

# Effects of feeding level and NDF content of grass-clover silages on chewing activity, fecal particle size and NDF digestibility in dairy heifers

A. K. S. Schulze<sup>1</sup>, M. R. Weisbjerg<sup>2</sup> and P. Nørgaard<sup>1†</sup>

<sup>1</sup>Department of Veterinary Clinical and Animal Sciences, Faculty of Health and Medical Sciences, University of Copenhagen, 1870 Frederiksberg C, Denmark; <sup>2</sup>Department of Animal Science, AU-Foulum, Faculty of Science and Technology, Aarhus University, 8830 Tjele, Denmark

(Received 11 January 2014; Accepted 23 June 2014; First published online 11 September 2014)

The objective of this study was to assess effects of feed intake and NDF content of highly digestible grass-clover silage on chewing behavior, fecal particle size distribution and apparent digestibility in restrictively fed heifers. Four grass-clover silages (Lolium perenne, Trifolium pratense and Trifolium repens) were harvested in 2009 at different regrowth stages, resulting in silages with NDF contents of 312, 360, 371 and 446 g/kg dry matter (DM), respectively. Four rumen-fistulated Jersey heifers (343 ± 32 kg BW) were fed silage at 90% of ad libitum levels in a  $4 \times 4$  Latin square design, replicated with further restricted feeding levels (50%, 60%, 70% or 80% of ad libitum) in a balanced  $4 \times 4 \times 4$  Greco-Latin square design. Eating activity was estimated from test meal observations, while rumination activity was estimated from jaw movements logged by a jaw recorder system. Total tract digestibility was estimated from chromic oxide marker and fecal spot sampling, and fecal particle size distribution in washed and freeze-dried particulate DM was determined by dry sieving (2.36, 1.0, 0.5, 0.212 and 0.106 mm, and bottom bowl). Higher NDF content of silage stimulated longer eating time per kg DM intake (P < 0.001), while reduced feeding level caused a reduction in eating time per kg DM intake (P < 0.001) and NDF (P < 0.001). Rumination time per kg DM intake (P < 0.01) increased with reduced feeding level, with less effect of feeding level at lower NDF contents (P < 0.01) and more rumination with greater NDF content (P < 0.01). Relative to NDF intake, rumination time increased with greater NDF content (P < 0.01), at a higher rate with reduced feeding level (P < 0.05). Digestibility of potentially digestible NDF (DNDF) decreased with greater NDF content (P < 0.001) and increased with reduced feeding level (P < 0.05). Increasing NDF content resulted in more particulate DM in feces (g/kg DM; P < 0.05) and larger mean particle size (P < 0.001). In conclusion, feeding heifers with grass-clover silages of decreasing NDF content increased chewing time relative to NDF intake, reduced mean fecal particle size, and increased DNDF digestibility. Restricting feeding level made heifers eat for a shorter time period while rumination and total chewing was increased, causing the ratio between eating and rumination time to decrease with lower intake of forage fiber. Particle size reduction and digestibility depended mostly on changes in NDF content, especially the indigestible NDF content.

Keywords: particle size distribution, grass-clover silage, cow, NDF, chewing activity

# Implications

In ruminant nutrition, intake of forage NDF is considered the major driver for eating and ruminating activity, but this study clearly demonstrated additional effects of forage intake level and content of indigestible NDF. Furthermore, results from this study showed that the ratio between eating and rumination time decreases with lower intake of forage NDF. Such information may contribute to improvement of feed evaluation systems and hence the formulation of feed rations adequate in NDF to maintain a healthy rumen.

# Introduction

In ruminant nutrition, mastication during feed ingestion and rumination reduces feed particle size, promoting effective rumen fermentation, and hence NDF digestibility, and indirectly improving the rumen environment by secretion of rumenbuffering saliva (Mertens, 1997). The intake of forage NDF is generally considered the major driver for eating and ruminating activity, and rations for dairy cattle are therefore formulated to contain sufficient NDF to maintain a healthy rumen function (Nørgaard *et al.*, 2010).

Mertens (1997) introduced the concept of physically effective fiber, integrating NDF content and particle size as

<sup>&</sup>lt;sup>†</sup> E-mail: pen@sund.ku.dk

the most important forage features stimulating chewing activity and rumen mat formation. The NDF fraction, however, is increasingly lignified with progressing stages of plant maturity, making the NDF more resistant to physical degradation and hence increasing the need for mastication to degrade particles to the same degree (Allen, 1996). De Boever et al. (1993) found that eating and rumination time increased with increased maturity of grass silages, indicating that physical effectiveness of NDF is not constant, but rather increased by delayed harvest. It has been suggested that cows fed forage ad libitum spend a maximum of 9 to 10 h ruminating per day (Welch, 1982; Bosch et al., 1992). Within that time period, the degree of particle size reduction from rumination depends on ingested feed amount, affecting the NDF mass to be ruminated as well as the passage rate from the rumen. A meta-analysis on chewing activity from grass and alfalfa forages by Nørgaard et al. (2010) showed that a higher NDF intake per kg BW reduced rumination time and increased eating time per kg NDF intake. Reduced rumination time per kg NDF intake at increasing NDF intake was found by Bae et al. (1981) to be related to the rate of chewing during rumination, demonstrating how ruminants are able to adjust chewing efficiency to the amount of forage offered.

The physical structure value of feedstuffs in the Nordic ration formulation system, NorFor, is estimated from NDF content, feed particle size, and indigestible NDF (iNDF) content (Nørgaard et al., 2011), yet the significance of intake is not incorporated. The development in recent years in the intensive milk production has gone toward both higher feed intake and higher forage : concentrate ratio, driven by increased forage digestibility; for green forages obtained by earlier harvest often resulting in NDF concentrations below 40% NDF in DM. Most previous studies on physical effectiveness of NDF have been performed on forage with more than 40% NDF in DM (Nørgaard et al., 2010). Consequently, little is known about the physical effectiveness of NDF when pushing the lower limits of forage NDF intake by feeding highly digestible forages. The hypothesis of this study was that lower intake of NDF results in more rumination time per kg NDF intake, a smaller proportion of large feces particles, and greater apparent NDF digestibility. The objective of this study was to assess effects of increasingly restricted intake of grass-clover silages of different NDF contents on eating and rumination activity, and consequently, on fecal particle size distribution and apparent digestibility in dairy heifers. Feed intake, chewing activity and fecal particle size from the silages fed at 90% of ad libitum feeding were reported by Schulze et al. (2014b).

# Material and methods

# Forages

Grass-clover from a mixed sward of perennial ryegrass (*Lolium perenne*), red clover (*Trifolium pratense*), and white clover (*Trifolium repens*) was harvested in 2009 at Aarhus University, Foulum, Denmark (56°29'N, 9°35'E) in four

different cuts for silage to represent four levels of NDF content. Silages were given abbreviations of S1 to S4 according to increasing NDF content, decreasing potential NDF digestibility and decreasing NDF degradation rate. They consisted of spring growth at an early vegetative stage, harvested on 9 May (S1), first regrowth at beginning heading stage, harvested on 22 June after 42 days regrowth (S4), early harvest third regrowth at an early vegetative stage, harvested on 7 August after 7 days regrowth (S2), and late harvest third regrowth at a late vegetative stage, harvested on 23 August after 33 days regrowth (S3). Crops were pre-wilted in the field to ~40% dry matter (DM), chopped to 19.2 mm theoretical length of cut (John Deere 6750), baled in round bales (Orkel MP 2000 Compactor; Orkel, Fannrem, Norway), and ensiled by wrapping with 11 layers of  $25 \,\mu m$  plastic without use of ensiling additives. Botanical composition was conducted by manual separation of clover and grass and determination of the dry weight of the plants. For both grass and clover, the leaves were separated from the stems and dried separately to determine the leaf: stem ratio on a drymatter basis (Table 1).

## Animals, diets and experimental design

All experimental procedures followed a protocol approved by the Research Animal Ethics Committee (The Animal Protection Law, The Danish Ministry of Justice).

The dietary treatments consisted of one of the four silages and were, apart from mineral supplements, fed as the only source of feed to four rumen-fistulated Jersey heifers of  $343 \pm 32$  kg initial BW. The silages were fed in a balanced  $4 \times 4$  Latin square design replicated at further restricted feeding levels following a balanced  $4 \times 4 \times 4$  Greco-Latin square design (Table 2). This allowed for testing all treatments offered at a slightly restricted (90% of *ad libitum*) and under further restriction (50%, 60%, 70% or 80% of ad libitum). The experimental periods were 28 days, each divided into four sub-periods. First, there was an adaptation period to the diet with ad libitum feeding offered (days 1 to 11). Second, a data collection period (days 15 to 20) with 90% of *ad libitum* intake offered from day 12. Third, a period of adaptation to one of four further restricted feeding levels (days 20 to 24). And fourth, a second data collection period at restricted feeding (days 25 to 28). The restricted feeding levels (50% to 90%) offered during data collection were calculated from individual ad libitum intake during days 7 to 11, allowing 10% refusals.

Heifers were kept in individual tie stalls with rubber mats and had access to separate, automatic water bowls and troughs for forage. Live weights of the heifers were recorded before each experimental period and at the end of the experiment. Silages were fed twice daily with half the amount fed at 0800 h and half at 1530 h. Weight of orts in troughs were recorded before the morning meal. Mineralized salt blocks (biotin 12 mg/kg, manganese 190 mg/kg, iron 210 mg/kg, copper 80 mg/kg, cobalt 12 mg/kg, zinc 300 mg/kg, iodine 50 mg/kg, selenium 20 mg/kg; Brogaarden, Denmark) were available during adaptation periods. For apparent total tract

		Sila	ges <sup>1</sup>	
ltem <sup>2</sup>	S1	S2	S3	S4
Grass : clover <sup>3</sup>	71 : 29	68 : 32	60 : 40	63 : 37
Total, leaf : stem <sup>3</sup>	80 : 20	94:6	92 : 8	44 : 56
Grass, leaf : stem	75 : 25	97:3	95 : 5	33 : 67
Clover, leaf : stem	93 : 7	91:9	88:12	62 : 38
DM (g/kg)	462	445	408	396
Composition of DM (g/kg)				
Ash	85	104	100	89
NDF	312	360	371	446
ADF	177	200	215	258
ADL	16	30	36	37
iNDF <sup>4</sup>	24	36	45	59
Total sugar <sup>5</sup>	158	8	27	65
СР	183	269	228	147
Crude fat	33	46	39	29
Characteristics of NDF				
iNDF (% of NDF)	7.7	10.0	12.1	13.2
K <sub>d</sub> DNDF (%/h) <sup>6</sup>	10.2	7.2	7.5	5.9
Fermentation products (g/kg D	M)			
L-Lactic acid <sup>7</sup>	12.0	32.4	30.0	22.9
Acetic acid	5.1	12.7	11.2	12.6
Propionic acid	0.02	0	0	0.01
Butyric acid	0.01	0	0	0
Ethanol	6.9	2.0	1.0	3.0
Ammonia N (g/kg total N)	39	40	49	42
рН	4.83	4.24	4.37	4.09
Digestible OM (g/kg OM) <sup>8</sup>	819	785	749	749

 Table 1 Characteristics and chemical composition of experimental grass-clover silages

 $\mathsf{DM} = \mathsf{dry}$  matter;  $\mathsf{iNDF} = \mathsf{indigestible}$   $\mathsf{NDF}$ ;  $\mathsf{DNDF} = \mathsf{digestible}$   $\mathsf{NDF}$ ;  $\mathsf{OM} = \mathsf{organic}$  matter.

<sup>1</sup>Harvests were S1 (9 May, spring growth), S2 (7 August, 3rd regrowth), S3 (23 August, 3rd regrowth), S4 (22 June 1st regrowth).

<sup>2</sup>Values are means of n = 4 samples per silage type. All analyses were performed twice per sample at minimum.

<sup>3</sup>Weight proportion of DM of plant parts in harvested fresh crop, determined by morphological separation of plant species and parts.

<sup>4</sup>iNDF estimated by incubation 288 h *in situ*.

<sup>5</sup>Glucose, fructose, sucrose and fructan determined by the Luff-Schoorl method. <sup>6</sup>Rate of degradation of potentially DNDF.

<sup>7</sup>Total lactic acid concentration approximates two times L-lactic acid.

<sup>8</sup>Digestible OM determined *in vitro* (Tilley and Terry, 1963).

digestibility measurement, a chromic oxide marker was used according to the method described by Lund *et al.* (2007).

#### Data and sample collection

Silages were representatively sampled by random grab sampling throughout each bale. Samples were gently mixed, pooled into representative samples of 2 kg per bale, and stored at  $-20^{\circ}$ C for later analysis. Samples of 150 g feces were collected rectally from each heifer at 0730, 1200 and 1500 h on days 15 to 17, mixed, and frozen at  $-20^{\circ}$ C for later analysis.

Eating activity was estimated from feed-intake challenges performed on day 15 during four test meals, each of 20 min duration. For this, meals consisting of 20% of the daily ration were offered in the morning at 0800 and 0825 h, and in the

 Table 2 Experimental design, showing allocation of forage treatment

 (S1 to S4) and feeding levels (50% to 90% of ad libitum) to heifers

 during the experimental periods

			Ex	perimen	tal peric	od <sup>1</sup>		
	1	1		2		3		1
Heifer	А	В	А	В	А	В	А	В
1	S1 90	S1 50	S3 90	S3 60	S2 90	S2 70	S4 90	S4 80
2	S3 90	S3 80	S1 90	S1 70	S4 90	S4 60	S2 90	S2 50
3 4	S2 90 S4 90	S2 60 S4 70	S4 90 S2 90	S4 50 S2 80	S1 90 S3 90	S1 80 S3 50	S3 90 S1 90	S3 70 S1 60

<sup>1</sup>Each period contains two sub-periods of data collection, each preceded by an adaptation period. A is a data collection period at 90% feeding level, and B is a data collection period at 50%, 60%, 70% or 80% feeding level, in a randomized square.

afternoon at 1530 and 1555 h. Feed orts were weighed after each test meal and offered to the heifers with the remaining feed ration after the second and fourth test meals. Eating time relative to feed intake was calculated (mean of the four meals), and total eating time per day was estimated by multiplying eating time per kg DM intake by DM intake. Rumination activity was recorded for 72 h continuously from day 15 at 0800 h. Jaw movement (JM) were automatically recorded by use of a jaw recorder and a modified GigaLog F logger (Controlord, La Farlede, France) logging digitized JM oscillations at 20 Hz as described by Nørgaard and Hilden (2004). The individual JM were clustered into crude ruminating cycles while eating, idling or licking behaviors were filtered out using the principles described by Schleisner et al. (1999). The basic chewing rate (BCR) within each cycle was calculated as the reciprocal of the most frequent time interval between successive JM, and given in JM/s. The effective daily rumination time was calculated as the accumulated duration of rumination cycles excluding inter-cycle time. Estimated total chewing time was the sum of eating and effective rumination time.

#### Analytical procedures

DM was determined in fresh silage, ingestive masticate, ruminal contents, and feces by drying under forced air for 24 h at 60°C. Silage and feces were freeze-dried and ground to 1.5 mm before chemical analysis. Ash was determined by combustion at 525°C for 6 h. The contents of NDF in forages and feces were analyzed using filter bags in an ANKOM apparatus (ANKOM200, 65 r.p.m. agitation; ANKOM Technology, Fairport, NY, USA) according to Van Soest et al. (1991). The analysis was modified by adding a thermo stable  $\alpha$ -amylase (Termamyl; Novo Nordisk, Bagsværd, Denmark) during neutral detergent boiling. Forage NDF was subsequently analyzed for ADF and ADL according to Van Soest (1973). The NDF, ADF and ADL contents were all reported as corrected for residual ash after ADL treatment. Total sugar was analyzed by the Luff-Schoorl method (European Community, 1971). CP contents of silages were analyzed by the Kjeldahl procedure (Association of Official Analytical Chemists, 2012). Determination of crude fat in silage was performed by HCl hydrolysis followed by petroleum ether extraction (Association of Official Analytical Chemists, 2012) in a Soxtec system (Foss, Hillerød, Denmark). *In vitro* organic matter (OM) digestibility was performed according to Tilley and Terry (1963). Analysis of silage pH and fermentation products was made from silage extracts. Water (500 ml) was added to thawed samples (50 g) and blended in a Bosch Chopper (Type: CNCM13ST1, Ballerup, Denmark). A sample of 40 ml homogenized sample was centrifuged. The pH was measured in the supernatant before stabilizing with 5% metaphosphoric acid. Concentrations of acetic acid, propionic acid, butyric acid, lactic acid, glucose and ammonia were quantified as described by Nielsen *et al.* (2007).

The content of potentially digestible NDF (DNDF), the iNDF, and the rate of DNDF degradation of the silages were assessed by incubations in situ, as described by Åkerlind et al. (2011). Dry and ground (1.5 mm) silage samples were incubated for 0, 2, 4, 8, 16, 24, 48, 96, 168 (38 µm pore size bags) and 288 h (iNDF, 12 µm pore size bags) in the rumen of three cows fed at a maintenance energy level in two equal daily meals. Further details on the incubation procedure are described by Schulze et al. (2014b). Residues for NDF determination were transferred directly to filter crucibles for analysis of ash-free NDF, using the FibertecTM 2010 (Foss) according to Mertens (2002). Rate of NDF degradation was calculated by non-linear curve fitting of degradation profiles up to 168 h incubation time and corrected for DNDF, according to Åkerlind *et al.* (2011). The degradation profiles were fitted and reported without lag-time adjustment, as parallel estimations including lag time revealed that estimated lag times were < 0.6 h.

Chromic oxide content of feces samples was determined colorimetrically after oxidation to chromate, as described by Schürch *et al.* (1950). Total feces output was calculated from the increase in chromic oxide in feces when compared with chromium oxide fed. Digestibility of OM, NDF and DNDF was calculated from fecal output of nutrients relative to ingested nutrients.

For determination of particle size distribution of feces, feces samples were washed and freeze-dried into particulate DM (PDM), as described by Kornfelt *et al.* (2013) The PDM was separated into seven fractions by dry-sieving with a vertical sieve shaker (Retsch AS 200; Retsch GmbH, Haan, Germany) using sieves of 2.360, 1.000, 0.500, 0.212 and 0.106 mm aperture, and a bottom bowl. The weight proportions of the sieving fractions were summarized into small particles (SP; < 0.212 mm), medium particles (MP; 0.212 to 1.0 mm), and large particles (LP; > 1.0 mm). The geometric mean particle size (GPS) was calculated based on a log-normal distribution of particle mass proportions according to Waldo *et al.* (1971), described in detail by Schulze *et al.* (2014b).

# Statistical analysis

One heifer was reluctant to eat during *ad libitum* adaptation to feed in period 1 and was excluded from that period.

To ensure representation of data from all silages at all feeding levels, a fifth period was conducted as replication of period 1. Data from another heifer were excluded from period 5 because of feed refusals during data collection. The number of observations statistically analyzed were n = 36. The distribution of observations within feeding levels was 90% (n = 18), 80% (n = 5), 70% (n = 5), 60% (n = 4), 50% (n = 4). Within silage NDF contents in DM, the distribution of observations was 312 g/kg (n = 16), 360 g/kg (n = 16), 371 g/kg (n = 18), 446 g/kg (n = 18).

All data were analyzed using the MIXED procedure with random statement in SAS 9.2 (SAS Institute, Cary, NC, USA). A linear model was tested on individual *ad libitum* feed intake to determine treatment differences (n = 18):

$$Y = \mu + a$$
(treatment) +  $b$ (period) +  $C$ (heifer) +  $e$ 

where  $Y_i$  is the dependent variable,  $\mu$  the overall mean, *a* the fixed effect of treatment (S1, S2, S3, and S4), *b* the fixed effect of period (1 to 5) and *C* the random effect of heifer. Treatment effect and linear, quadratic, and cubic contrast effects of NDF content of the silages were reported. Effects were considered significant at *P* < 0.05.

To determine effects of increasing NDF content and reduced feeding level and to evaluate their interactions, a quadratic regression model was tested on responses of chewing activity, digestibility, and fecal characteristics (n = 36):

$$Y = \mu + \alpha(NDF) + \beta(\text{level}) + \gamma(NDF \times \text{level}) + \delta(NDF^2)$$
  
+  $\rho(\text{level}^2) + D(\text{period}) + E(\text{heifer})$   
+  $F(\text{period} \times \text{heifer}) + e$ 

where Y is the dependent variable,  $\mu$  the overall mean and e the error term. Symbols  $\alpha$  and  $\delta$  denote the linear and guadratic slope effects of the NDF content of the silage treatments. Symbols  $\beta$  and  $\rho$  denote the linear and quadratic slope effects of the restricted feeding levels offered to the heifers. Symbol  $\gamma$ denotes the slope effect of linear interaction between NDF content and restricted feeding level (NDF×level). Random effects of heifer, period, and interaction between heifer and period were included, to deal with possible dependency between the two consecutive observations from a heifer within each period. Slope effects were considered significant at P < 0.05, and the NDF  $\times$  level interaction and the quadratic effects of NDF and level were removed stepwise from the model, if non-significant. Regression parameter estimates are reported with the corresponding *P*-values and root mean square error from Satterthwaite approximation. Quadratic effects were marked with subscript Q in the results section. Pearson's correlations were estimated using the CORR procedure.

### Results

#### Silages and feed intake

The S1 to S4 silages contained 312to 446 g/kg DM (Table 1). The NDF contents of all silages were low compared with

				•	2				
		Silage tr	eatment <sup>2</sup>				P-valu	ue <sup>4</sup>	
Item	S1	S2	S3	S4	s.e.m. <sup>3</sup>	Т	L	Q	C
Ad libitum intake DM (kg/day)	8.3ª	8.0 <sup>a</sup>	7.6 <sup>ab</sup>	6.9 <sup>b</sup>	0.4	*	**	ns	ns
NDF (kg/day) NDF (% of BW) iNDF (kg/day)	2.6 <sup>b</sup> 0.67 <sup>b</sup> 0.20 <sup>d</sup>	2.9 <sup>ab</sup> 0.74 <sup>ab</sup> 0.28 <sup>c</sup>	2.8 <sup>ab</sup> 0.72 <sup>ab</sup> 0.34 <sup>b</sup>	3.1ª 0.78ª 0.41ª	0.1 0.03 0.01	TS TS ***	* * ***	ns ns *	ns ns *

Table 3 Ad libitum feed intake<sup>1</sup> by heifers as affected by NDF content of experimental silages

DM = dry matter; iNDF = indigestible NDF; TS = tendency to significance.

<sup>-d</sup>Within a row, means without a common superscript differ (P < 0.05).

<sup>1</sup>Least square means of *ad libitum* feed intake on days 7 to 11 in each period forming basis for restricted feeding levels during data collection. The 90% feeding level intake of DM, NDF and iNDF are reported by Schulze et al. (2014b).

<sup>2</sup>Treatment details are found in Table 2.

<sup>3</sup>Standard error of mean. For S1 and S2, n = 4. For S3 and S4, n = 5.

<sup>4</sup>Probability of treatment (T) effect and linear (L), quadratic (Q) and cubic (C) contrast effects of the NDF content of the silages. Effects considered significant at *P* < 0.05. Within a row, means without a common superscript differ (P < 0.05). \*P < 0.05, TS 0.05 < P < 0.10, \*\*P < 0.01, \*\*P < 0.001.

Table 4 Regression equations showing effects of feeding level (proportion of ad libitum intake) and NDF content (kg/kg DM) on chewing activity in heifers-fed grass-clover silage

		Regr	ession equa	ation slope est	imates <sup>1</sup>				P-value	
Response	Intercept	Level	NDF	NDF  imes NDF	NDF  imes level	r.m.s.e.	Level	NDF	$NDF \times NDF$	NDF  imes level
Eating activity										
Min/day	- 165	222	233			18	***	* *	ns	ns
Min/kg DM	- 24.8	21.9	62.2			2.4	***	* * *	ns	ns
Min/kg NDF	- 24.8	58.5	55.0 <sup>ns</sup>			6.0	***	ns	ns	ns
Min/g iNDF	3.01	0.549	- 15.1	18.4		0.06	***	*	*	ns
Rumination activity										
Min/day	- 1756	159	9969	- 11 969		51	*	* *	**	ns
Min/kg DM	- 397	194	1950	- 1571	- 660	9	**	* *	*	**
Min/kg NDF	- 930	349 <sup>ns</sup>	5292	- 5359	- 1305	24	ns	* *	**	*
Min/g iNDF	4.40	- 1.22	- 4.68			0.24	***	* * *	ns	ns
BCR (JM/s)	- 0.190	0.149	6.25	- 7.58		0.041	**	*	*	ns
JM/kg DM	- 33.4	13.8 <sup>ts</sup>	164	-144	- 45.6	0.8	TS	* *	*	*
JM/kg NDF	- 56.5	- 8.45	387	- 483		2.1	**	* *	**	ns
JM/g iNDF	285	- 72.4	- 289			19	**	* * *	ns	ns
Total chewing activity										
Min/day	- 1924	385	10 221	- 12 008		57	***	* *	*	ns
Min/kg DM	- 160	170 <sup>ts</sup>	717		- 543	9	TS	* * *	ns	*
Min/kg NDF	201	- 81.1	222 <sup>TS</sup>			26	*	TS	TS	TS
Min/g iNDF	4.77	- 0.693	- 5.72			0.25	*	* * *	ns	ns
Eating time : ruminating time	1.11	0.460	- 6.76	8.99		0.05	***	*	*	ns

DM = dry matter; iNDF = indigestible NDF; BCR = basic chewing rate during rumination; JM = jaw movement.

<sup>1</sup>Estimated slope effects after model reduction. Effects of the fiber × level interaction and the quadratic effects of fiber and NDF were reduced from the model if nonsignificant (P> 0.05) and regression parameter estimates were reported with the corresponding significance level. The quadratic effect of Level was non-significant for all responses in this table, and therefore not reported. Significance levels: P < 0.05; \*P < 0.01; \*\*P < 0.001; TS = tendency to significance (P < 0.1); P = 0.1.

previous studies that is Rinne et al. (2002) and De Boever et al. (1993). The effect of silage NDF content on ad libitum feed intake

(100%), forming the basis for the restricted feeding levels, is

presented in Table 3. A greater NDF content was associated with greater *ad libitum* intake of silage DM intake (P < 0.01)

and silage NDF intake (P < 0.05). Ad libitum intake of

iNDF was associated with greater NDF content of silages

(P < 0.001). No effect of period was found on either of the feed intake responses (P > 0.05; not reported). During periods of restricted feeding, practically no orts were found in the troughs before morning feeding.

#### Chewing activity

Regression equations related to chewing activity responses are presented in Table 4. Total eating time per day decreased



**Figure 1** Eating time per kg dry matter (DM) intake ( $\blacklozenge$ ) as affected by feeding level (P < 0.001) and NDF content (P < 0.001), and rumination time per kg DM intake ( $\blacklozenge$ ) as affected by feeding level (P < 0.01) and NDF content (P < 0.05, quadratic). Raw data on eating time and rumination time and regression lines are plotted; regression equations are found in Table 4.



**Figure 2** Eating time per kg NDF intake ( $\blacklozenge$ ) as affected by feeding level (P < 0.001) and NDF content (P > 0.1), and rumination time per kg NDF intake ( $\blacklozenge$ ) as affected by feeding level (P > 0.1), NDF content (P < 0.01, quadratic), and the interaction between NDF content and feeding level (P < 0.05). Raw data on eating time and rumination time and regression lines are plotted; regression equations are found in Table 4.

with reduced feeding level (P < 0.001) and increased with greater NDF content of the silages (P < 0.01); the estimates for daily time spent eating from 50% to 90% feeding levels ranged from 20 min to 1.8 h with the S1 silage and from 50 min to 2.3 h with the S4 silage. Feeding level was associated with eating time relative to DM, NDF and iNDF intake (P < 0.001). With greater NDF content of silages, eating time per kg DM intake increased (Figure 1; P < 0.001), eating time per kg NDF intake was unaffected (Figure 2; P > 0.1), and eating time per g iNDF intake decreased (Figure 3;  $P_Q < 0.05$ ).

Total rumination time increased with greater NDF content ( $P_Q < 0.01$ ) and was decreased by reduced feeding level (P < 0.05), ranging from 4.5 to 7.7 h per day). Likewise, rumination time per kg DM intake increased with greater



**Figure 3** Eating time per kg iNDF intake ( $\blacklozenge$ ) as affected by feeding level (P < 0.001) and NDF content (P < 0.05, quadratic), and rumination time per kg iNDF intake ( $\blacklozenge$ ) as affected by feeding level (P < 0.001) and NDF content (P < 0.001). Raw data on eating time and rumination time and regression lines are plotted; regression equations are found in Table 4.

NDF content of silages ( $P_Q < 0.05$ ). However, the relationship was dependent on feeding level (P < 0.01). Generally, heifers ruminated more per kg DM intake at reduced feeding levels (P < 0.01); however feeding level affected rumination time more when silages of greater NDF content were fed (Figure 1). Relative to NDF intake, rumination time also increased with increasing NDF content of silage (P < 0.01), depending on feeding level (P < 0.05), which affected rumination time per kg NDF intake mostly when silage of higher NDF content was fed (Figure 2). Rumination time per g iNDF intake also increased with reduced feeding level (P < 0.001), but decreased with greater NDF (and iNDF) content of silages (Table 4 and Figure 3; P < 0.001). The BCR (Figure 4) during rumination increased at a decreasing rate with greater NDF content of silage ( $P_Q < 0.05$ ), and further, BCR decreased with reduced feeding level (P < 0.01), showing that increasing NDF intake caused not only more total rumination time but also JMs during rumination that led to more particle size reduction.

The ratio between eating time and rumination time was lower when feeding level was reduced (P < 0.001); eating time comprised on average from 10% to 30% of total chewing time at the 50% and 90% feeding levels, respectively. To support this, the eating : rumination ratio was highly correlated with NDF intake (r = 0.70, P < 0.001; Table 5).

The total time spent chewing never exceeded 10 h per day. Reducing the feeding level resulted in more total chewing time per kg NDF intake (P < 0.05) and per g iNDF intake (P < 0.05). There was an association between NDF content of silages and total chewing time per g iNDF intake (P < 0.001).

#### Feces characteristics and apparent total tract digestibility

Regression equations related to digestibility and feces characteristics are shown in Table 6. Fecal NDF content was unaffected by feeding level (P > 0.1). Both PDM and NDF contents in fecal DM increased at an increasing rate with



**Figure 4** Basic chewing rate (BCR;  $\blacktriangle$ ) during rumination as affected by feeding level (P < 0.01) and NDF content (P < 0.05, quadratic). Raw data on BCR and regression lines are plotted; regression equation is found in Table 4.

greater NDF content of the silages ( $P_Q < 0.01$ ;  $P_Q < 0.01$ ), PDM ranging from 23% to 49% of fecal DM, and NDF ranging from 19% to 37% of fecal DM.

Fecal particle size distribution was mainly affected by NDF content of the silages. The proportion of LP increased with greater NDF content of silages (P < 0.01), however, only from 1.12% to 2.21% of PDM. The proportion of MP increased with greater NDF content of silages (P < 0.01) and, conversely, the proportion of SP decreased with greater NDF content (P < 0.01). The GPS was unaffected by feeding level (P > 0.1) but increased linearly with greater NDF content of silages (P < 0.001). Overall correlation tests (Table 5) showed that GPS became larger with a higher intake of iNDF (r = 0.52, P < 0.01) and smaller with increasing total chewing activity per g iNDF (r = -0.51, P < 0.01). No significant correlation was found between GPS and intake of NDF or between GPS and chewing time per kg NDF intake.

OM digestibility increased with reduced feeding level (P < 0.05), whereas greater NDF content decreased OM digestibility ( $P_Q < 0.001$ ). Digestibility of NDF decreased with greater NDF content (P < 0.001) and tended to increase slightly with reduced feeding level (P < 0.1). Digestibility ranged from 82.6% OM digestibility, 89.8% NDF digestibility and 98.1% DNDF digestibility for the S1 silage at 50% of *ad libitum* feeding level to 75.3% OM digestibility, 79.3% NDF digestibility and 91.9% DNDF digestibility for the S4 silage at 90% of *ad libitum* feeding. The reduction in fecal GPS, was correlated with greater digestibility of NDF (r = -0.55, P < 0.01) and DNDF (r = -0.44, P < 0.01; Table 5). Total chewing activity per g iNDF intake was therefore also correlated with total tract digestibility of NDF (r = 0.69, P < 0.001) and DNDF (r = 0.59, P < 0.001).

### Discussion

The decreasing *ad libitum* DM intake with greater NDF content of the silages was expected, as NDF content has by a

able 5 Pearson's correlation co	efficients (r; abov	e) and P-values (b	elow) between chev	ving time, fecal parti	icle size and NDF u	digestibility from h	eifers-fed grass-c	lover silages	
	iNDF intake (kg/day)	NDF intake (kg/day)	Total chewing time (min/kg NDF)	Total chewing time (min/g iNDF)	Rumination time (min/kg NDF)	Rumination time (min/g iNDF)	Eating time: rumination time	GPS (mm)	NDF digestibility (%)
IDF intake (kg/day) otal chewing time (min/kg NDF)	0.77, < $0.001- 0.02, 0.90$	- 0.42, 0.01							
otal chewing time (min/g iNDF)	-0.79, < 0.001	-0.52, 0.001	0.35, 0.04						
tumination time (min/kg NDF)	– 0.17, 0.34	- 0.58, < 0.001	0.95, < 0.001	0.37, 0.03					
tumination time (min/a iNDF)	- 0.82, < 0.001	- 0.68, < 0.001	0.45, 0.007	0.95, < 0.001	0.55, < 0.001				
ating time:	0.46, 0.006	0.70, < 0.001	- 0.40, 0.02	-0.29, 0.10	- 0.66, < 0.001	-0.57, < 0.001			
rumination time									
iPS (mm)	0.52, 0.001	0.21, 0.23	0.08, 0.65	- 0.51, 0.002	0.07, 0.68	- 0.42, 0.01	0.003, 0.99		
IDF digestibility (%)	-0.81, < 0.001	- 0.37, 0.03	- 0.24, 0.16	0.69, < 0.001	-0.15, 0.39	0.64, < 0.001	- 0.15, 0.38	-0.55, < 0.001	
NDF digestibility (%)	-0.71, < 0.001	- 0.45, 0.007	- 0.05, 0.77	0.59, < 0.001	0.04, 0.81	0.59, < 0.001	- 0.25, 0.14	- 0.44, 0.008	0.93, < 0.001
VDF = indigestible NDF; GPS = geo	metric mean particl	e size in feces; DND	F = potentially digestik	ole NDF.					

## Schulze, Weisbjerg and Nørgaard

Table 6 Regression equations showing effects of feeding level (pr	roportion of ad libitum	n <i>intake) and NDF c</i>	content (kg/kg DM) o	on total tract digestibi	ility
and feces characteristics in heifers-fed grass-clover silage					

		Regression	equation slope	estimates <sup>1</sup>			<i>P</i> -val	ue
Response	Intercept	Level	NDF	NDF×NDF	r.m.s.e.	Level	NDF	NDF × NDF
Fecal DM (g/kg)	27.4	- 4.99	- 11.7		0.5	* * *	* * *	ns
Fecal PDM (g/kg fecal DM)	78.8	5.23 <sup>TS</sup>	- 446	826	2.6	TS	*	* *
Fecal NDF (g/kg fecal DM)	68.6	0.497 <sup>ns</sup>	- 359	643	2.1	ns	TS	*
Particle size distribution (% of fecal PDM)								
Large (>1.0 mm)	- 2.65	1.38 <sup>ns</sup>	8.11		0.72	ns	* *	ns
Medium (0.212 to1.0 mm)	19.2	- 15.1	80.6		4.9	*	* *	ns
Small (<0.212 mm)	83.1	14.0	- 88.4		5.2	*	* *	ns
GPS (mm)	0.087	- 0.0205 <sup>ns</sup>	0.274		0.013	ns	***	ns
Digestibility (%)								
OM	194	- 2.77	- 549	653	1	*	***	* * *
NDF	116	- 3.72 <sup>TS</sup>	- 75.3		2	TS	***	ns
DNDF	116	- 5.03	- 43.8		2	*	* * *	ns

DM = dry matter; PDM = particulate DM; GPS = geometric mean particle size in feces; OM = organic matter; DNDF = potentially digestible NDF (NDF indigestible NDF)

<sup>1</sup>Estimated slope effects after model reduction. Effects of the fiber × level interaction and the quadratic effects of fiber and NDF were reduced from the model if nonsignificant (P > 0.05) and regression parameter estimates were reported with the corresponding significance level. The quadratic effect of level and the fiber  $\times$  level interaction effect were non-significant for all responses in this table, and therefore not reported. Significance levels: \*P < 0.05; \*\*P < 0.01; \*\*\*P < 0.001; TS = tendency to significance (P < 0.1); ns = non-significant (P > 0.1).

range of studies been considered the chemical nutrient fraction most limiting to voluntary DM intake in ruminants (Allen, 1996). The ad libitum NDF intake was 0.7% to 0.8% of BW, which was less than the expected 1% of BW by dairy heifers, suggested by Hoffman et al. (2008). This indicated that intake was not physically constrained in this experiment.

The amounts of feed offered to the heifers throughout this experiment were calculated based on voluntary (ad libitum) intake of the four silages; hence, the actual DM intake at a particular restricted feeding level was higher for the S1 silage compared with the S4 silage. Within the continuous variable 'level' there were, therefore, as many different DM intakes as there are observations (n = 36) in the experiment. Using 'level' in preference to simply using DM intake in the regression model takes into account the difference in ad libitum intake capacity among heifers.

#### Effect of feed intake and NDF content on chewing activity

The heifers spent more time ingesting the silages of higher NDF contents, likely because of greater physical resistance to degradation with increasing NDF content and lignification, as found by De Boever et al. (1993). At 50% of ad libitum feeding, the heifers ate their morning ration within 1 h. In contrast, a feed ration of 90% of ad libitum fed in the morning was rarely consumed by the time of afternoon ration feeding. The decreased eating time with reduced feeding level was therefore assumed to be related to hunger, causing the heifers to consume forages more rapidly. Stereotyped oral behavior like bar-biting and tongue-rolling were observed during the trial, when heifers received the most restricted forage amounts. According to Redbo and Nordblad (1997), restricted roughage feeding and the resulting short periods of chewing behavior induce oral stereotypies.

Forage particles require a certain amount of mechanical rupture during mastication to facilitate microbial fermentation, increase particle density and pass from the rumen (Allen, 1996). When eating time relative to ingested amount of feed is reduced, less mechanical rupture is applied to the forage particles, and hence more rumination activity is needed to obtain sufficient forage particle size reduction. The decreased eating time and increased rumination activity with reduced feeding level found in this study clearly demonstrated this mechanism. The combination of a specific feeding level and NDF content of silage make up a specific intake of NDF to the individual heifer, and the significant interaction between NDF and feeding level on rumination per kg NDF intake indicates that rumination time per kg NDF intake was affected by NDF intake, as also shown by the negative across-treatment correlation between NDF intake and rumination time per kg NDF (r = -0.58; P < 0.001). Increasing eating time and decreasing rumination time per kg NDF intake with greater NDF intake per kg BW was found in a previous meta-analysis by Nørgaard et al. (2010). This was supported by Schulze et al. (2014a) where rumination time was reduced by 13 min/kg NDF intake with an increased NDF intake of 0.1% of BW (P<0.001).

Feeding silages of greater NDF content made heifers ruminate more per kg DM and NDF intake, as found in previous studies of perennial forages of different maturity at harvest (De Boever et al., 1993; Rinne et al., 2002; Kammes and Allen, 2012; Kornfelt et al., 2013) with NDF contents up to 645 g NDF per kg DM (Rinne *et al.*, 2002). The iNDF content in NDF was tested as a possible parameter in the full regression model. In the case of chewing responses, significant effects of iNDF content in NDF eliminated the significant quadratic effects of NDF content. However, since contents of iNDF and NDF were highly correlated (r = 0.91), the iNDF parameter was not included in the final model. It might, however, explain the quadratic NDF effects of the above mentioned chewing responses, and suggests that stimulation of rumination time is to some extent controlled by the indigestible fraction of NDF. This agrees with Nørgaard *et al.* (2011) and Schulze *et al.* (2014a) where rumination time per kg NDF was found to increase with greater iNDF : NDF ratio (P < 0.01). The lignification of tissues in leaves and stems and hence the iNDF structure and brittleness differs greatly between grass and clover and between immature and mature forage (Wilson, 1994). The NDF resistance toward physical degradation from mastication was therefore likely affected by the great variation in grass : clover and leaf : stem ratio between the harvests in this experiment.

The combination of feeding silage of 312 g NDF per kg (S1) at 50% of ad libitum intake clearly stimulated the least daily time spent ruminating in this experiment, and because of the slower BCR found, the fewest JM were applied at the lowest NDF content and intake. The regression lines show no indication of leveling at a minimum rumination time per kg DM intake (Figure 1) or NDF intake (Figure 2) at the low NDF contents, and this experiment therefore showed no indication of a minimum need for rumination time. Rumination time never exceeded 7.6 h per day, and considering the maximum of 9 to10 h spent ruminating suggested by Welch (1982) and Bosch et al. (1992), it is reasonable to believe the heifers were not limited in time for ruminating the consumed forage fiber to the same degree of particle size reduction. As rumination time relative to DM and NDF was more affected by feeding level at higher NDF contents, it was probably due to a greater need for mastication when NDF was more lignified, as previously discussed.

#### Fecal particle size and total tract forage digestibility

The increasing GPS and proportion of LP in feces found from silages of greater NDF content and higher iNDF: NDF ratio corresponds well with the reduced mastication time during both eating and rumination per g iNDF intake with greater NDF content of silages (Table 4). In contrast, Rinne et al. (2002) found fewer particles > 2.5 mm with greater NDF content of grass silages and Kornfelt et al. (2013) found fewer particles > 1.0 mm with greater NDF content of red clover and white clover silages. Bae et al. (1981) found that particle size distribution and mean particle size were unaffected by restricting feed intake, in agreement with the present results, while Shaver et al. (1988) found an increasing fecal particle size with higher feeding level. The positive correlation between iNDF intake and GPS (r = 0.52; P = 0.001) and the negative correlation between chewing time per g iNDF intake and GPS (r = -0.51; P = 0.002), found in this study, suggests that forage iNDF content and intake constrain particle size reduction. The negative correlation between GPS and DNDF digestibility (r = -0.44; P = 0.008) underlines that reduced particle size is a result of increased fiber digestion.

As with the chewing responses, iNDF content in NDF was tested as a possible parameter in the full regression model, Effects of NDF content and feed intake on NDF digestion

and eliminated the significant quadratic effect of NDF content on OM digestibility. This suggested that OM digestibility decreased linearly with greater iNDF : NDF ratio. A linear decrease in DNDF digestibility with greater NDF content, and in this case also greater iNDF : NDF ratio, suggests that the DNDF fraction (determined *in situ*) is less available for fermentation *in vivo* with increasing iNDF : NDF ratio, as also indicated by a slower rate of DNDF degradation with greater iNDF : NDF ratio of the silages. Likely, the increased *ad libitum* NDF intake from silages of greater NDF content increased the passage rate and reduced feed residence time for rumen fermentation, resulting in the negative correlation between NDF intake and DNDF digestibility.

Feeding level is closely related to the rate of passage of feed through the digestive tract, and hence, also to feed particle residence time, exposure to degradation by rumination and fermentation, and eventually total tract digestibility of DNDF. Previous studies assessing effect of different restricted feeding levels on digestibility (Colucci *et al.*, 1981; Okine and Mathison, 1991; Dias *et al.*, 2011) found that OM and NDF digestibility decreased with increasing DM intake. The increased apparent total tract digestibility of OM, NDF and DNDF with reduced feeding level found in this experiment agrees with this, although the feeding level only tended to affect NDF digestibility.

### Conclusions

Feeding grass-clover silages of decreasing NDF content to heifers increased chewing time relative to NDF intake, reduced mean fecal particle size, and increased DNDF digestibility. Restricting feeding levels made heifers eat for a shorter time per kg DM or NDF intake, while time for rumination and total chewing per kg DM or NDF intake were increased, causing the ratio between eating and rumination time to decrease with lower intakes of forage fiber. Particle size reduction and digestibility depended mostly on changes in NDF content, especially the iNDF content. Digestibility of NDF was negatively correlated with the mean particle size in feces.

#### Acknowledgements

This work was financially supported by 'Mælkeafgiftsfonden', Knowledge Centre for Agriculture – Cattle, the Faculty of Health and Medical Sciences at the University of Copenhagen, and the Research School in Animal Nutrition and Physiology (RAN) at the Faculty of Health and Medical Sciences, University of Copenhagen. The authors would like to thank Frank Oxvang Mortensen for technical assistance during the experiment and Ib Skovgaard for statistical support.

#### References

Åkerlind M, Weisbjerg MR, Eriksson T, Tøgersen R, Udén P, Ólafsson BL, Harstad OM and Volden H 2011. Feed analyses and digestion methods. In NorFor – The Nordic feed evaluation system. EAAP Publication No. 130 (ed. H Volden), pp. 41–54. Wageningen Academic Publishers, Wageningen, The Netherlands.

#### Schulze, Weisbjerg and Nørgaard

Allen MS 1996. Physical constraints on voluntary intake of forages by ruminants. Journal of Animal Science 74, 3063–3075.

Association of Official Analytical Chemists 2012. Official Methods of Analysis, 19th edition. Association of Official Analytical Chemists, Gaithersburg, MD, USA. Bae DM, Welch JG and Smith AM 1981. Efficiency of mastication in relation to hay intake by cattle. Journal of Animal Science 52, 1371–1375.

Bosch MW, Tamminga S, Post G, Leffering CP and Muylaert JM 1992. Influence of stage of maturity of grass silages on digestion processes in dairy cows. 1. Composition, nylon bag degradation rates, fermentation characteristics, digestibility and intake. Livestock Production Science 32, 245–264.

Colucci PE, Chase LE and Van Soest PJ 1981. Feed intake, apparent diet digestibility, and rate of particulate passage in dairy cattle. Journal of Dairy Science 65, 1445–1456.

De Boever JL, De Smet A, De Brabander DL and Boucque CV 1993. Evaluation of physical structure. 1. Grass silage. Journal of Dairy Science 76, 140–153.

Dias RS, Patino HO, López S, Prates E, Swanson KC and France J 2011. Relationships between chewing behavior, digestibility, and digesta passage kinetics in steers fed oat hay at restricted and ad libitum intakes. Journal of Animal Science 89, 1873–1880.

European Community 1971. Methods of analysis of the components of feedingstuffs. Official Journal of the European Communities First commission directive of 15 June 1971 establishing Community methods of analysis for the official control of feeding-stuffs (71/250/EEC), pp. 480–505.

Hoffman PC, Weigel KA and Wernberg RM 2008. Evaluation of equations to predict dry matter intake of dairy heifers. Journal of Dairy Science 91, 3699–3709.

Kammes KL and Allen MS 2012. Nutrient demand interacts with grass maturity to affect milk fat concentration and digestion responses in dairy cows. Journal of Dairy Science 95, 5133–5148.

Kornfelt LF, Nørgaard P and Weisbjerg MR 2013. Effect of harvest time of red and white clover silage on chewing activity and particle size distribution in boli, rumen content and faeces in cows. Animal 7, 909–919.

Lund P, Weisbjerg MR, Hvelplund T and Knudsen KEB 2007. Determination of digestibility of different forages in dairy cows using indigestible NDF as marker. Acta Agriculturae Scandinavica, Section A – Animal Science 57, 16–29.

Mertens DR 1997. Creating a system for meeting the fiber requirements of dairy cows. Journal of Dairy Science 80, 1463–1481.

Mertens DR 2002. Gravimetric determination of amylase-treated neutral detergent fiber in feeds with refluxing in beakers or crucibles: collaborative study. Journal of AOAC International 85, 1217–1240.

Nielsen TS, Kristensen NB and Weisbjerg MR 2007. Effect of harvest time on fermentation profiles of maize ensiled in laboratory silos and determination of drying losses at 60 degrees C. Acta Agriculturae Scandinavica 57, 30–37.

Nørgaard P and Hilden K 2004. A new method for recording mastication during eating and ruminating in sheep. Journal of Animal and Feed Sciences 13, 171–174.

Nørgaard P, Nadeau E and Randby ÅT 2010. A new Nordic evaluation system for diets fed to dairy cows: a meta analysis. In Modelling nutrient digestion and

utilisation in farm animals (ed. D Sauvant, J Van Miligen, P Faverdin and N Friggens), pp. 112–120. Wageningen Academic Publishers, Wageningen, The Netherlands.

Nørgaard P, Nadeau E, Randby ÅT and Volden H 2011. Chewing index system for predicting physical structure of the diet. In NorFor – The Nordic feed evaluation system. EAAP publication No. 130 (ed. H Volden), pp. 127–132. Wageningen Academic Publishers, Wageningen, The Netherlands.

Okine EK and Mathison GW 1991. Effects of feed intake on particle distribution, passage of digesta, and extent of digestion in the gastrointestinal tract of cattle. Journal of Animal Science 69, 3435–3545.

Redbo I and Nordblad A 1997. Stereotypies in heifers are affected by feeding regime. Applied Animal Behaviour Science 53, 193–202.

Rinne M, Huhtanen P and Jaakkola S 2002. Digestive processes of dairy cows fed silages harvested at four stages of grass maturity. Journal of Animal Science 80, 1986–1998.

Schleisner C, Nørgaard P and Hansen HH 1999. Discriminant analysis of pattern of jaw movement during rumination and eating in a cow. Acta Agriculturae Scandinavia 49, 251–259.

Schulze AKS, Nørgaard P, Byskov MV and Weisbjerg MR 2014a. Evaluation of physical structure value in spring-harvested grass/clover silage and hay fed to heifers. Animal, doi:10.1017/S1751731114002286.

Schulze AKS, Weisbjerg MR, Storm AC and Nørgaard P 2014b. Forage fiber effects on particle size reduction, ruminal stratification and selective retention in heifers fed highly digestible grass/clover silages. Journal of Animal Science 92, 2511–2521.

Schürch AF, Lloyd LE and Crampton EW 1950. The use of chromic oxide as an index for determining the digestibility of a diet. Journal of Nutrition 50, 629–636.

Shaver RD, Nytes AJ, Satter LD and Jorgensen NA 1988. Influence of feed intake, forage physical form, and forage fiber content on particle size of masticated forage, ruminal digesta, and feces of dairy cows. Journal of Dairy Science 71, 1566–1572.

Tilley JMA and Terry RA 1963. A two-stage technique for the in vitro digestion of forage crops. Journal of the British Grassland Society 18, 104–111.

Van Soest PJ 1973. Collaborative study of acid detergent fibre and lignin. Association of Official Analytical Chemists 56, 781–784.

Van Soest PJ, Robertson JB and Lewis BA 1991. Methods for dietary fiber, neutral detergent fiber, and nonstarch polysaccharides in relation to animal nutrition. Journal of Dairy Science 74, 3583–3597.

Waldo DR, Smith LW, Cox EL, Weinland BT and Lucas HL Jr. 1971. Logarithmic normal distribution for description of sieved forage materials. Journal of Dairy Science 54, 1465–1469.

Welch JG 1982. Rumination, particle size and passage from the rumen. Journal of Animal Science 54, 885–894.

Wilson JR 1994. Cell wall characteristics in relation to forage digestion by ruminants. Journal of Agricultural Science 122, 173–182.