A Study on Formation and Breaking of C-Type Side-Curl Dominated Chips
Z. Li, Y. Xu, F. Yan, M. Zheng, H. Zhai, and Y. Rong

Computer-Aided Fixture and Evaluation
Evaluating the Effect of Workpiece Deformation on Machining Accuracy
Matthew E. Keller and Hiroshi Sakurai
Fixturing Verification Based on the Analysis of Multi-Discipline Frictional Contacts
N. H. Wu, K. C. Chan, and S. S. Leong
A Systematic Approach for Analyzing the Fixturability of Parts for Machining
Soh-Khim Ong and Andrew Yeh-Ching Nee
A Framework for a Variant Fixture Design System Using Case-Based Reasoning Technique
A. Senthil Kumar and Andrew Yeh-Ching Nee
Computer-Aided Fixture Analysis Using Finite Element Analysis and Mathematical Optimization Modeling
Amy J. C. Trappey, Chun-Sheng Su, and Jiang-Liang Hou
A Force Analysis Based Analytical Framework for Automatic Fixture Configuration
Lucy Siu-Bik King and Feng F. Ling
Establishment of Modular Fixture Element Assembly Relationship for Automated Fixture Design
Y. Bai and Y. Rong
Modular Punching Dies and Computer-Aided Die Assembly Design
Y. Zhu, S. Zhang, and Y. Rong

VOLUME 2

LIFE CYCLE ENGINEERING
Introduction
Hong-Chao Zhang and Paul Sheng

Environmentally-Conscious Manufacturing: Concepts, Studies, and Research Methodologies
Life Cycle Engineering Concepts and Researches
Daguang Zhang, Tsai-Chi Kuo, and Hong C. Zhang
Determination of Design Effort Distribution for an Environmentally Conscious Product Using a Pairwise Comparison Approach
Charles I. Whitmer II, Walter W. Olson, and John W. Sutherland
Performance Measurement for Environmentally-Conscious Manufacturing
Arpad Horvath, Chris T. Hendrickson, Lester B. Lave, and Francis C. McMichael

Environmentally-Conscious Manufacturing: Energy, Materials, and Resources Concern
Influence of Site-Specific Factors on Environmentally-Conscious Manufacturing
Paul S. Sheng and Prasad Gune
Minimum Energy and Materials Consumption Within Flow Systems and Life Cycle Analysis
Jacquetta J. Lee, Paul O'Callaghan, and D. M. Allen
Demands on Industry in Sustainable Use of Metal Resources
Jens Brøbech Legarth and Leo Alting
A Methodology to Improve Manufacturing Precision in the Presence of Workpiece Imperfections
Neville Lee and Ajay Joneja

Environmentally-Conscious Manufacturing: Assembly and Disassembly Modelling
Design for Product Retirement and Modularity Based on Technology Life-Cycle
Kosuke Ishii, Burton H. Lee, and Charles F. Eubanks
Assembly/Disassembly Sequence Planning for Life-Cycle Cost Estimation
Xue Yan and P. Gu
Environmental-Friendly Design of TV-Sets
Peter E. Schulz
Design for Disassembly Analysis for Environmentally Conscious Design and Manufacturing
Wei Li, Chuck Zhang, H.-P. Ben Wang, and Samuel A. Awoniyi

AGILE MANUFACTURING
Introduction
Richard DeVor and John Mills

Machining and Machine-Tool Systems
A Burr Agent for Precision Manufacturing
Ranga Narayanaswami and David Dornfeld
An Internet-Based Model for Technology Integration and Access, Part 1: Software and Hardware Testbed Models
Richard E. DeVor, Shiv G. Kapoor, and Ganesan Venkatasubramanian
An Internet-Based Model for Technology Integration and Access, Part 2: Applications to Process Modeling and Fixture Design
Edward C. DeMeter, Quazi Sayeed, Richard E. DeVor, and Shiv G. Kapoor

Produce Realization
Process-Based Design for Rapid Turnaround Machining
David C. Anderson, Tien-Chien Chang, and Michael C. Merrifield
An integrated Information Infrastructure for Agile Manufacturing
John J. Mills

DIMENSIONAL MEASUREMENT AND CONTROL FOR SHEET METAL FORMING AND ASSEMBLY
Introduction
S. Jack Hu and Jianjun Shi

Measurement Principles and Systems
Manufactured Part Modeling for Characterization of Geometric Errors of Aluminum Automotive Space-Frames
Yu Wang, Shailendra Gupta, Fred Hulting, and Paul Fussel
Modelling and Calibration of a Structured-Light Optical CMM for Dimensional Measurement of Sheet Metal Parts and Dies
Chenggang Che and Jun Ni
Dimensional Control of Stampings by Grid Strain Measurement
  John L. Duncan, Stephen M. Panton, and Zhao-Tao Zhang...........................................1081
Uncertainty Assessment in Measurement Results Using Coordinate Measurement Systems
  Yin-Lin Shen and Xianping Zhang.............................................................................1087

Control of Forming Processes
Towards Flexible Sheet Metal Manufacture Through In-Process Angle Measurement and Control
  Kerry L. Elkins and Robert H. Sturges..............................................................1099
Application of Finite Element Method to Controlling Flatness in Sheet Metal Forming
  Seoggwon Kim, Jaejin Lee, Jangwon Seo, Young-Kyu Lee, and Dong-Yol Yang..............1111
Forming Mechanism of Planetary Conical Rolling
  Toshihiko Mori and Yuji Saito..............................................................................1119

Control of Assembly Processes
Multisensor-Based Detection of Contact State for Automated Sheet Metal Assembly
  Ka-Ming Yuen and Gary M. Bone.................................................................1131
Spot Weld Sequence in Sheet Metal Assembly: Its Analysis and Synthesis
  S. Charles Liu and S. Jack Hu........................................................................1145
Methodology to Assess Assembly Variation in Aircraft Fuselage Structures
  Ly D. Nguyen and Stephen P. Jones..................................................................1157
An Optimal Sensor Location Methodology for Fixture Fault Diagnosis
  Ashraf Khan, Dariusz Ceglarek, Jianjun Shi, and Jun Ni........................................1165

TRIBOLOGY
Introduction
  Steven R. Schmid and M. Helmi Attia.................................................................1177

Lubrication in Process Tribology
Effects of Lubricant Velocity and Sliding Velocity on Friction Behavior in Aluminum Sheet Rolling
  Kuniaki Dohda and Zhrgang Wang.......................................................................1317
Influence of Process Parameters on the Ironing of Deep-Drawn Cups
  Der-Form Chang and Jyhwen E. Wang..................................................................1179
Partial Hydrodynamic Lubrication With Large Fractional Contact Areas
  William R. D. Wilson and Nicolas Marsault....................................................1187
Hydrodynamic Segregation, Entrainment and Rejection of Oil in Emulsion Lubrication Problems
  Steven R. Schmid.............................................................................................1193

Surface Analysis and Interaction
Parametric Modeling of 3-D Surfaces
  Michal Wieczorowski, Kornel F. Ehmann, and Andrzej Cellary..........................1203
Measuring and Modeling Friction for Sheet Metal Forming Process Analysis and Control
  Shanlin Hao, Subbiah Ramalingam, and Barney E. Klamecki..............................1213