

# Silicon-waveguide-coupled high- $Q$ chalcogenide microspheres

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**Abstract:** We fabricate high- $Q$  arsenic triselenide glass microspheres through a three-step resistive heating process. We demonstrate quality factors greater than  $2 \times 10^6$  at 1550 nm and achieve efficient coupling via a novel scheme utilizing index-engineered unclad silicon nanowires. We find that at powers above 1 mW the microspheres exhibit high thermal instability, which limits their application for resonator-enhanced nonlinear optical processes.

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**OCIS codes:** (220.4000) Microstructure fabrication; (160.2750) Glass and other amorphous materials; (230.5750) Resonators.

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## 1. Introduction

The investigation of high quality factor (*Q*) cavities has grown into a mature research field, with fabrication techniques and applications seeing great refinements in the past several years [1-11]. Recently, work has leveraged the field buildup in small mode volume *V*, high-*Q* resonators to explore ultra-low threshold nonlinear optics (NLO). The figure of merit (FOM) for nonlinear interactions in such microcavities is  $Q^2/V$ , and Raman oscillation and four-wave mixing (FWM) were demonstrated in both silica microtoroids [7,8] and silica microspheres at low powers [9,10].

Initially explored for their high transmission in the near-IR and mid-IR [12,13], chalcogenide glasses have recently attracted significant interest as a material for NLO [14,15]. Chalcogenides exhibit large refractive indices, large nonlinear refractive indices  $n_2$ , and large Raman gain coefficients. The combination of high waveguiding confinement, achieved through high index contrast with silica and air and large  $n_2$  allows for the fabrication of extremely compact fiber [16-23] and on-chip devices [24-26]. Applications such as all-optical switching [16], wavelength conversion [17], signal regeneration [18,25], Raman gain [19,20],

super-continuum generation [23,24,26], and pulse compression have already been demonstrated in chalcogenide waveguides. Arsenic triselenide ( $\text{As}_2\text{Se}_3$ ), a chalcogenide glass, exhibits a particularly large nonlinear refractive index of  $n_2 = 2.4 \times 10^{13} \text{ cm}^2/\text{W}$  and a large Raman gain coefficient of  $5.1 \times 10^{-9} \text{ cm/W}$ , which is 930 $\times$  and 780 $\times$ , respectively, that of silica glass [19]. It also exhibits a wide transmission window extending from 1  $\mu\text{m}$  to 17  $\mu\text{m}$  [13]. In addition,  $\text{As}_2\text{Se}_3$  has a large refractive index of 2.83 and an absorption of  $5 \text{ m}^{-1}$  at 1550 nm [27].

Recently, chalcogenide glass microresonators have been demonstrated [28-32]. When paired with the  $Q^2/V$  resonator enhancement for NLO interactions,  $\text{As}_2\text{Se}_3$  offers promise for low-power NLO, particularly in the NIR and MIR regime. Typically, silica microspheres have  $Q$ 's exceeding  $10^8$  [9,10], while those of chalcogenide glass microresonators are  $\sim 10^5$  [28-32]. Therefore, to be competitive with silica, further refinement of chalcogenide microresonator systems is necessary.

Here we fabricate high- $Q$   $\text{As}_2\text{Se}_3$  microspheres and overcome phase matching challenges by coupling to the microspheres with index-tailored silicon nanowires. We demonstrate a  $Q > 2 \times 10^6$ , which to our knowledge is the highest  $Q$  achieved in a chalcogenide microresonator. We also explore thermal instabilities in these microspheres and show that these instabilities are present at incident laser powers of 1 mW. Ultimately, these instabilities will limit the viability of  $\text{As}_2\text{Se}_3$  as a material for nonlinear-optical microresonators.

## 2. Theory

High- $Q$  resonator systems require a means of coupling light into the cavity. For optimal buildup in the resonator cavity, the interaction between the cavity and the coupling mechanism must be accurately controlled. Evanescent coupling from a fiber taper has been shown to provide sufficient degrees of freedom to achieve critical coupling to silica microspheres [5,6]. Furthermore, waveguide coupler geometries such as fiber tapers offer ease of integration with external systems.

Controlling phase matching in waveguide coupling schemes is a key parameter for achieving efficient coupling into the high index chalcogenide microspheres. The propagation constant mismatch  $\Delta\beta$  between the waveguide and the microsphere mode is

$$\Delta\beta = \frac{\omega}{c}(n_s - n_w), \quad (1)$$

where  $n_s$  is the effective index of the sphere mode, and  $n_w$  is the effective index of the waveguide mode. Coupling efficiency falls off exponentially with the square of  $\Delta\beta$  [5]. Figure 1(a) shows the effective index of the fundamental mode versus the sphere diameter for  $\text{As}_2\text{Se}_3$  microspheres, and Fig. 1(b) shows the effective index of both silica and silicon waveguides versus the material index multiplied by the cross sectional area.

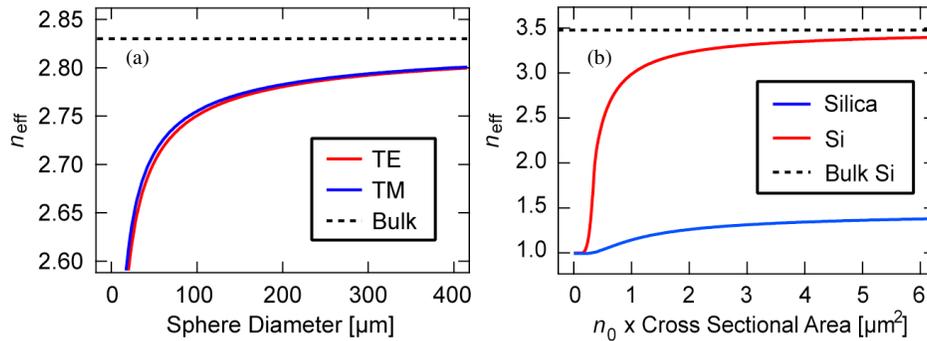


Fig. 1. Effective indices of  $\text{As}_2\text{Se}_3$  microspheres, silicon nanowires, and silica nanowires. (a) Effective index vs. sphere diameter for fundamental TE (red) and TM (blue) modes in an  $\text{As}_2\text{Se}_3$  microsphere. (b) Effective index vs. material index multiplied by cross sectional area of silicon (red) and silica (blue) waveguides.

Appropriate phase matching can only be achieved via a waveguide with equal or greater material index than the microsphere's effective index, since the effective index of a guided mode is always less than that of the material index of the core for waveguides based on total internal reflection [33]. Our simulations show that silicon nanowaveguides with a cross sectional area less than  $0.3 \mu\text{m}^2$  can achieve phase matching with such microspheres. These waveguides offer a robust coupling platform, a convenient waveguide coupling geometry, and easy integration into both on-chip and fiber systems [34,35].

### 3. Fabrication

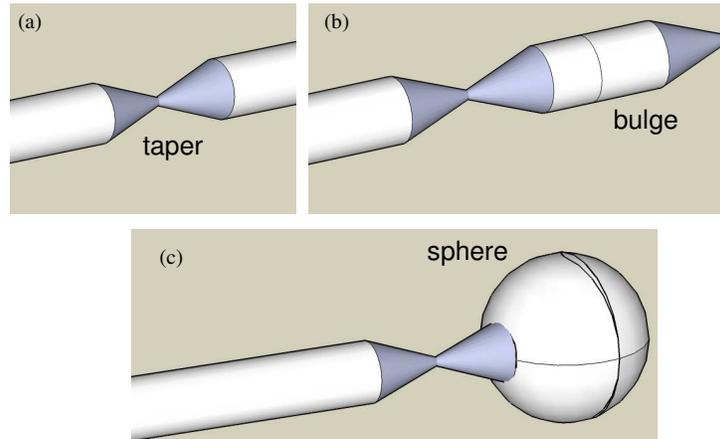


Fig. 2. Mockup of the three-step sphere fabrication process. (a) Taper with 15- $\mu\text{m}$  waist. (b) Bulge formed by cinching off end of fiber. (c) Sphere formed using surface tension of molten  $\text{As}_2\text{Se}_3$ .

We fabricate the high- $Q$   $\text{As}_2\text{Se}_3$  microspheres using resistive heating and a three-step process. We utilize a platinum heater, which allows for fabrication under normal lab conditions, including humidity and  $\text{O}_2$  concentration. Oxidation on the surface of the sphere may contribute to overall loss; however, the effects were not investigated in this paper. Using this process, we fabricate microspheres with high surface quality over a size range of 55-400  $\mu\text{m}$ . We begin with IRT-SE-06-01  $\text{As}_2\text{Se}_3$  step-index fiber available commercially from CorActive. We then taper the fiber down to a waist size of 15  $\mu\text{m}$  with a sharp transition. We taper at a temperature of 200°C, which is slightly above the glass transition temperature (177°C) [36], and then translate 400-1200  $\mu\text{m}$  along the fiber axis and taper until we cinch off the end of the fiber, which leaves a bulge. We control the size of the bulge by changing the distance translated, which determines the volume of the sphere. We then heat the bulge above the melting point (320°C) of the chalcogenide glass, and the surface tension of the molten chalcogenide glass molds the bulge into a spherical shape. Due to the rotational symmetry of the fiber and fabrication process the microspheres have low on-axis eccentricity. Figure 2 shows a mockup of the three steps, and Fig. 3 shows three completed spheres.

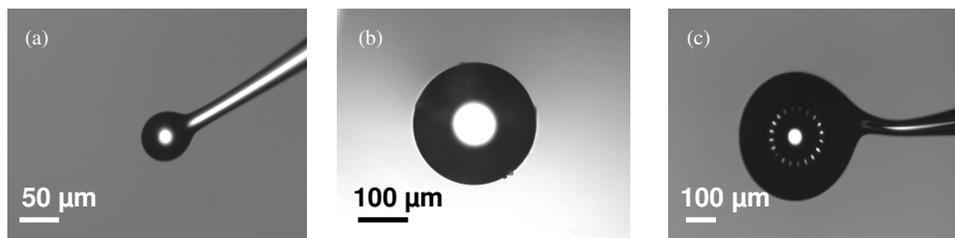


Fig. 3. Three completed microspheres showing good surface quality and diameters of (a) 55  $\mu\text{m}$ , (b) 270  $\mu\text{m}$  (on fiber axis  $e = 0.086$ ), and (c) 384  $\mu\text{m}$ .

## 4. Experiment

Figure 4 shows a schematic of our coupling and detection scheme. To characterize the microspheres, light from an external-cavity diode laser is coupled into the sphere, and the frequency is repeatedly tuned over several GHz via piezo control. An erbium-doped fiber amplifier (EDFA) amplifies the signal, which is then coupled into an unclad silicon rib waveguide via a tapered lens fiber. The waveguides have cross sectional dimensions of 900 nm by 250 nm and are fabricated on a SiO<sub>2</sub> substrate. At the point of coupling to the microsphere, the waveguides taper down to a cross section of 250 nm by 250 nm. This corresponds to  $n_{\text{eff}}$  ranging from 2.9 to 1.1 in the waveguides. We control coupling to the microsphere by bringing the microsphere in contact with the photonic chip and translate it transversely to the waveguide over the tapered region until optimal coupling is achieved. We then detect the output signal with a photodiode and view its output on an oscilloscope.

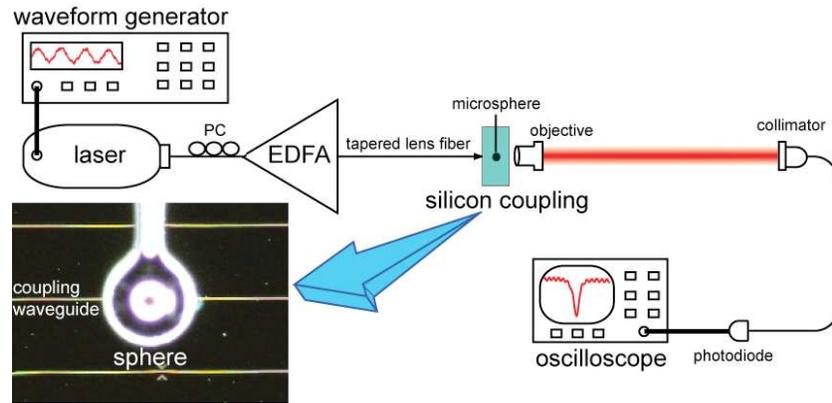


Fig. 4. Experimental setup. Inset shows closeup of microsphere-silicon waveguide coupling region.

## 5. Results

As we tune over the resonances, transmission dips are observed when coupling to the sphere is achieved, and we measure the width of these transmission dips to obtain the cavity linewidth. We observe a linewidth of 80 MHz in an isolated mode with 7 dB of extinction, as shown in Fig. 5. The  $Q$  of the system can then be estimated through the relation,

$$Q = \frac{\omega_0}{\Delta\omega}, \quad (2)$$

where  $\Delta\omega$  is the cavity linewidth, and  $\omega_0$  is the center frequency. From Eq. 2 we obtain  $Q = 2.3 \times 10^6$ , which we believe to be the highest  $Q$  achieved in a chalcogenide microresonator by a factor of 10.

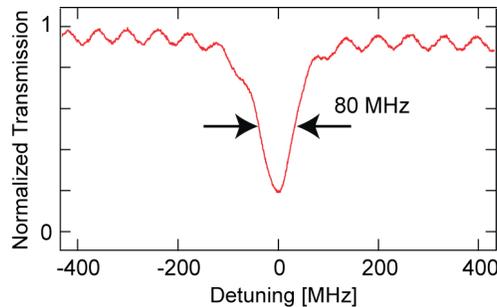


Fig. 5. Isolated As<sub>2</sub>Se<sub>3</sub> microsphere mode. The linewidth of the mode is 80 MHz, which corresponds to a  $Q$  of  $2.3 \times 10^6$  at 1550 nm.

In addition to characterizing the  $Q$  of the microspheres, we also explore their thermal stability. Comparing  $\text{As}_2\text{Se}_3$  to silica, we find that thermal instability, stemming from comparatively high linear absorption at 1550 nm and a comparatively low melting temperature, severely limits the viability of  $\text{As}_2\text{Se}_3$  as a material for NLO oscillation in a microresonator geometry. This instability is manifested in two ways: resonance shifting at low incident powers and melting. We demonstrate the resonance shifts by locating a cavity resonance and increasing the incident power in the waveguide. In Fig. 6(a) we show that with 1 mW of incident power large shifts in the position of the resonance are observed. This shift is due to light being coupled into the sphere mode and heating of the sphere via absorption, which results in a thermal change in the refractive index and a shift of the cavity resonance. If this shift corresponds to the direction of the laser scan, more light will be coupled in, causing further shifting of the resonance. This process will continue until the maximum coupling for the system is reached. At that time, no more light can be coupled into the microsphere, and the laser will scan past the resonance. This leads to the characteristic sharkfin shape seen in Fig. 6(a).

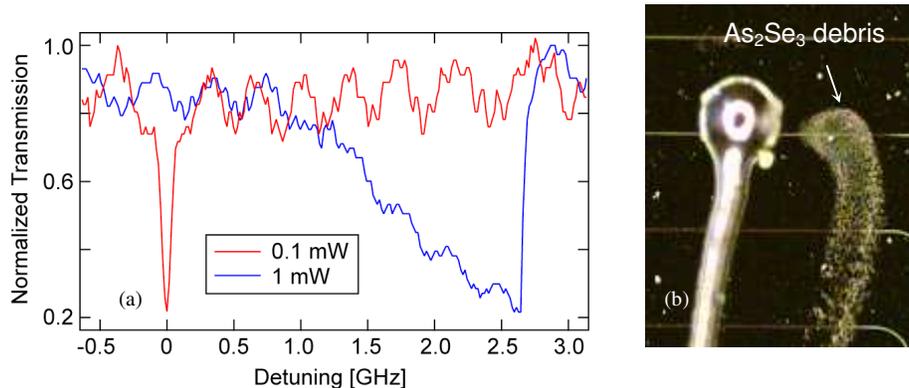


Fig. 6. Temperature instability in  $\text{As}_2\text{Se}_3$  microspheres. (a) 80-Mhz cavity mode unshifted (red), and shifted by the thermo-optic effect with the characteristic sharkfin shape (blue). (b) Debris ejected from melted microsphere.

At slightly higher incident powers of 2-3 mW, melting occurs, and material may be violently ejected from the sphere. Figure 6(b) shows debris ejected from a microsphere. While thermal resonance shifting can be mitigated with laser locking [37], the melting cannot be solved without cumbersome active cooling. This places a hard limit on useable incident powers and precludes experiments such as broadband cascaded FWM [11] that require incident powers of  $\sim 50$  mW.

## 6. Conclusions

We fabricated microspheres with  $Q$ 's  $> 2 \times 10^6$  and demonstrated efficient coupling to high- $Q$  chalcogenide microspheres via silicon nanowires. We showed that thermal effects limit nonlinear optical performance and found that these thermal effects are present with  $\geq 1$  mW of incident laser power.

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