

Pipistrel Taurus G4: on Creation and Evolution of the Winning Aeroplane of NASA Green Flight Challenge 2011

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The paper presents the journey of the Pipistrel's Taurus G4, the World's first four-seat electric aeroplane and winner of the NASA Green Flight Challenge 2011, sponsored by Google, from idea to completion of competition. At the beginning, the race event and qualification requirements are presented. The selection of the aeroplane's configuration and sizing is discussed, and emphasis given to the unique twin-fuselage configuration. Next, the architecture of the electrical systems on board the aeroplane, including the large battery pack and propulsion elements is presented. In the second part of the paper, authors give an insight to the 40-hour flight test, the challenges encountered and the preparation to the race event itself. A non-linear mathematical performance model was developed to predict performance of the Taurus G4 during the two race events and used for flight planning and in-flight online performance optimisation. Instead of the conclusion, the results of the NASA Green Flight Challenge 2011 are presented and discussed, together with a comparison to other participating teams' results.

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Keywords: electric aeroplane, structural efficiency, NASA Green Flight Challenge 2011, large battery pack, performance modelling, flight test

0 INTRODUCTION

NASA organises Centennial Challenges [1] as part of their commitment to on-going innovation and spreading-out engineering efforts to small businesses to tackle large problems. The Green Flight Challenge 2011 [2], sponsored by Google (GFC 2011) was the first challenge organised after the Personal Air Vehicle 2007 [3] challenge, where Pipistrel won with the Prototype of Virus SW 80 aeroplane and General Aviation Technology 2008 [4] challenge, where Pipistrel also won with the Prototype of Virus SW 100 aeroplane.

The goal of the GFC 2011 was simple to understand, however the formulation of the rules of engagement [5] and the pre-requirements to even qualify for the race event itself made it difficult to process for some and impossible to meet for others. The winner was to complete two main event sorties i.e. the Economy Flight and the Speed Flight, each 200 miles (321.8 km) long, in less than 2 hours and with an energy efficiency of the equivalent of 200 passenger-Miles-Per-Gallon

(pMPG), which is equivalent to approx 170 km per litre of fuel per passenger. Implicit to this formulation is that the contenders had to fly the course at an average speed of at least 160.9 km/h, which included the take-off.

There were, however, many requirements, which the competing aeroplanes and teams had to meet. Most important were the stall speed of 52 mph (83.5 km/h) or below, good stability and manoeuvrability, based on the Cooper-Harper scale, maximum noise level on take-off of 78 dB(A), FAR 25 [6] cockpit visibility, cabin comfort and the ability of carrying 200 pounds (91 kg) per declared seat, which also needed to be evacuable in one minute without outside assistance. The number of the seats was not limited, however the Maximum Take-off Mass of the airplane was not to exceed 5,700 pounds (2,591 kg). The rules also did not impose a certain means of propulsion, but as the overall energy consumed, recalculated to the caloric equivalent of 1 US gallon (3.78 litres) of automotive fuel via the British Thermal Unit (BTU) principle, mattered for the final result in pMPG, the efficiency of

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the powertrain mattered almost as much as the efficiency of the powertrain. This important fact was the turning point for the conception of the Pipistrel's all-electric competition aeroplane, the later named the Taurus G4.

1 CONCEPTION PHASE

At this point, it needs to be stressed that the conception, development and construction of the Taurus G4 took only 5 months (20 December, 2010, through 18 May, 2011), so the design team needed to think in a most creative way and envision an efficient design, which would become an all-electric aeroplane, thus maximising the pMPG score by incorporating the most efficient means of propulsion. First calculations showed that an 85+% powertrain efficiency could be achieved with an all electric (battery, power controller, electric motor) type of powertrain, whereas hydrogen-fuel cells, hybrid or internal-combustion-engine-based powertrains could come no-where close to such figures.

The other part of the pMPG score is the number of passengers carried. The relation between the pMPG score and the number of passengers carried is directly linear; therefore the concept of Pipistrel's GFC 2011 racer was to have as many seats as possible, but economically feasible. This built was not sponsored by any entity outside the Pipistrel d.o.o. Ajdovscina company itself. Given the tight time frame, the team decided to use certain parts, which were available at the workshop from the existing production airframes.

Efforts were immediately given on Taurus Electro G2 airframe, Pipistrel's two-seat electric powered self-launching glider, which is powered by a 40 kW electric motor. While the motor's power would be sufficient to produce the required 100 mph cruise with two pilots on board, it would have been necessary to extend the wingspan by at least 2.5 meters, and the fuselage by at least 0.7 meters to achieve adequate stability and enough physical space for all the batteries on board. Parasite and trim drag associated by having the propeller mounted on top of the retractable mast present a performance penalty versus more conventional solutions. This idea was scrapped also because it was believed that most of the 14

teams, which had enrolled for the GFC 2011, would be flying two-seat aeroplanes, and the modified Taurus Electro G2 would have no advantage in the number of passengers carried.

A similar concept with three people aboard a single Taurus fuselage, with greatly extended wingspan (extra 4.5 meters) and fuselage (extra 1.3 meters) was evaluated, but quickly dismissed because of structural inefficiency and construction complexity. The main issue with this design was the necessity of a completely new and different retractable undercarriage system and powertrain installation.

While the advantage of having three passengers aboard the airframe was not great over having only two, it was noted in the process that by carrying four passengers the score becomes notably i.e. in the order of 10% higher than that achievable by two-seat designs. This is, of course, accounting for extra airframe drag of a four-seat design.

1.1 Airframe Configuration and Sizing

How does one make a four-seat aeroplane, possibly utilising parts from existing airframes, which are available in-house? Take two airframes and make a new, larger one – this is how the twin-fuselage idea was born.

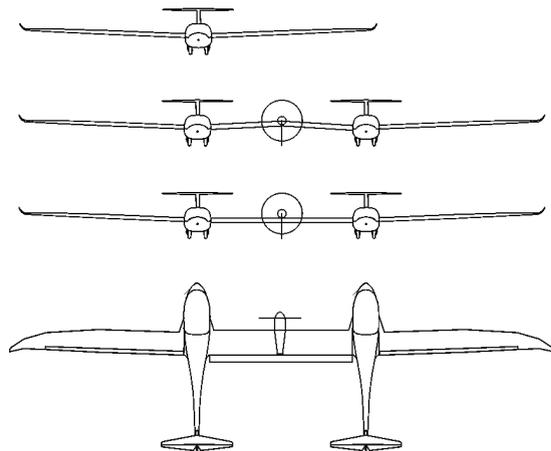


Fig. 1. *First configuration and sketches for the Taurus G4*

It turns out that span efficiency as well as structural efficiency of a twin-fuselage aeroplane can present obvious advantages, especially with

an all electric aeroplane, where the mass of the batteries accounts for a large portion of the total airframe weight. Such design could carry four passengers and have enough room for all the Lithium Ion-Polymer batteries, then judged at a little less than 500 kg themselves. The undercarriage would not need to be redesigned, and the modification of the pushrod-based control system seemed straightforward. There were challenges in propeller clearance / propulsion nacelle positioning as well as sizing of the central wing. These were also the major components of the to-be Taurus G4, which needed to be designed and built from scratch.

The question persisted in how slender the middle wing could be, to maintain structural (especially torsional) rigidity. Several concepts were evaluated, including such with conjoined tails and different wing platforms. Drag induction devices (one large flap, one smaller flap with airbrakes, just airbrakes) were also discussed, given the fact that the Taurus G4 was showing to become a near 1,500 kg aeroplane with a Lift/ Drag (L/D) ratio of around 30:1. Good handling and landing characteristics needed to be achieved by all means.

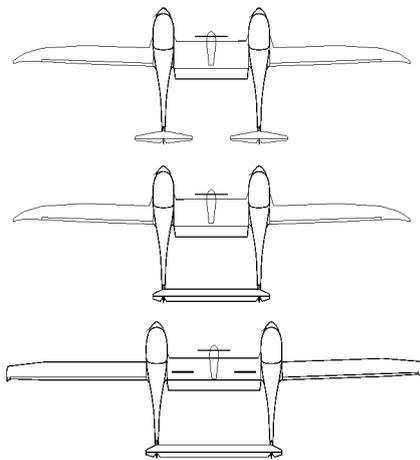


Fig. 2. Further concept focusing on central-wing sizing, horizontal tail solution and drag induction devices

Before the final design concept was determined, all of the above were modelled and subject to CFD and structural FEM analyses.

The favourite design closely resembled the top sketch on Fig. 2, presenting the best combination of structural and aerodynamic

characteristics. Two separate horizontal tails were used instead of the single conjoined tail for aero elastic reasons. At this point, design was simultaneously ran in three separate directions, aerodynamic design and optimisation, structural calculations and design/development of the electrical/propulsion system.

1.2 Aerodynamic Design

Immediate attention was given to designing a flapped airfoil for the central wing, which had to be built the soonest. A 15% thick airfoil was designed to provide high lift, but to maintain optimal lift distribution in sync with outboard wings, which were stock-geometry Taurus Electro G2 wings, where the airfoil could not be modified. A slotted flap (35 degrees) was selected for weight/lift benefit/drag induction reasons. The result was a system capable of reaching C_{Lmax} of 2.8 and enabling the required stall speed of the aeroplane at <83.5 km/h with its five-meter span at a calculated Maximum Take-off Weight of 1,500 kg. Special wing-body-joint fairings were also designed to reduce interference drag from the central wing towards the two fuselages.

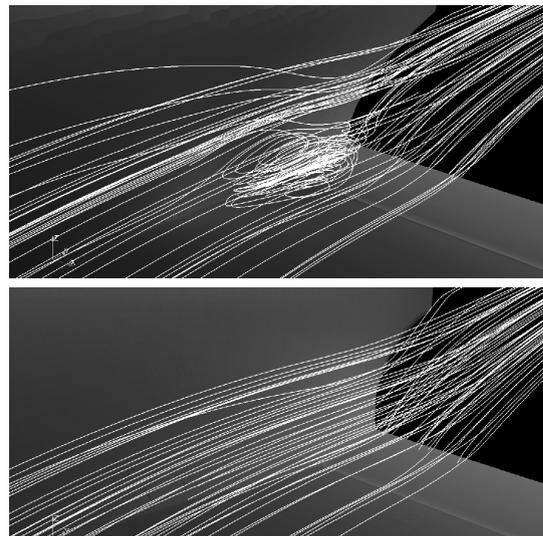


Fig. 3. CFD optimisation of central nacelle

The next challenge was the design of the central nacelle. Although the concept sketches

envisioned a much smaller nacelle, it was seen through CFD analyses that a larger and longer nacelle would actually be beneficiary due to parasite and interference drag reasons. This gave the opportunity to utilise the nacelle not only to house the key elements of the propulsion system (electric motor, power controller, cooling system) but also the ballistic parachute rescue system, part of the battery system and the flap actuator mechanism. Laminar flow over the nacelle was ensured with CFD-based shaping and surface optimisation, as seen in Fig. 3.



Fig. 4. Propeller of Taurus G4

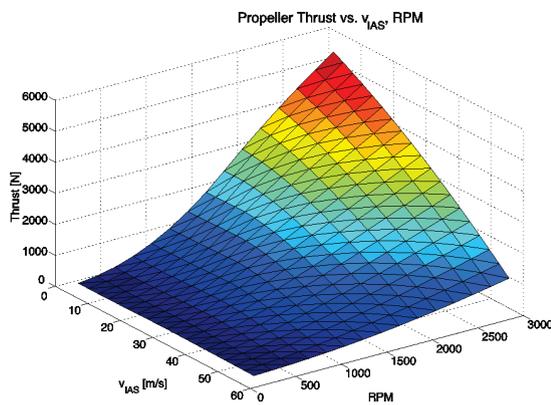


Fig. 5. Propeller thrust vs. airspeed and RPM

The unique propeller was hand crafted from ash wood and reinforced with a thin composite layer. Despite being fixed-pitch, the propeller behaves much like constant-speed propellers on piston engines, thanks to electric motor's characteristics (Fig. 5).

The propeller of the Taurus G4 is a very special component and was tailored for electric

engine characteristics as well as competition requirements. Electric propulsion can deliver power at flexible RPM, which allows the use of a fixed pitch design. The propeller's unique shape is a result of optimization using in-house developed computer tools towards three GFC 2011 goals; the thick, inboard section of the blade is responsible for providing thrust during take off, whereas the thinner, outboard part of the blade is designed for climb and especially cruise efficiency.

It must also be noted that the ratio between take-off power and cruise power of the aeroplane is in the order of 5:1!

1.3 Structural Design

When it was decided that there is enough physical space inside the central nacelle to also house part of the battery system, the advantages of the twin-fuselage concept became apparent from the structural point of view. The mass of the batteries/propulsion system/passengers could be more evenly spaced along the span than with the conventional single-fuselage configuration (Fig. 6).

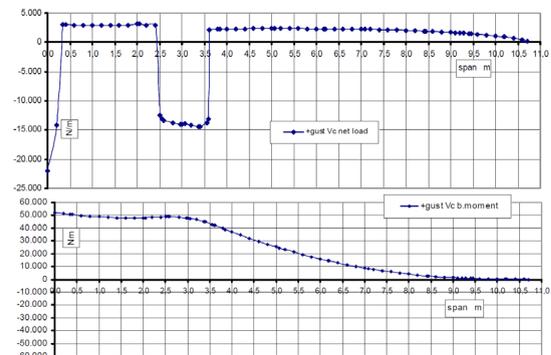


Fig. 6. Span-wise weight distribution, bending moment for Taurus G4

Due to relatively large masses spaced outboard from the centre of gravity, the weight of the structural parts was lighter. In combination with the tailor-developed central wing/airfoil, the following lift distribution was achieved (Fig. 7); enabling the Taurus G4 to use unchanged stock outboard wing panels taken from Taurus Electro G2 two-seat self-launching glider.

The complete structural design, analyses and testing were carried out according to FAR 23c

specifications, rendering the Taurus G4 a proper +3.8 G, 1.52 G aeroplane. The G-load envelope (Vn diagram) is shown in Fig. 8.

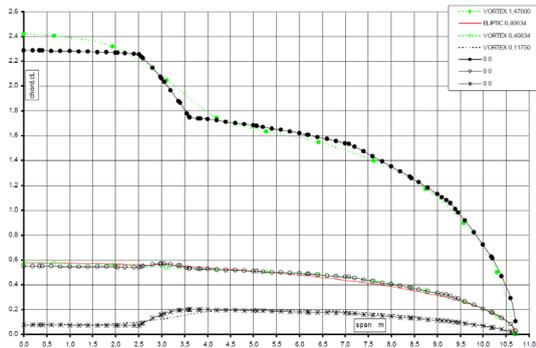


Fig. 7. Span-wise lift distribution, Taurus G4

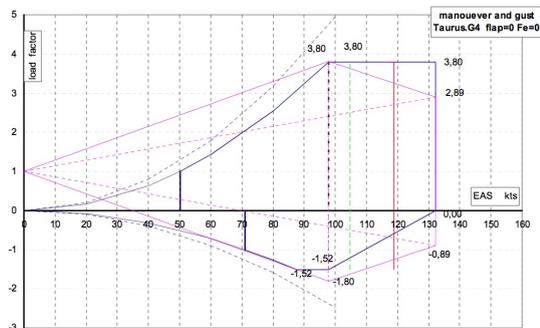


Fig. 8. Vn diagram, Taurus G4

1.4 Electrical Systems

All electrical systems for the Taurus G4 were developed in-house, apart from the battery cells themselves, which are a batch of specially commissioned high-energy-density Lithium-Polymer cells. There are three battery groups connected in parallel, each group contains 88 LiPo cells, which are connected in series. The array of 264 cells weighs in at 520 kg and has a total energy capacity exceeding 90 kWh at a nominal voltage of 325 volts. To best of authors' knowledge it is the largest battery array ever used on an aeroplane. The three battery groups are located one in each fuselage and one in the central nacelle.

Individual groups can be switched on/off during the flight via the 400 A fuses & 500 A vacuum relays and are monitored by the proprietary Battery Management System (BMS).

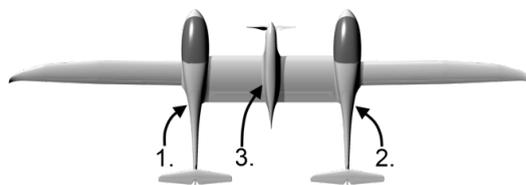


Fig. 9. Locations of battery groups

Within groups, the cells are organised in eight packs where each is equipped with a BMS 'slave' electronic board, capable of measuring individual cell voltages, voltage balancing and measuring temperature. A total of 33 eight packs are mounted in the fuselages and in the central wing inside glass fibre cages, which are electrically nonconductive. In case the BMS would detect a cell failure during flight, the relay would disconnect the corresponding battery group and the airplane would continue its flight with the rest of the two chains.



Fig.10. Battery group in one of the fuselages

Each of the battery groups is controlled by a 'master' unit, which handles all operations regarding the given battery group. In addition to controlling the on/off chain power relay, the 'master' collects cell voltages and temperature data from the BMS slaves to balance the cell voltages.

The power-controller and electric motor are liquid cooled and designed for 150 kW maximum

power. All elements from the Electrical Systems, including the 12 kW charger, are controlled via a centralised avionics suite located in the centre cockpit console and communicate with one-another via a hybrid wire/optical fibre CANbus network.

There is a separate avionics/systems batteries, which takes care of instruments and central flap/landing gear actuation. An additional 17 watt solar cell is located on the starboard fuselage as a back up to power instruments in event of total electrical system failure.

1.5 Rapid Prototyping

The Taurus G4 is essentially a prototype, with many components built with advanced robot prototyping techniques. All designs were transferred from 3D CAD/CAM models into physical form using Pipistrel's 8-axis robot-mill (Fig. 11).



Fig. 11. Robot milling a Taurus G4 component

Prototype moulds made of either styro foam or Polyurethane block materials were used to fabricate individual composite parts (Fig. 12).

Such a process allowed for the whole composite structure to be completed within 14 weeks from beginning of the project. The remaining 6 weeks were spent integrating electrical systems, controls, avionics, etc.

The completed Taurus G4 airframe was geometrically identical to the computer-designed shape and 4 kg lighter than calculated.

On May 18th, 2011, roughly five months after the beginning of the project, the aircraft

was dispatched to the USA in a flight-ready condition. The rules of GFC 2011 called for 40 flight hours be accumulated in the USA prior to the competition itself.

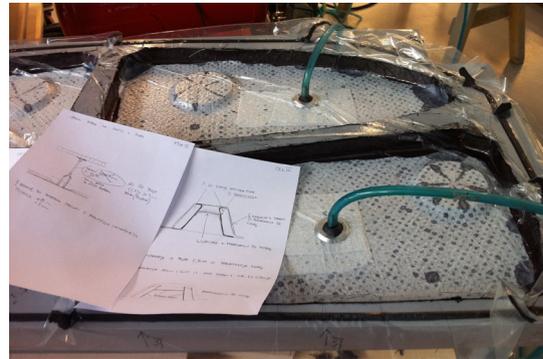


Fig. 12. Central-wing root ribs being fabricated



Fig. 13. Central-wing-spar fitted to wing-box assembly for the first time

2 TEST PHASE

The test phase of the Taurus G4 took place at three different locations in the USA. Having already completed all structural tests at Pipistrel's headquarters in Slovenia, the test phases could be named: integration and environmental testing, initial test flights and performance oriented test flights.

2.1 Integration and Environmental Testing

The Taurus G4 arrived to Mifflin County Airport, PA, USA in the first days of June 2011. There, the team assembled the airframe and began testing the systems, particularly the elements found inside the central nacelle.



Fig. 14. *After arrival to Mifflin Co, PA, USA*

Pennsylvania is known for its hot and humid weather in early summer, hence the focus of the integration and environmental testing was on cooling, operation and reliability of the electrical systems, including motor, power controller, disconnect relays and the BMS. NASA-provided eTotalizer measurement board was also integrated and its operation verified for safety at that point.

The space inside the nacelle is crowded, so adequate cooling is critical. The motor and power controllers are water cooled by a 50/50 water/glycol coolant, which is force-circulated inside a radiator-closed system. The cooling opening is the mouth below the propeller in the front of the nacelle; the warm air exhaust is at the rear of the nacelle.



Fig. 15. *Central nacelle inner elements: motor left, batteries right, parachute rescue system in the middle*

A series of charge-discharge cycles also were conducted at Mifflin, simulating the power regimes the Taurus G4 would be subject to in flight during the races. Cooling as well as battery performance and endurance was verified.

2.2 First Flights

At Oshkosh, WI, USA, the Taurus G4 flew for the first time on August 11, 2011 with the experienced test pilot Dave Morss at the

controls. The reason behind the delay between the testing in Pennsylvania and the first flight was the postponement of the competition date.

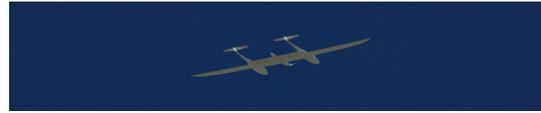


Fig. 16. *Taurus G4 high above Oshkosh, WI*

With Morss' feedback and data collected with the on-board flight/engine logger, the electrical system was further optimised and responses tweaked. Over the course of one week, the first 11 flight hours were completed and the Taurus G4 cleared FAA imposed Phase 1 of flight testing, which meant it could be flown anywhere in the USA from then onwards.

2.3. Performance Oriented Testing

The Taurus G4 was moved again, this time to Hollister, CA, USA, which is within flight distance to Santa Rosa, CA, where the GFC 2011 was to be held. Hollister is also very predictable in terms of weather and allowed flying with the Taurus G4 every single day of the race-preparation phase.

Every day brought new knowledge about the aeroplane and as the data accumulated over time, the team assembled a mathematical performance model [7] of the Taurus G4, which allowed predicting the aeroplane's behaviour in a race environment with high fidelity.

The model, assembled in Matlab/Simulink computer environment later served as a basis for pre-flight planning and in-flight online performance optimisation. It includes data on battery system performance and behaviour, aerodynamic data and can determine the influence of a given wind situation aloft.

While it was originally planned to use a netbook computer in the cockpit during the race and run the model during the actual race flights, this idea was abandoned due to reliability issues with the hardware selected. Instead, the model was used on ground where several flight plans for the pilots were prepared, based on different simulation runs. With the wind data known from aviation forecasts, simulations were made for different average travel speeds along the then-

known course. The pilots received a very simple checklist, which only contained time, at which the aeroplanes must be at a certain turning point, the planned electric power to achieve the desired average travelling speed (taking wind into account) and the cumulative energy consumption in kWh.



Fig. 17. Performance testing at Hollister, CA

Careful readers would notice that the flight-testing was never conducted for different weights and centre-of-gravity positions. This is closely linked to the twin-fuselage configuration of the Taurus G4. The aeroplane can actually be flown in only one configuration (always at Maximum Take-off Mass) and one, carefully determined centre of gravity position.

3 TAURUS G4 SPECIFICATIONS

Due to the unique configuration of the aeroplane, some aspects of the performance envelope were not known in advance.

While the efficiencies of the propeller and powertrain matched theoretical data within one percent, the L/D ratio proved to be rather different than anticipated. This was linked to a very complex aerodynamic form of the Taurus G4, with three different wing sections and three different fuselage bodies. On the middle wing there was some flow separation at speeds just below 100 mph (160.9 km/h), which was sourced to complex propeller wash influencing the laminar boundary layer locally. Hence, the global maximum of L/D characteristics was shifted to a higher airspeed and the shape of the curve was mutilated to some degree. To designers' satisfaction, L/D ratio at higher airspeeds, however, proved to be superior to the calculated one.

The specifications and performance data as obtained through flight-testing of the Taurus G4

are summarised in Table 1. The 3-view drawing of the Taurus G4 is presented in Fig. 198.

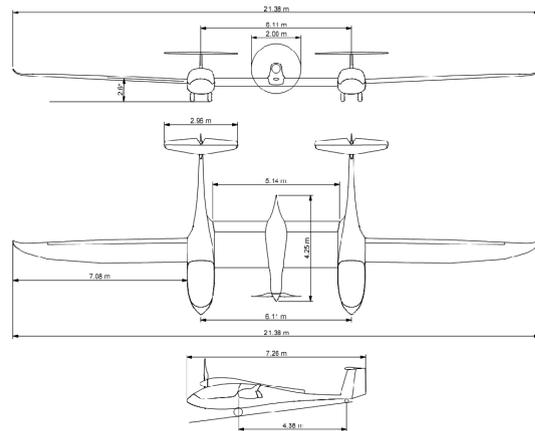


Fig. 18. Taurus G4 3-view drawing

Table 1. Pipistrel Taurus G4 basic data

Proportions	
Wing span	21.36 m
Length	7.40 m
Weights	
Empty weight (excl. batteries)	632 kg
Empty weight (incl. batteries)	1132 kg
Maximum take-off weight	1500 kg
GFC 2011 competition weight	1496 kg
Powertrain	
Power, RPM	150 kW at 5500 RPM
System voltage (nominal)	325 V
Battery capacity	3x30 kWh
Performance	
Stall speed	82 km/h
Maximum speed	217 km/h
Cruise speed	160 to 201 km/h
Take-off distance (over 15 m)	600 m
Best climb speed V_y	156 km/h
Best climb rate	4.5 m/s
L/D at 100 mph	28+: 1
Req. PWR for 100 mph cruise	32 kW
Endurance	2:45+ h
Range	400+ km

4 THE RACE AND RESULTS

The NASA Green Flight Challenge 2011, sponsored by Google, was a NASA organised

event, designed to promote efficiency of flight, with particular emphasis on all-electric aircraft. The actual event consisted of two flights, each oriented toward a different aspect of aircraft's performance.

The Economy Flight was a 200 statute mile flight, in the form of four 50-mile laps, where the competitors had to fly the course as economically as possible. To qualify for the win, the aeroplane had to exhibit a fuel consumption of no less than 200 passenger-miles-per-gallon, while the average flight speed had to be in excess of 100 mph (160.9 km/h). The winner of this flight was the aeroplane that exhibited the highest passenger-miles-per-gallon score, where one gallon was converted to an equivalent of 33.7 kWh for electric aeroplanes.



Fig. 19. Behind the scenes, just before take-off for the Economy Flight

The Speed Flight was flown over the same 200 statute mile course as the economy flight. However, the aeroplanes had to fly as fast as possible, but still have enough energy on board after landing to demonstrate a 30 minute reserve in power, based on the average power used during the Economy Flight.

The overall winner was determined by the following scoring Eq.:

$$Score = \frac{1}{\frac{1}{a} + \frac{2}{b}}, \quad (1)$$

where a is the average flight speed achieved during the Speed Flight and b the passenger-miles-per-gallon efficiency achieved during the Economy Flight.

Before the race events, there were multiple occasions where it was proven that the fidelity of the model closely matched what the Taurus G4 and their pilots could do in-flight. Both race

events were flown even more precisely than ever before, finishing one flight 20 seconds ahead of schedule and 0.2 kWh short of energy consumption prediction, and the second flight 6 seconds ahead of schedule and 0.4 kWh ahead of target energy prediction. This degree of model vs. reality precision allowed Pipistrel team to maximise their score by flying as fast as the conditions allowed while maintaining the required 30-minute power reserve exactly. The results together with final score and performance of other teams are presented in the NASA official table of results, in Table 2.



Fig. 20. Taurus G4 at start of the Speed Flight

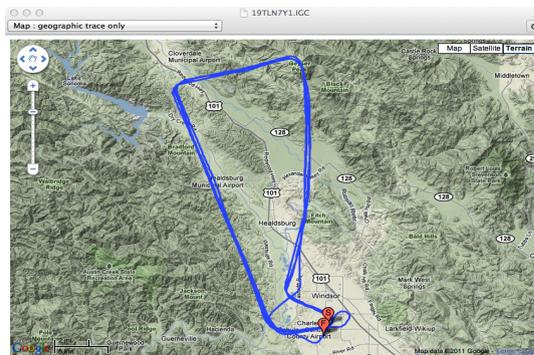


Fig. 21. Ground track from Speed Flight

5 CONCLUSION

The Taurus G4 finished the Green Flight Challenge as the winner, demonstrating unprecedented efficiency of flight (403.5 pMPG). Moreover, it is the largest, most powerful, fastest (enduring) and most economic electric aeroplane to date.

Part of this efficiency came about because of an inspired design. The Taurus G4 used a multi-body concept, which accomplished a 61%

useful load fraction (or empty weight fraction of 39%). The Taurus G4 also achieved a motor/controller efficiency of 96%, and utilized the largest battery pack ever assembled for auto or aviation use of 90+ kWh, which included a 30-minute reserve capacity. It is noticeable that it was the combination of configuration, structural efficiency, aerodynamic efficiency and the unique electric powertrain that gave the edge to Pipistrel's Taurus G4 over the most serious competitor, the eGenius, which flew a more conventionally configured aeroplane.

Table 2. Official table of results in SI units

Efficiency Competition					
	Pipistrel	e-Genius	Phoenix	Eco-Eagle	
Fuel used			14.45	14.45	Liters 100 LL
Energy used	65.4	34.7		3.8	kWh
Equivalent fuel used	7.45	3.89	15.00	15.50	Liters auto fuel
Flight time (for speed)	1:47:16	1:48:27	2:25:01	2:00:48	
Flight time (for milage)	1:49:37	1:50:23	2:25:43	2:04:07	
Distance (for speed)	308.9	307.3	300.4	228.5	km
Distance (for milage)	315.2	311.6	302.2	238.3	km
Milage	171.8	159.9	40.1	30.7	km//P
Speed	172.8	170.1	124.4	123.4	km/h
Speed Competition					
Fuel used			25.0	15.8	Liters 100 LL
Energy used	68.3	37.5		3.0	kWh
Equivalent fuel used	7.67	4.20	26.08	7.19	Liters auto fuel
Flight time (for speed)	1:41:55	1:47:45	1:22:11	1:42:21	
Flight time (for milage)	1:44:10	1:50:24	1:22:57	1:4:53	
Distance (for speed)	310.5	310.0	303.1	234.9	km
Distance (for milage)	316.7	315.7	304.9	234.0	km
Milage	165.3	150.0	23.4	27.9	km//P
Speed	182.8	172.6	221.2	134.0	km/h
Score	72.7	68.3	35.1	25.2	

To conclude, the authors would like to quote a letter by an aviation enthusiast, who also witnessed the preparations for the race:

"I was there for the last flight of the Taurus G4 at Hollister after their return from the awards ceremony. There was just me – no other visitors – they had just won the prize and there was no one there but me. I was at the last big National Air Race in Cleveland, 1947, maybe. There were several hundred thousand spectators there. What

a contrast! I have no idea how disruptive electric propelled flight will be, but surely it interests more than just me. Congratulations to the team! They've shown they can do things none of the other 7 billion people in the world can do!"
Sincerely, Bob Lockhart

6 ACKNOWLEDGEMENTS



The team, Pipistrel-USA.com

Operation part financed by the European Union, European Social Fund (Junior Researchers). Operation part financed by the Slovenian Research Agency (ARRS L2-3644).

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