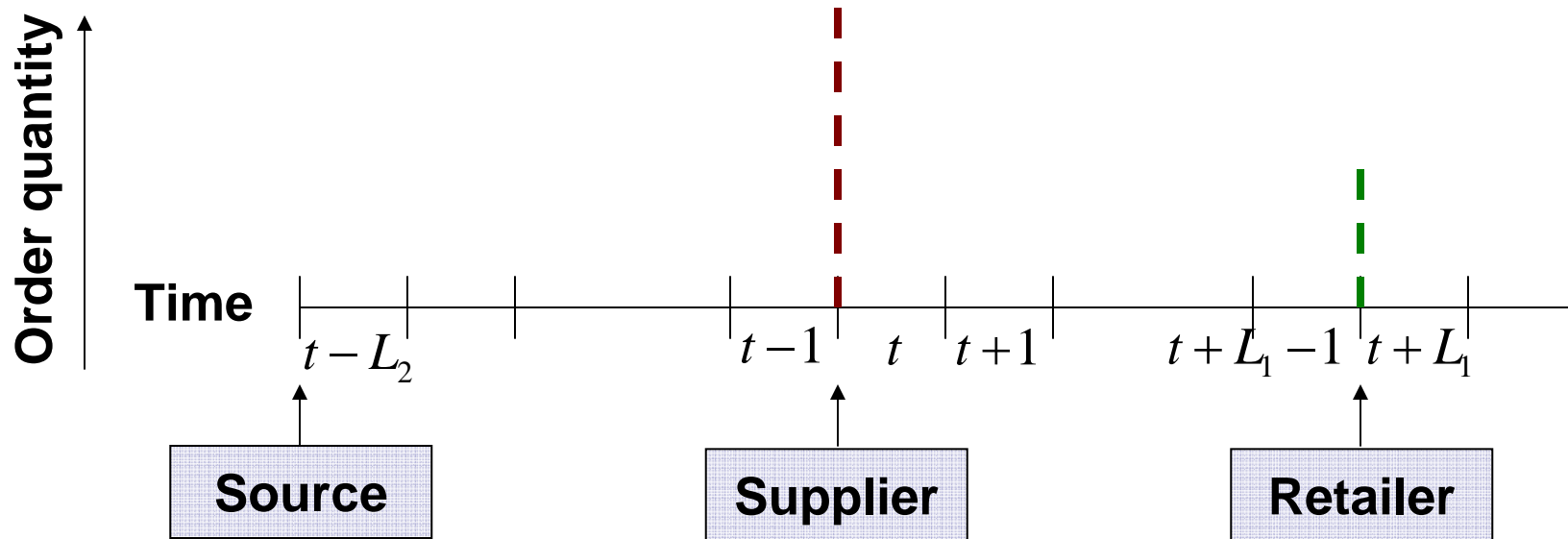
- Time is slotted

# The Model



- Time is slotted
- Flow of product: Source  $\longrightarrow$  Supplier  $\longrightarrow$  Retailer

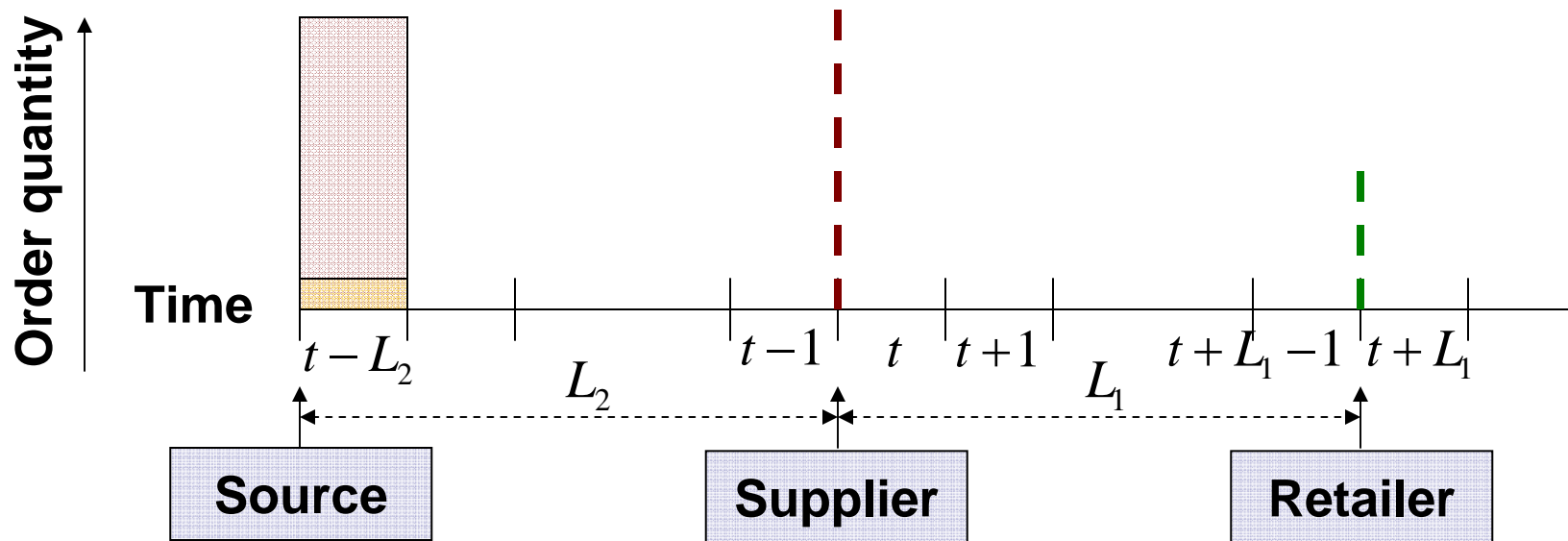
# The Model



- Time is slotted
- Flow of product: Source  $\rightarrow$  Supplier  $\rightarrow$  Retailer
- Supplier and retailer submit the orders

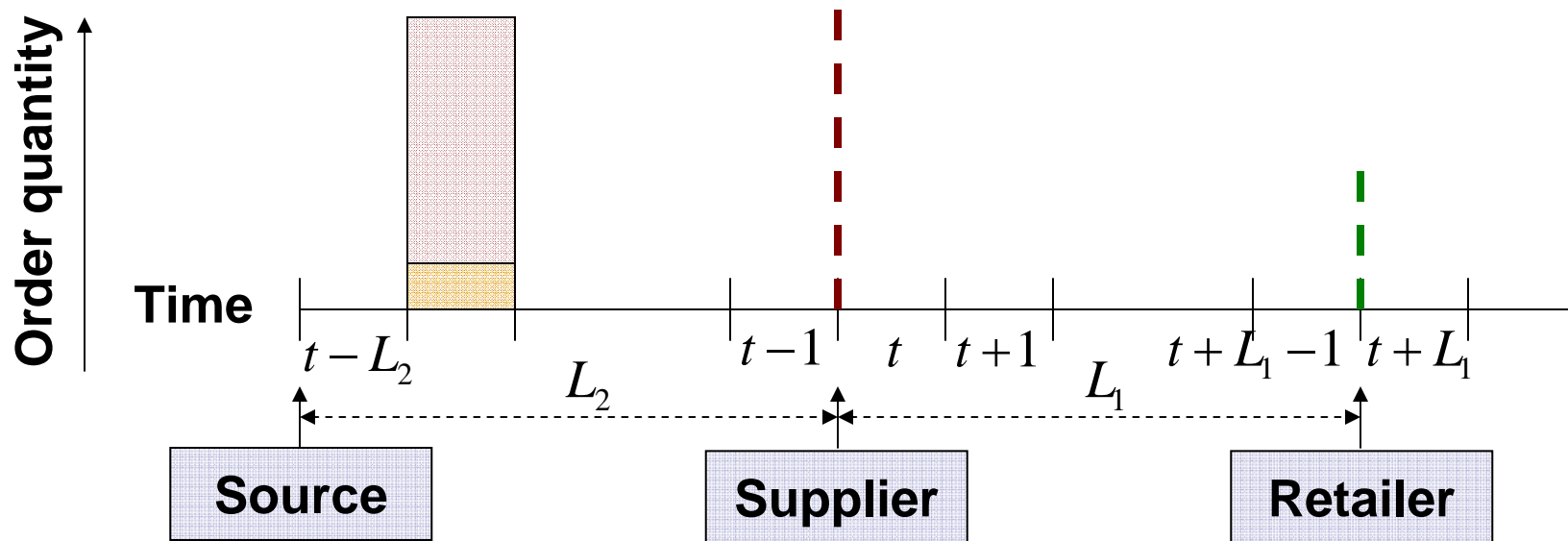


# The Model



- Time is slotted
- Flow of product: Source  $\rightarrow$  Supplier  $\rightarrow$  Retailer
- Supplier and retailer submit the orders
- Shipments are immediately released
- Lead time: Source to Supplier ( $L_2$ ), Supplier to Retailer ( $L_1$ )

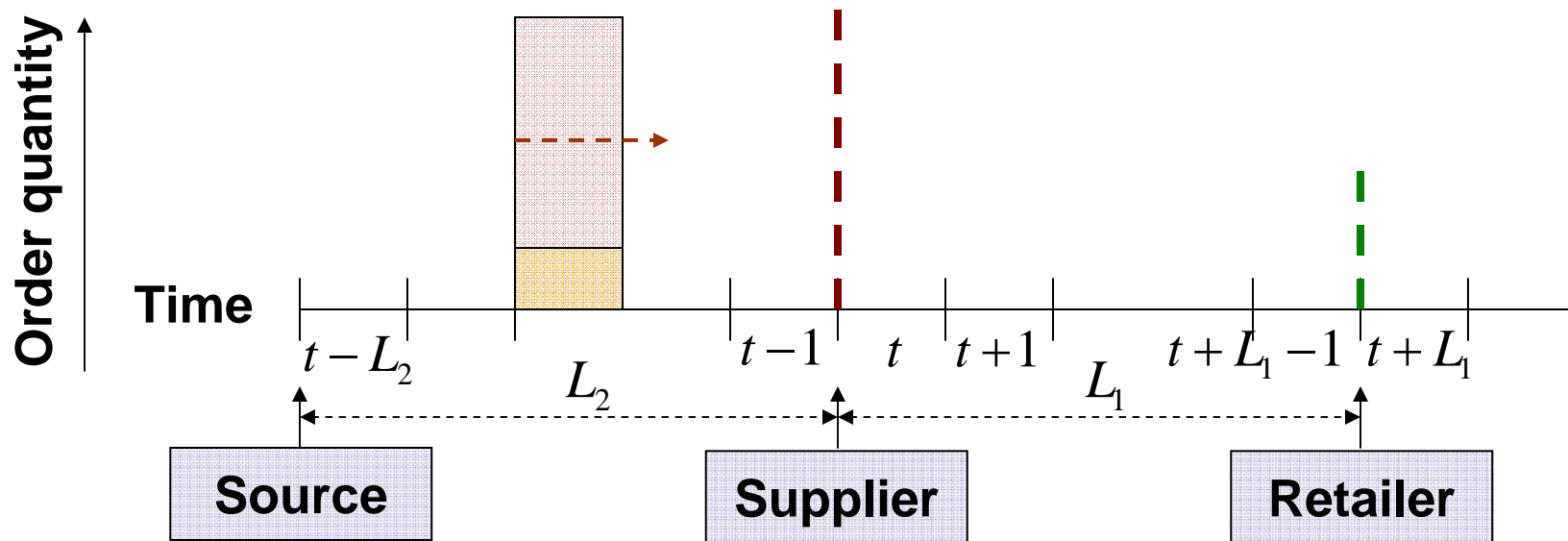
# The Model



## Demand:

- $D^\tau$  random total demand over  $\tau$  periods
- Stationary distribution: density  $\phi^\tau$ , distribution  $\Phi^\tau$
- Demand is a continuous random variable
- Positive demand occurs in each period

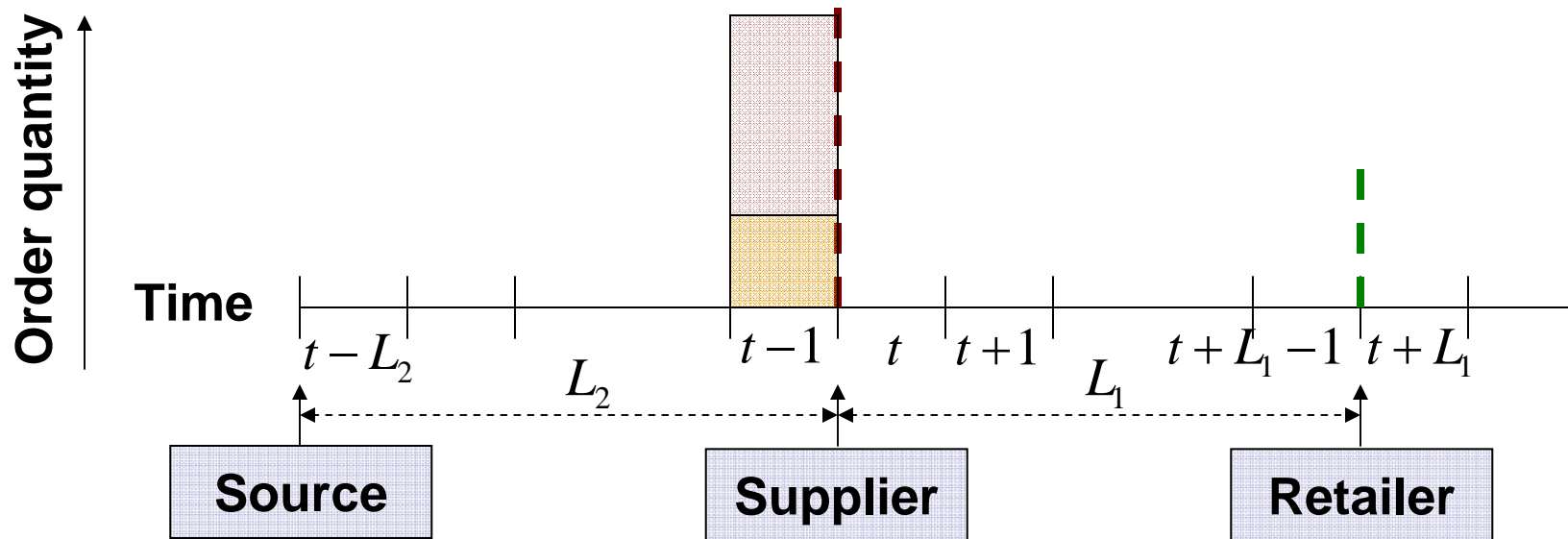
# The Model



## Inventory levels of interest:

- In transit inventory:  $IT_{it}$ , Supplier ( $i = 2$ ), Retailer ( $i = 1$ )
- Echelon inventory level:  $IL_{it}$ , all inventory at stage  $i$  or lower in the system minus consumer backorders
- Local inventory level:  $\overline{IL}_{it}$ , inventory at stage  $i$  minus backorders at stage  $i$

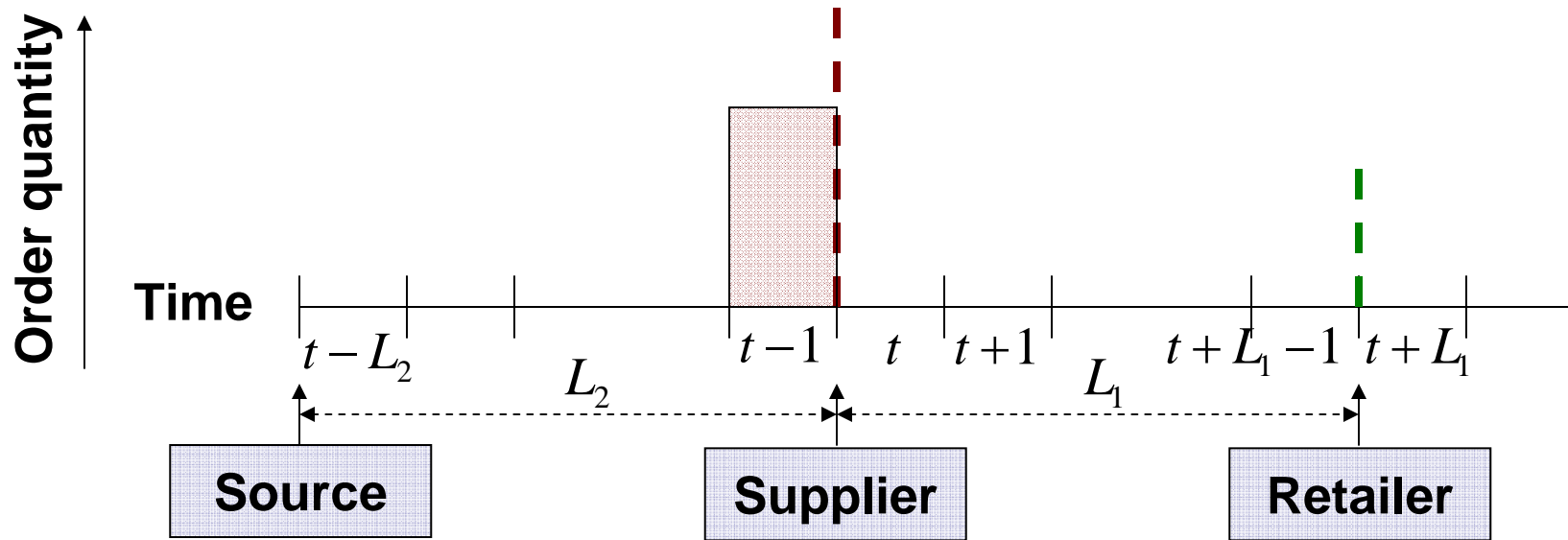
# The Model



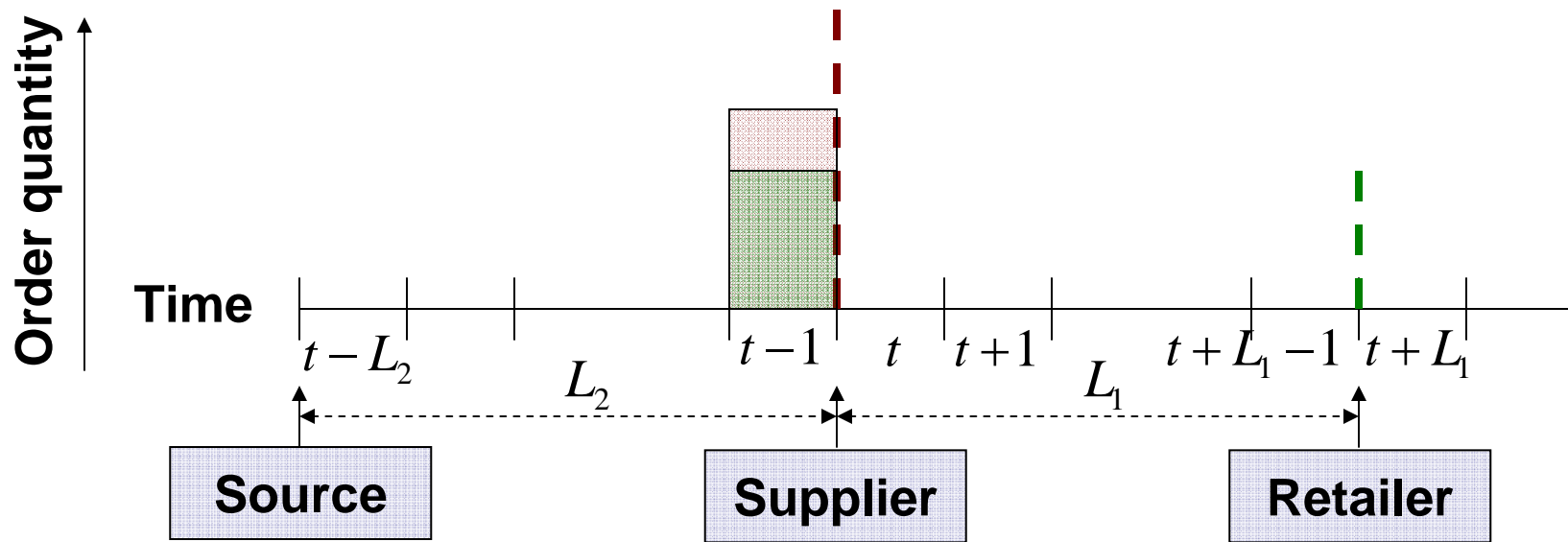
## Inventory levels of interest:

- Echelon inventory position:  $IP_{it} = IL_{it} + IT_{it}$
- Local inventory position:  $\overline{IP}_{it} = \overline{IL}_{it} + IT_{it}$

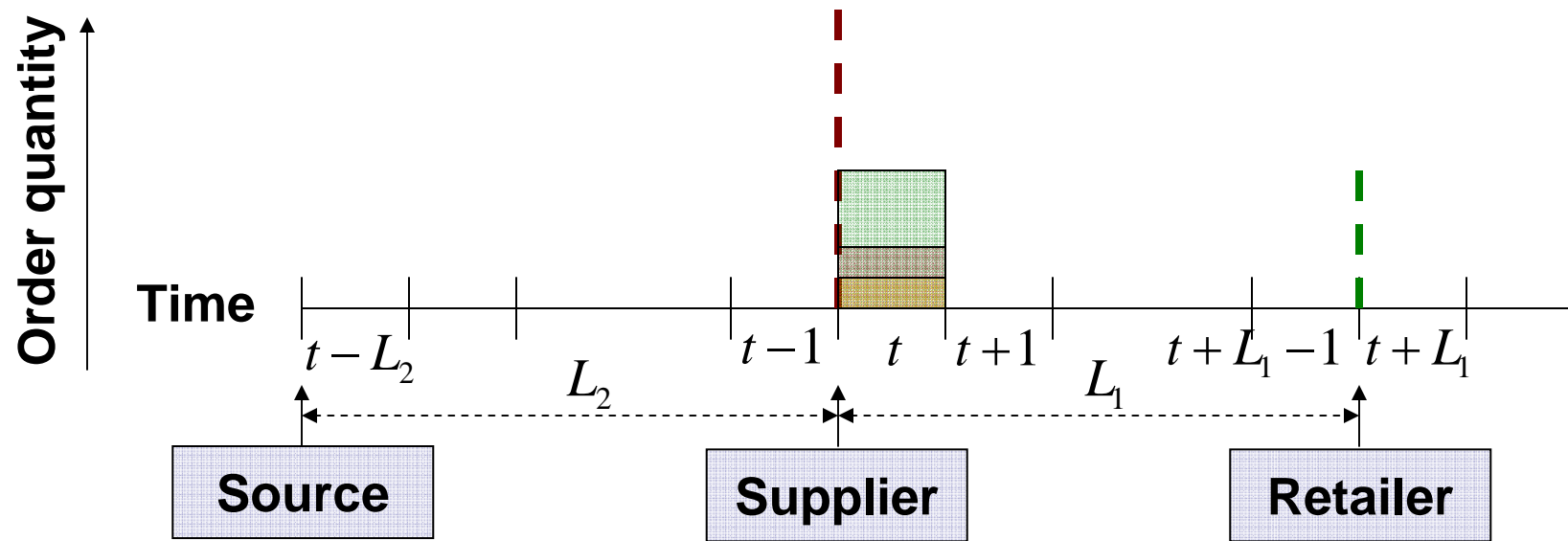
# The Model



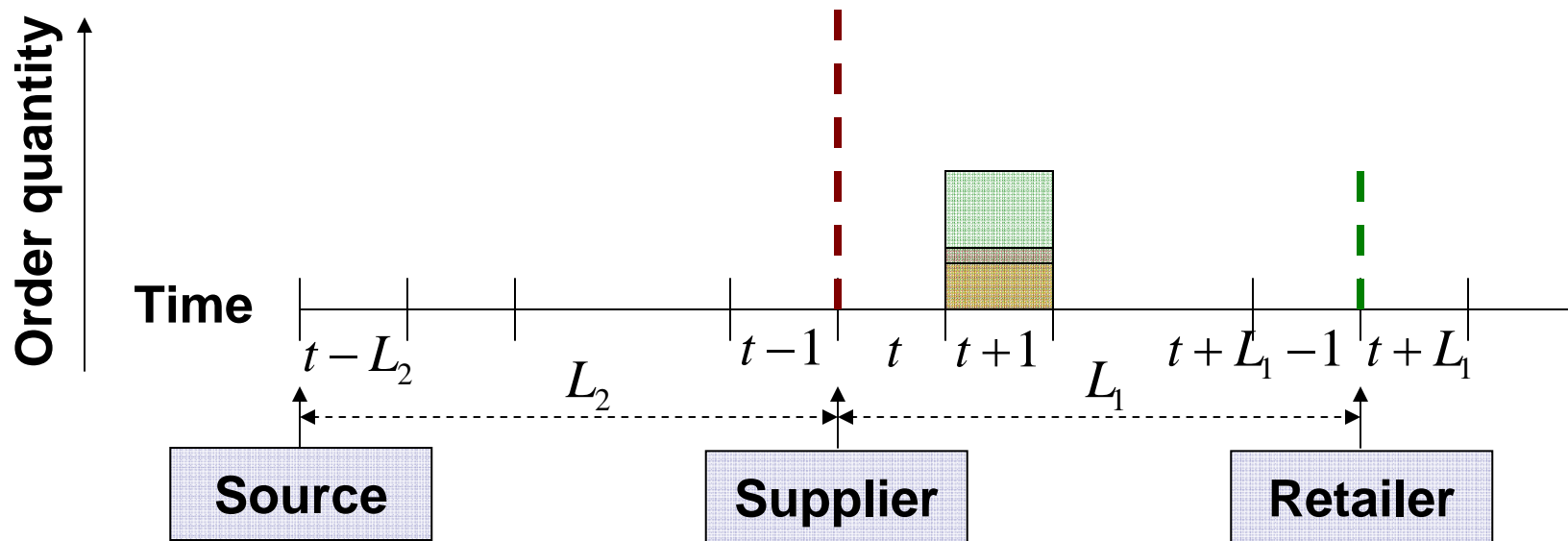
# The Model



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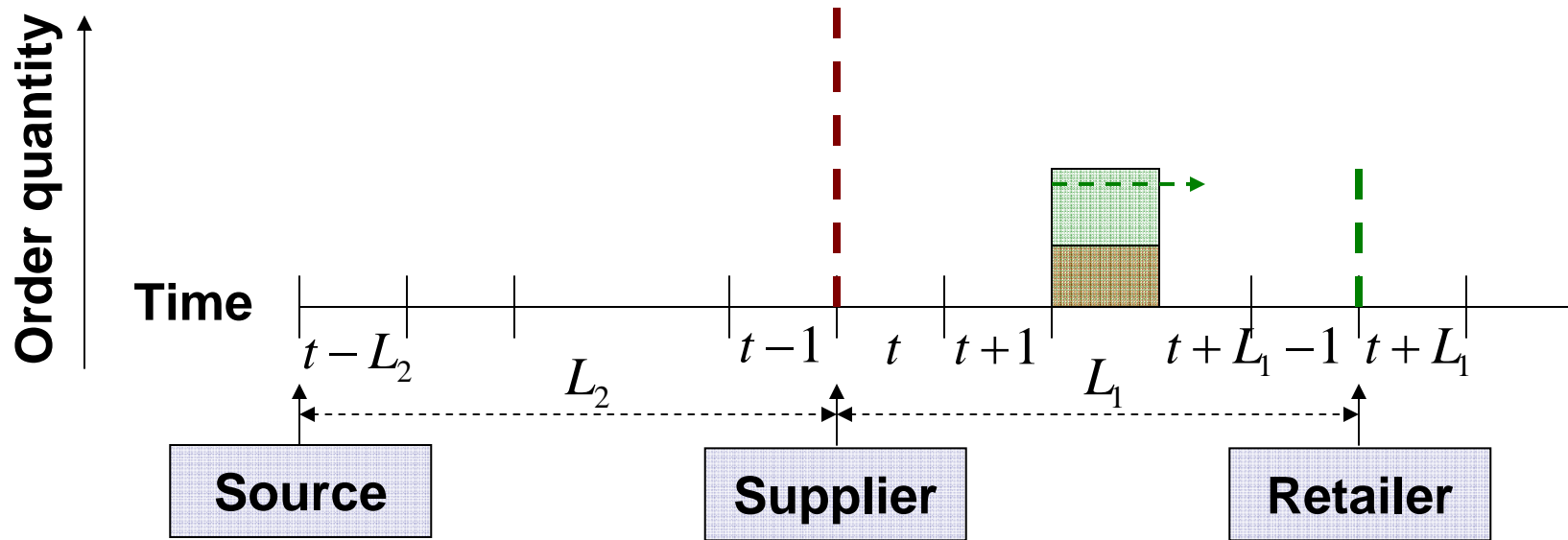


## Holding costs:

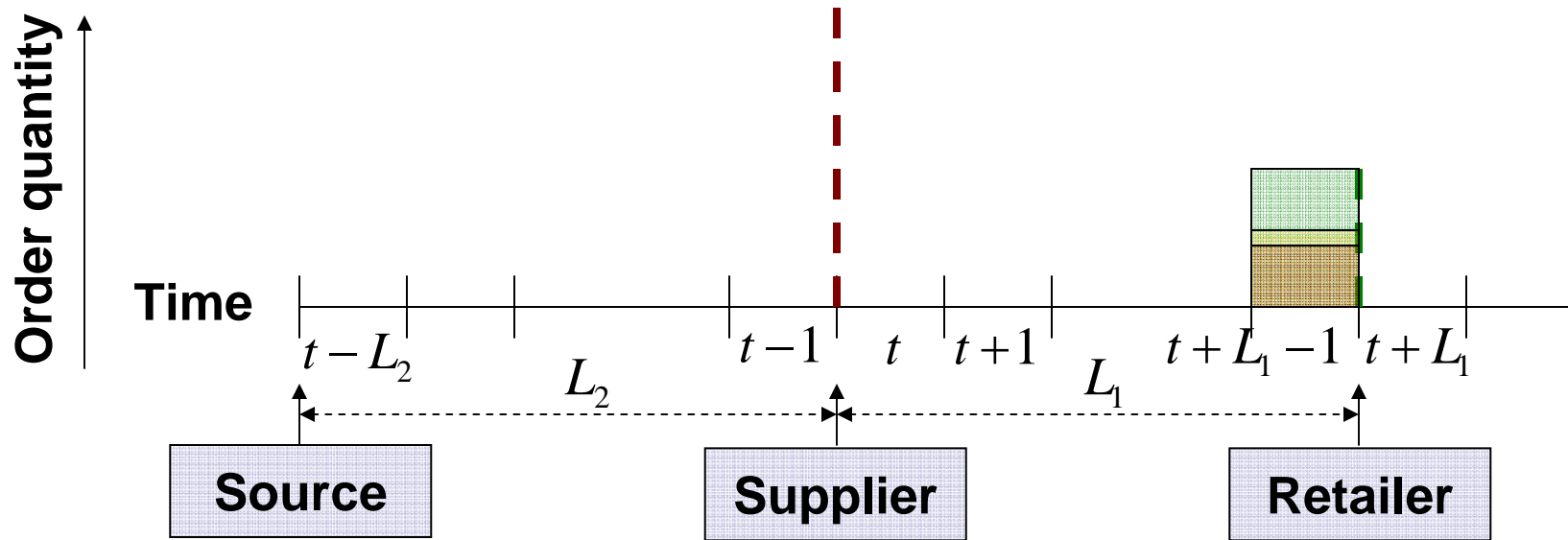
- Supplier:  $h_2$  per period for each unit in its stock or en route to the retailer
- Retailer:  $h_1 + h_2$  per period for each unit in its stock
- Assumption:  $h_2 > 0$ ,  $h_1 \geq 0$



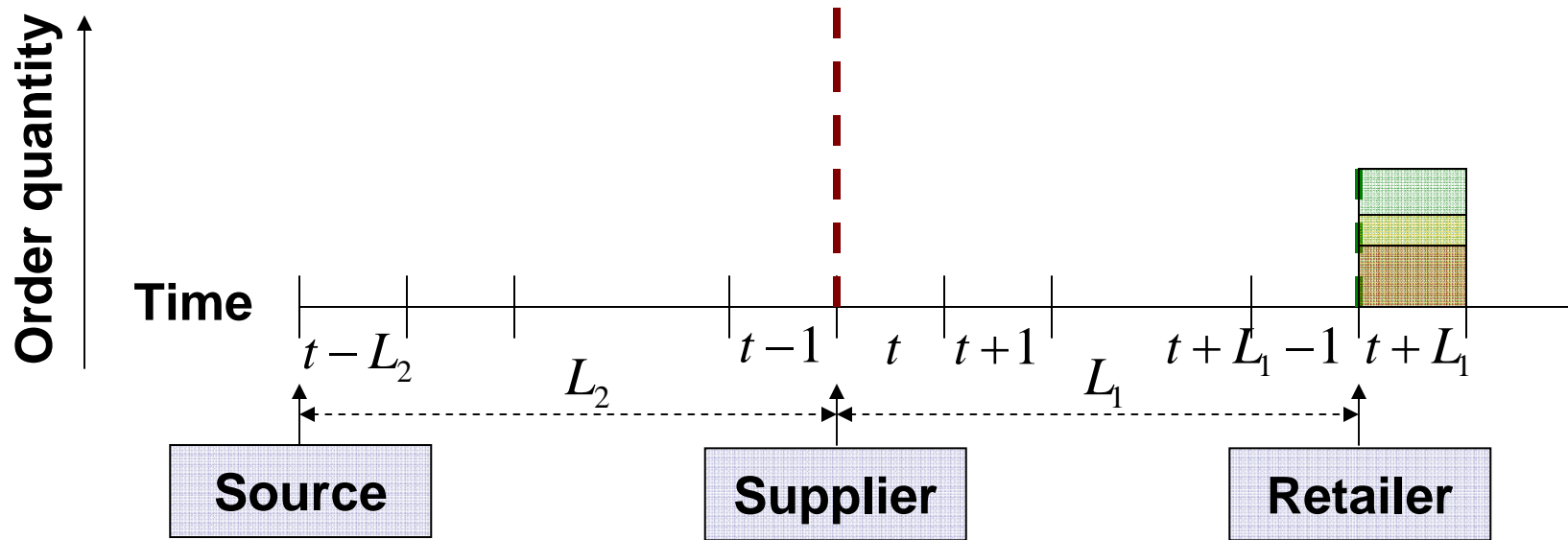
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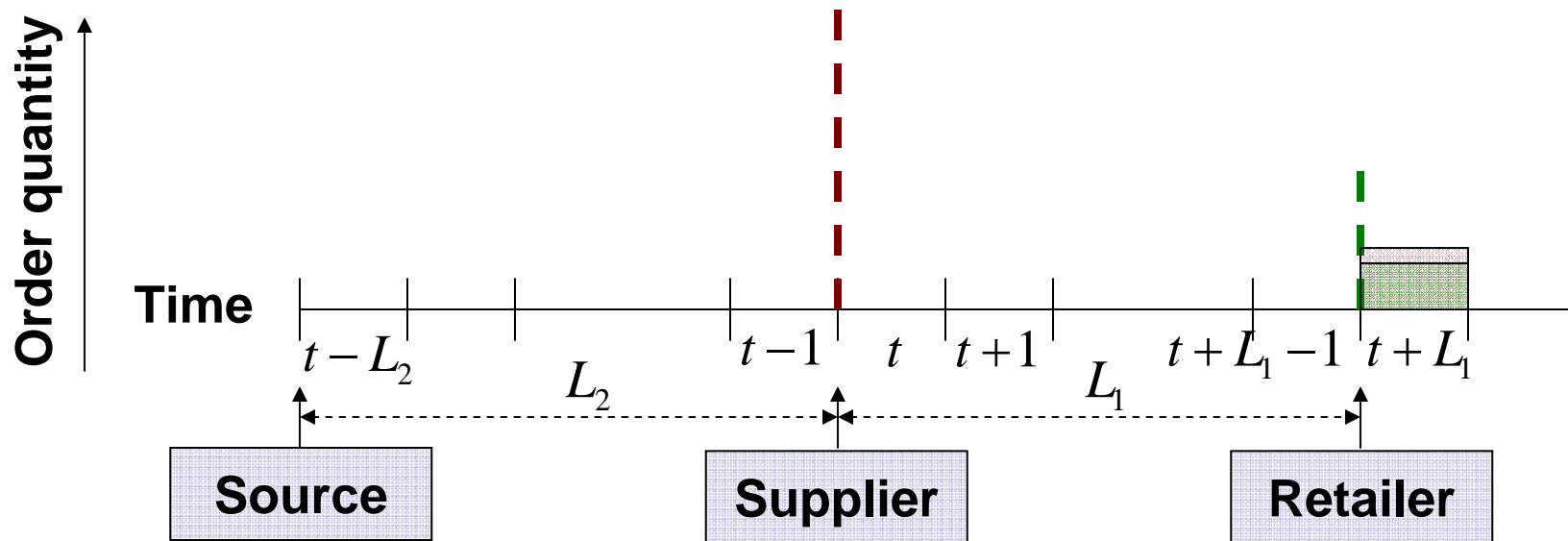
# The Model



# The Model



# The Model



## Backorder costs:

- System backorder cost:  $p$  per unit backorder
- Supplier:  $\alpha p$
- Retailer:  $(1 - \alpha)p$
- Assumption:  $0 \leq \alpha \leq 1$

# Cost Functions

## Retailer:

- Cost in period  $t$ :  $\hat{G}_1(IL_{1t} - D^1)$   
$$\hat{G}_1(y) = (h_1 + h_2)[y]^+ + \alpha p[y]^-$$
- Expected cost in period  $t + L_1$ :  $G_1(IP_{1t})$   
$$G_1(y) = E[\hat{G}_1(y - D^{L_1+1})]$$
- $IP_{1t}$  depends on supplier's order and demand up to time  $t$ 
  - If  $s_2 - D^{L_2} \geq s_1$ ,  $IP_{1t} = s_1$
  - If  $s_2 - D^{L_2} < s_1$ ,  $IP_{1t} = s_2 - D^{L_2}$ .
- Total expected cost  
$$H_1(s_1, s_2) = E[G_1(\min\{s_2 - D^{L_2}, s_1\})]$$

# Cost Functions

## Supplier:

- Backorder cost in period  $t$ :  $\hat{G}_2(IL_{1t} - D^1)$

$$\hat{G}_2(y) = (1 - \alpha)p[y]^-$$

- Expected backorder cost in period  $t + L_1$ :  $G_2(IP_{1t})$

$$G_2(y) = E[\hat{G}_2(y - D^{L_1+1})]$$

- Let

$$\hat{H}_2(s_1, x) = h_2\mu^{L_1} + h_2[x]^+ + G_2(s_1 + \min\{x, 0\})$$

- Total expected cost

$$H_2(s_1, s_2) = E[\hat{H}_2(s_1, s_2 - s_1 - D^{L_2})]$$



# System optimal solution

- A system optimal solution minimizes the total average cost per period.

$$(s_1^o, s_2^o) = \arg \min_{(s_1, s_2)} H_1(s_1, s_2) + H_2(s_1, s_2)$$

# Echelon Inventory (EI) Game

- Players:  $i = 1, 2$
- Strategies:  $s_i \in \sigma = [0, S]$ ,  $i = 1, 2$
- Payoffs:  $-H_i(s_1, s_2)$ ,  $i = 1, 2$
- Pure strategy Nash equilibrium  $(s_1^e, s_2^e)$

such that,

$$s_2^e \in r_2(s_1^e) \quad s_1^e \in r_1(s_2^e)$$

$$r_1(s_2) = \{s_1 \in \sigma \mid H_1(s_1, s_2) = \min_{x \in \sigma} H_1(x, s_2)\}$$

$$r_2(s_1) = \{s_2 \in \sigma \mid H_2(s_1, s_2) = \min_{x \in \sigma} H_2(s_1, x)\}$$

- Game is common knowledge



# Local Inventory (LI) Game

- Players:  $i = 1, 2$
- Strategies:  $s_i \in \sigma = [0, S]$ ,  $i = 1, 2$
- Payoffs:  $-H_i(\bar{s}_1, \bar{s}_2 + \bar{s}_1)$ ,  $i = 1, 2$

- Pure strategy Nash equilibrium  $(\bar{s}_1^l, \bar{s}_2^l)$

such that,

$$\bar{s}_2^l \in \bar{r}_2(\bar{s}_1^l) \quad \bar{s}_1^l \in \bar{r}_1(\bar{s}_2^l)$$

$$\bar{r}_1(\bar{s}_2) = \{\bar{s}_1 \in \sigma \mid H_1(\bar{s}_1, \bar{s}_2 + \bar{s}_1) = \min_{x \in \sigma} H_1(x, \bar{s}_2 + x)\}$$

$$\bar{r}_2(\bar{s}_1) = \{\bar{s}_2 \in \sigma \mid H_2(\bar{s}_1, \bar{s}_2 + \bar{s}_1) = \min_{x \in \sigma} H_2(\bar{s}_1, x + \bar{s}_1)\}$$

- Game is common knowledge

# Nash equilibria

- **Theorem 4:** For  $0 < \alpha < 1$ , EI game has a unique Nash equilibrium.

$$(s_1^e = s_1^a, s_2^e = r_2(s_1^a))$$

$$\Phi^{L_1+1}(s_1^a) = \frac{\alpha p}{h_1 + h_2 + \alpha p}$$

- **Theorem 8:** For  $0 < \alpha < 1$ , LI game has a unique Nash equilibrium.

# Nash equilibria (cont')

- **Theorem 9:** For  $\alpha = 1$ , EI game has the following Nash equilibria.

$$(s_1^e \in [s_2^e, S], s_2^e \in [0, s_1^a])$$

- **Theorem 10:** For  $\alpha = 1$ , LI game has a unique Nash equilibrium.

$$(\bar{s}_1^l = \bar{r}_1(0), \bar{s}_2^l = 0)$$

- **Theorem 11:** For  $\alpha = 0$ , both EI and LI games have unique Nash equilibrium and they are identical.

$$(s_1^e = 0, s_2^e = r_2(0))$$

$$(\bar{s}_1^l = s_1^e, \bar{s}_2^l = s_2^e - \bar{s}_1^l)$$



# Comparing Nash equilibria

- **Theorem 12:** For  $0 < \alpha < 1$ , the base stock levels for both firms are higher in the LI game equilibrium than in the EI game equilibrium, i.e.  $s_2^l > s_2^e$  and  $s_1^l > s_1^e$
- **Theorem 13:** For  $0 < \alpha < 1$ , the supplier's cost in the LI game equilibrium is lower than its cost in the EI game equilibrium.

# Nash equilibria and Optimal Solution

- **Theorem 14:** In an EI game equilibrium, the retailer's base stock level is lower than in the optimal solution.
- **Theorem 15 & 16:** For  $\alpha \leq 1$ , the supplier's base stock level in both the LI and the EI equilibria is lower than in the system optimal solution.
- **Theorem 17:** For  $\alpha < 1$ , the system optimal solution is not a Nash equilibrium in either game.
- **Theorem 18:** For  $\alpha = 1$ , the system optimal solution is a Nash equilibrium in the LI game only when

$$\Phi^{L_2+L_1+1}(s_1^o) = \frac{p}{h_1 + h_2 + p}$$

# Linear Contracts

- Period  $t$  transfer payment from supplier to retailer

$$\iota_1 I_{1t} + \beta_2 B_{2t} + \beta_1 B_{1t}$$

- Expected transfer payment in period  $t + L_1$  due to retailer inventory and backorders

$$T_1(y) = E[\iota_1 [y - D^{L_1+1}]^+ + \beta_1 [y - D^{L_1+1}]^-]$$

- Expected per period transfer payment from supplier to retailer

$$T(\bar{s}_1, \bar{s}_2) = E[\beta_2 [\bar{s}_2 - D^{L_2}]^-]$$

# System with modified costs

- Costs accounting for transfer payments

$$H_1^c(\bar{s}_1, \bar{s}_1 + \bar{s}_2) = H_1(\bar{s}_1, \bar{s}_1 + \bar{s}_2) - T(\bar{s}_1, \bar{s}_2)$$

$$H_2^c(\bar{s}_1, \bar{s}_1 + \bar{s}_2) = H_2(\bar{s}_1, \bar{s}_1 + \bar{s}_2) + T(\bar{s}_1, \bar{s}_2)$$

- **Objective:** To determine the set of contracts,  $(\iota_1, \beta_2, \beta_1)$ , such that  $(\bar{s}_1^c, \bar{s}_2^c)$  is a Nash equilibrium for the cost functions  $H_i^c(\bar{s}_1, \bar{s}_1 + \bar{s}_2)$ , where  $\bar{s}_1^c = s_1^o$  and  $\bar{s}_1^c + \bar{s}_2^c = s_2^o$ .

# Finding optimal linear contract

- Assuming  $H_i^c$  to be strictly concave in  $\bar{s}_i$ , find the contracts satisfying

$$\frac{\partial H_1^c}{\partial \bar{s}_1} = 0 \quad \text{and} \quad \frac{\partial H_2^c}{\partial \bar{s}_2} = 0$$

at systems optimal

- Out of this set of contracts, select the subset of contracts that make the cost functions strictly concave.



# Set of optimal linear contracts

- **Theorem 19:** When the firms choose a contract  $(\iota_1, \beta_2, \beta_1)$  that satisfies the following properties,

$$(1 - \alpha)p = \left(\frac{p}{h_1 + h_2}\right)\iota_1 - \beta_1,$$

$$h_2 = \left(\frac{h_2}{h_1 + h_2}\right)\iota_1 + \left(\frac{1 - \gamma_2}{\gamma_2}\right)\beta_2.$$

$$h_1 + h_2 > \iota_1 \geq 0$$

$$\beta_2 > 0$$

$$\alpha p > \beta_1 \geq -(1 - \alpha)p,$$

then the optimal policy is a Nash equilibrium.



# Conclusion

- When both players care about consumer backorders, there is a unique Nash equilibrium in EI game as well as LI game, and these equilibria differ.
- The Nash equilibrium of such EI and LI game does not provide optimal solution of supply chain.
- Competition lowers the supply chain inventory relative to the optimal solution.
- Appropriate linear contracts can help achieving optimal supply chain solution at some Nash equilibrium.



# Future Scope

- Multi product supply chains where demands of different products are correlated and are stationary, can be studied similarly by considering joint distribution of demands of these products.
- Other contracts can be investigated which ensure that all Nash equilibria provide optimal supply chain solution.
- The work can be extended to incorporate processing times of orders.



*Thank you!*